

# Development of an HPC Multi-Physics Biomass Furnace Simulation and Integration in a Cloud-based Workflow

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In collaboration with

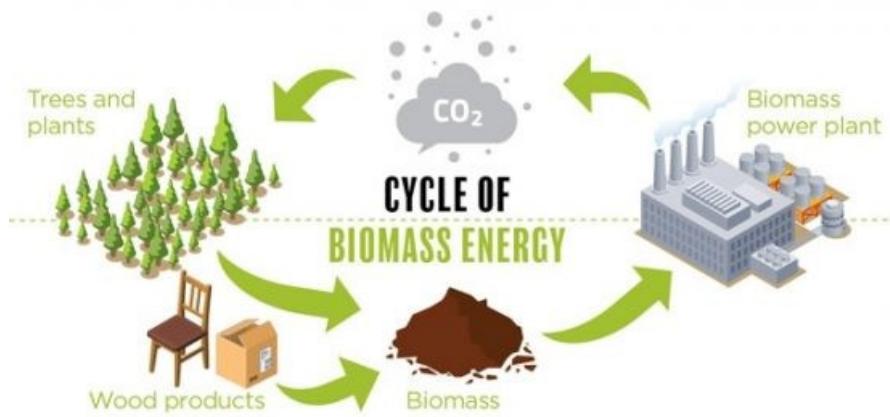


**ECCOMAS Congress 2022**  
**MS97: Enabling Technologies and Simulation Practices**  
**for Advanced Scientific and Engineering Computation**

**5-9 June 2022, Oslo, Norway**



# Introduction to Biomass Combustion



# Biomass Combustion

## Biomass combustion (e.g. wood chips)

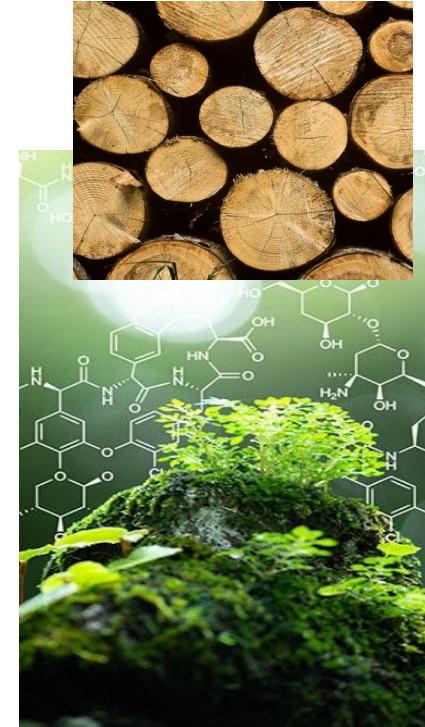
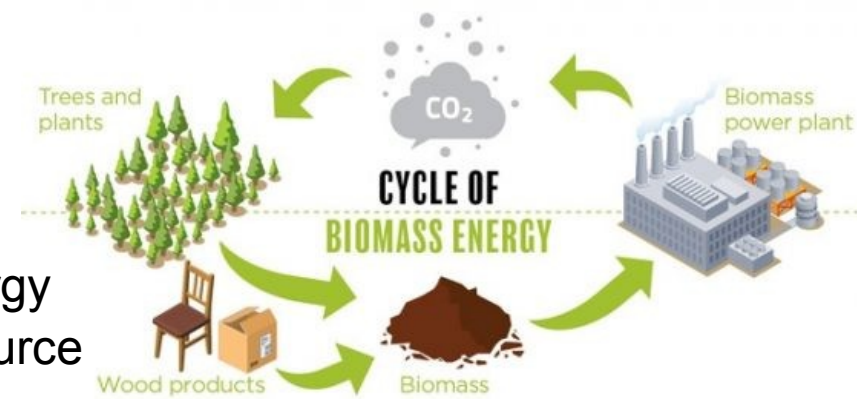
- widely used for generating electric and thermal energy
- renewable and potentially carbon-neutral energy source

## Combustion process

- very complex
- requires advanced techniques to minimize harmful gas emissions

## Alternative biomass

- wood waste, straw, bark, olive pits, nut shells, grain husks, bagasse, etc.
- can cause problems due to their chemical composition, ash melting temperature, humidity, ash content, calorific value and others.



# Combustion process in a biomass furnace

Combustion chamber of a biomass furnace

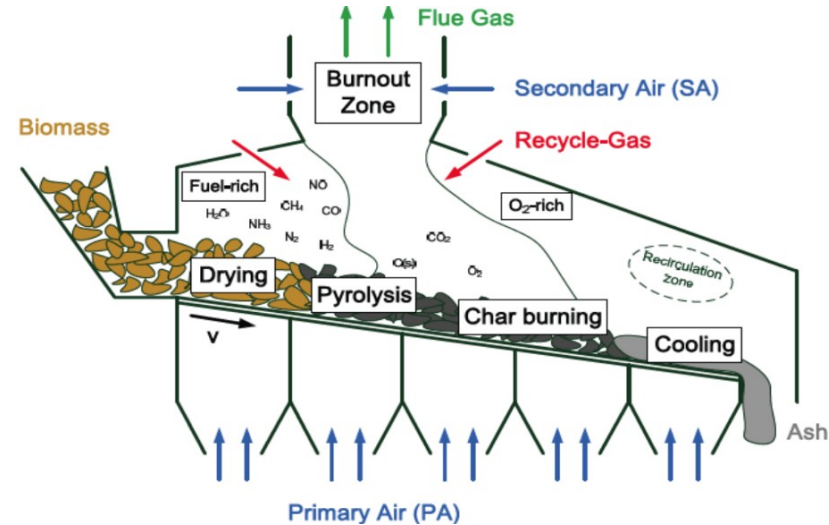
- forward acting grate
- transports the fuel through the furnace

The fuel undergoes a number of steps

- **drying**, **pyrolysis**, **char burning**, **cooling** in which it releases hydrocarbons
- hydrocarbons are **burned** in the gas phase

Use **numerical simulations**

- to study efficiency and performance
- and reduce the costs of experiments



# Research & Work Objectives

## Multi-Physics Simulation of a Biomass Furnace

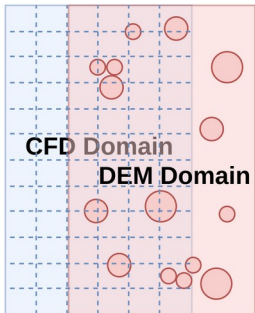
- Fluid phase with CFD
- Particulate phase with DEM
- Volume Coupling
- Momentum, Heat and Mass transfer
- Running on HPC

## Seamless Cloud-based Workflow for SMEs

- Configurable Furnace Setup
  - specified by our industrial partner Enerstena UAB
- Fully automatic, from furnace specifications to simulation report

# High Performance Biomass Furnace Simulation

- XDEM: eXtended Discrete Element Method
- CFD-DEM Volume Coupling
- Co-located Partitioning



# What is XDEM?

## eXtended Discrete Element Method

### Particles Dynamics

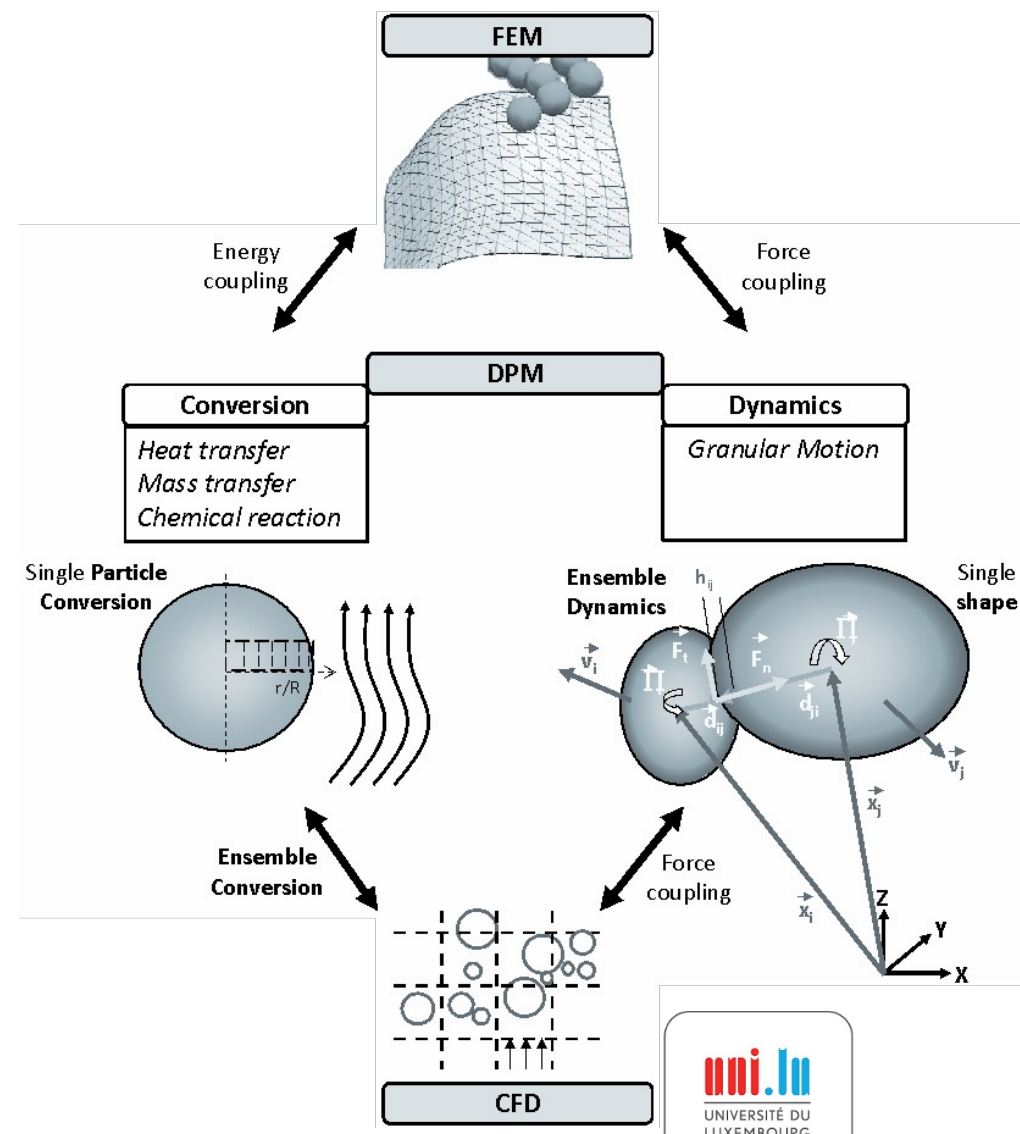
- Force and torques
- Particle motion

### Particles Conversion

- Heat and mass transfer
- Chemical reactions

### Coupled with

- **Computational Fluid Dynamics (CFD)**
- Finite Element Method (FEM)



# What is XDEM?

## eXtended Discrete Element Method

### Particles Dynamics

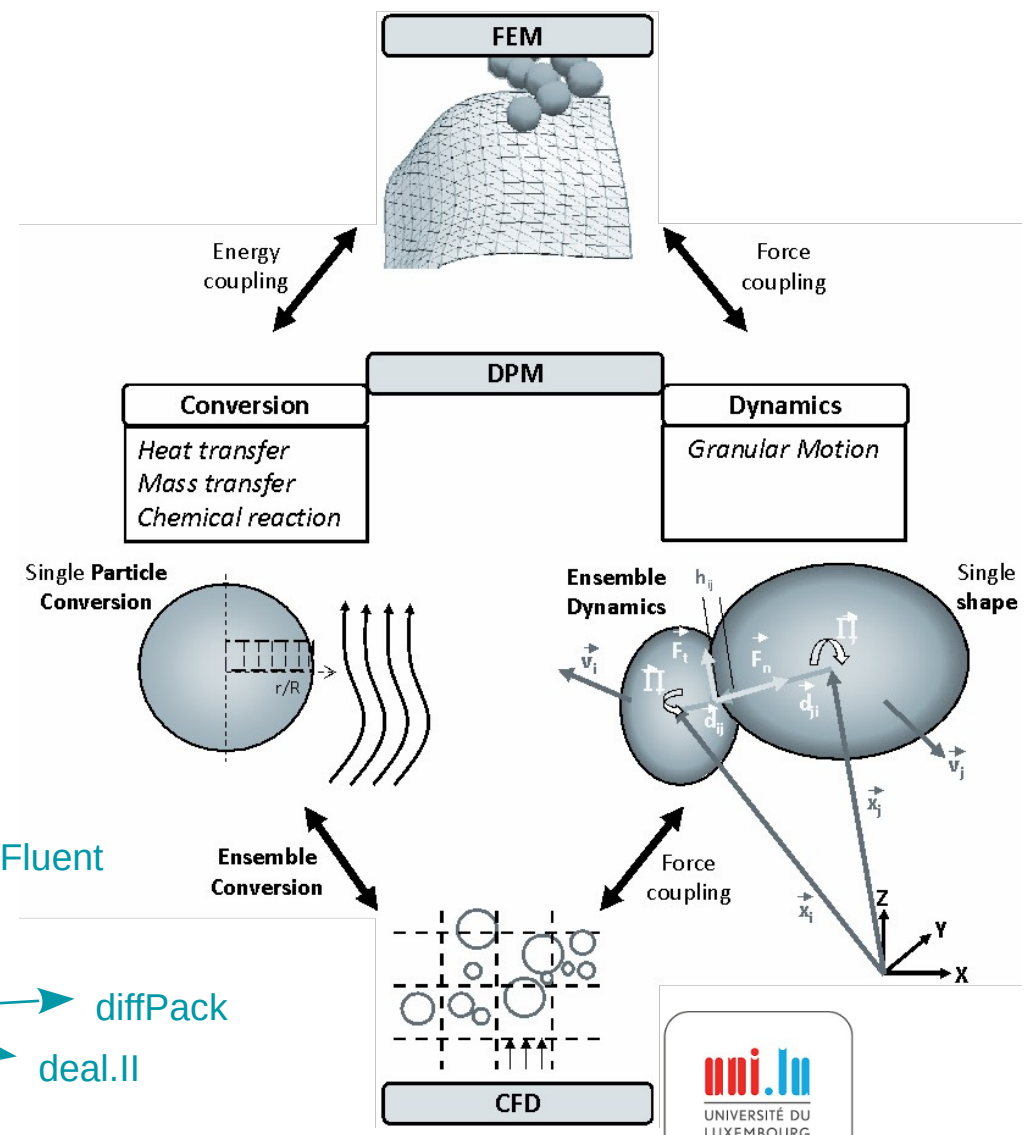
- Force and torques
- Particle motion

### Particles Conversion

- Heat and mass transfer
- Chemical reactions

### Coupled with

- **Computational Fluid Dynamics (CFD)**
  - Finite Element Method (FEM)
- OpenFOAM  
ANSYS Fluent  
diffPack  
deal.II  
CalculiX





# Numerical Approach for Biomass Furnace: Multi-Physics Simulation

Two-way coupling between **Discrete Element Method (DEM)** and **Computational Fluid Dynamics (CFD)**

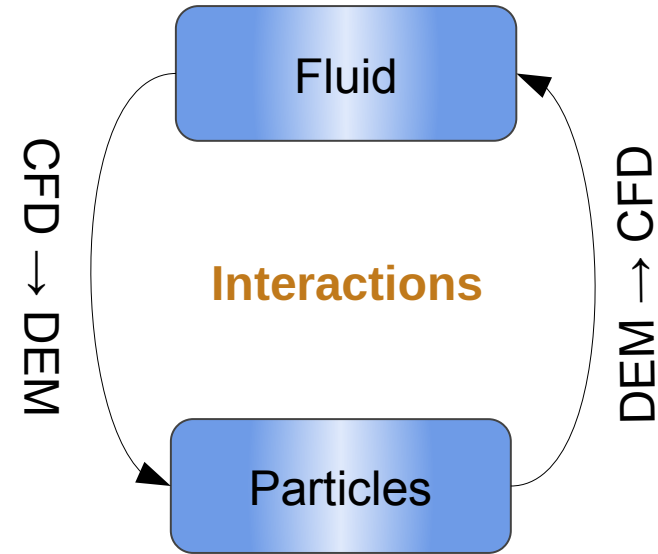
**XDEM** (Lagrangian) for:

- Motion and collisions of biomass particles
- Conversion of biomass particles

**OpenFOAM** (Eulerian) for:

- Flow of gas phase
- Reactions in the gas phase

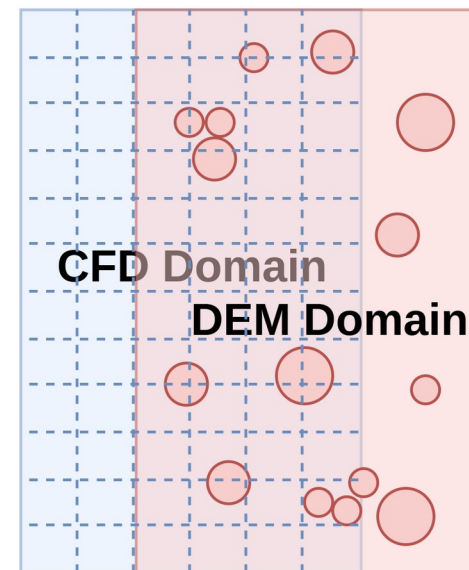
CFD-DEM coupling is required to capture the physics of biomass furnaces and offers unprecedented insight.



# CFD-DEM Parallel Coupling: Challenges

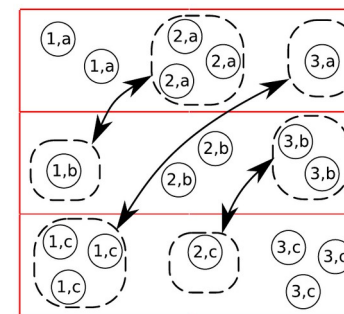
## Challenges in CFD-XDEM parallel coupling

- Combine different independent software
- **Volume coupling**  $\Rightarrow$  Large amount of data to exchange
- Different distributions of the computation and of the data
- DEM data distribution is dynamic
- Data interpolation between meshes



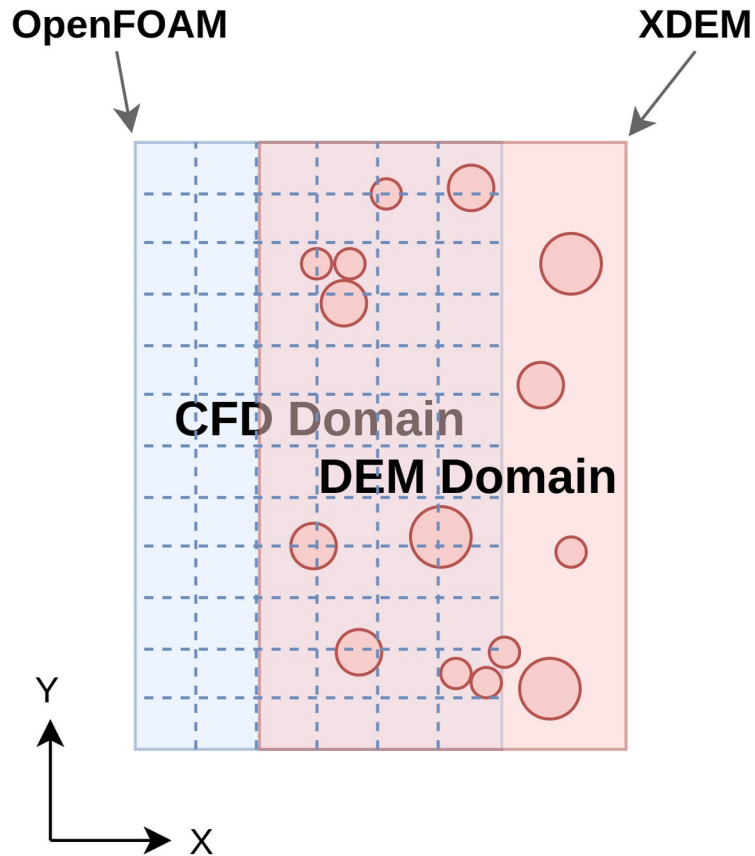
## Classical Approaches

- Each software partitions its domain independently
- Data exchange in a peer-to-peer model



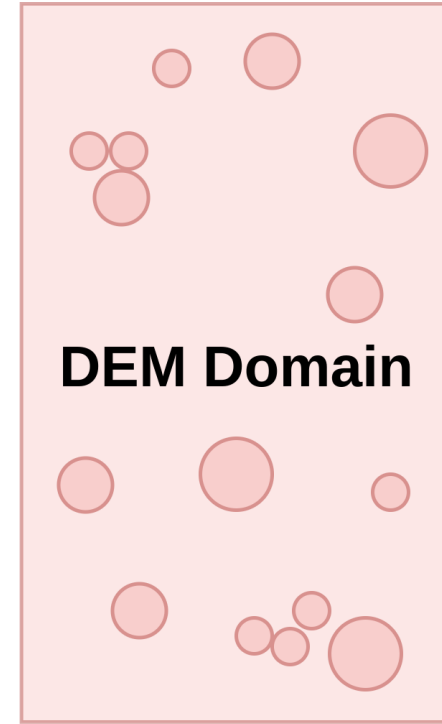
SediFoam [Sun2016]

# CFD-DEM Parallel Coupling: Challenges



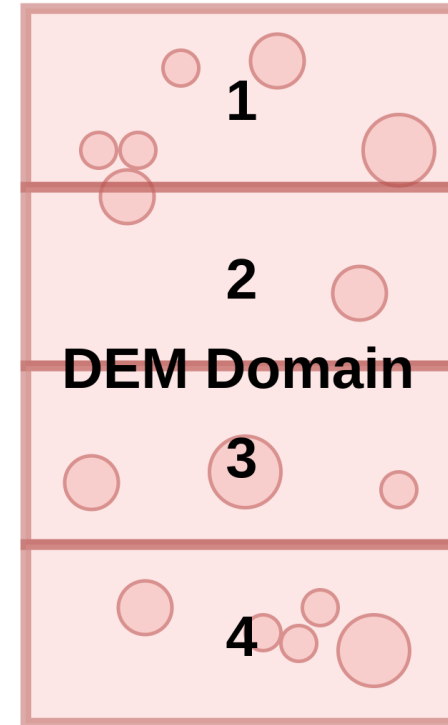
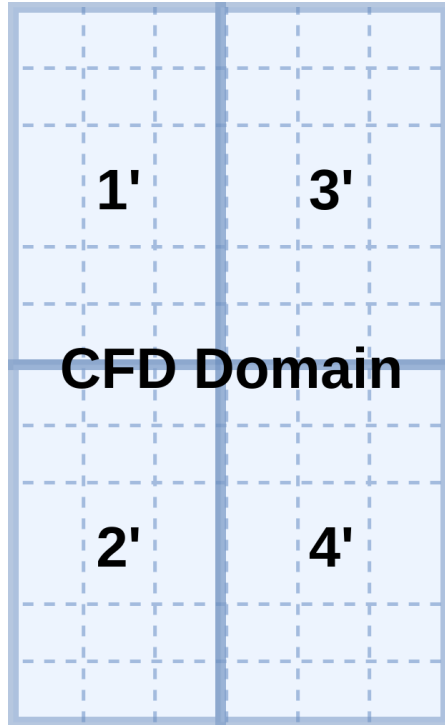
The domains overlap in space

# CFD-DEM Parallel Coupling: Challenges



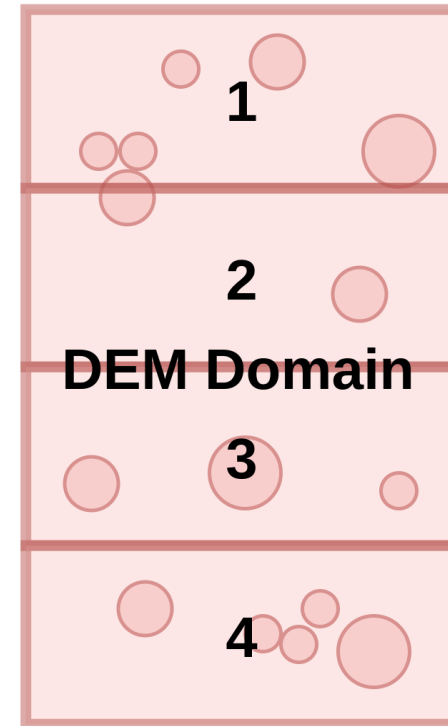
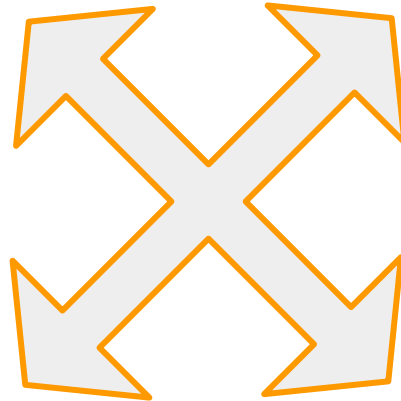
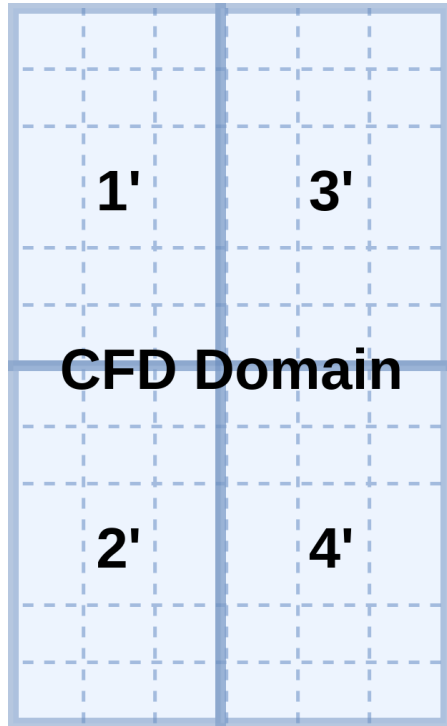
# CFD-DEM Parallel Coupling: Challenges

**Classical Approach:** the domains are partitioned independently



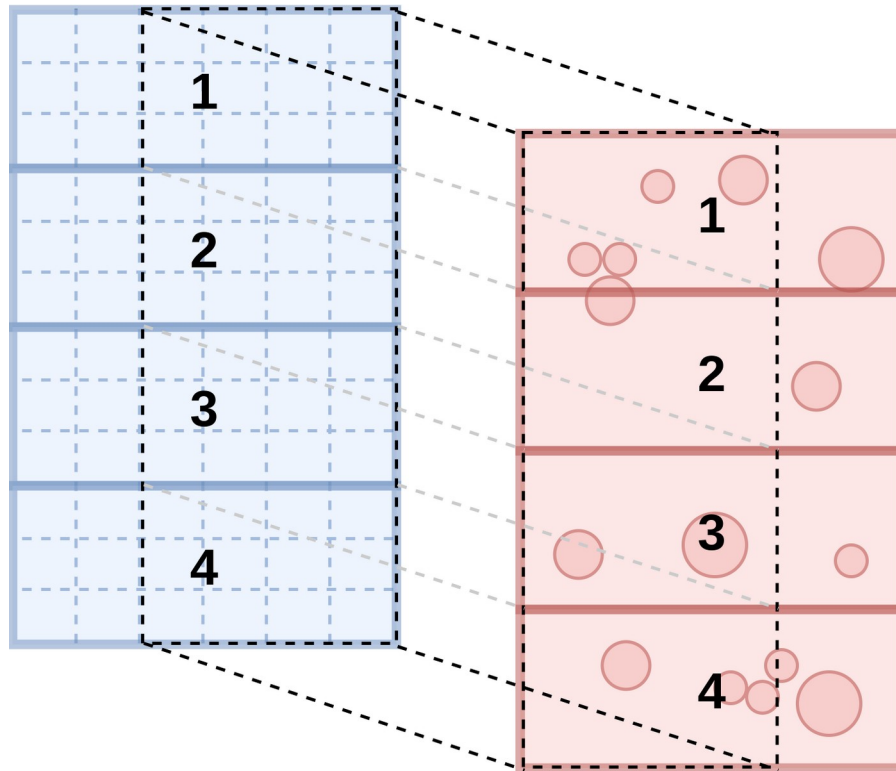
# CFD-DEM Parallel Coupling: Challenges

**Classical Approach:** the domains are partitioned independently



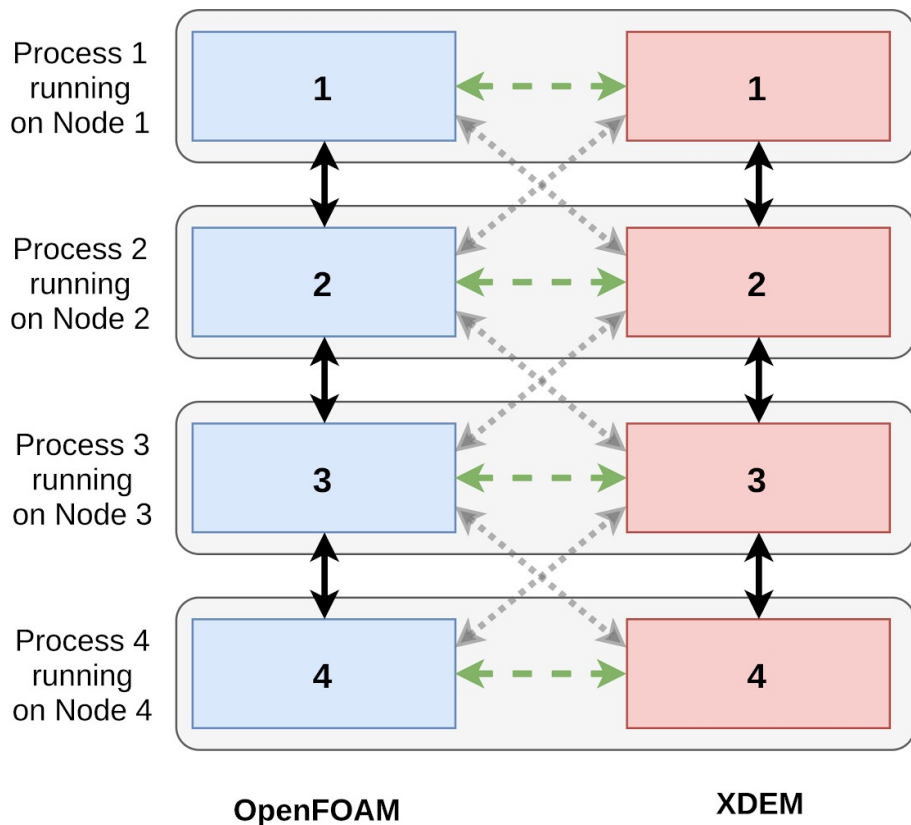
**Complex pattern and large volume of communication**

# Co-located Partitioning Strategy



Domain elements co-located in domain space are assigned to the same partition

# Co-located Partitioning Strategy: communication



Intra-physic Data Exchange

**Inter-partition intra-physic Data Exchange**  
using MPI communication layer  
with native implementation in OpenFOAM and XDEM

Inter-physic Data Exchange

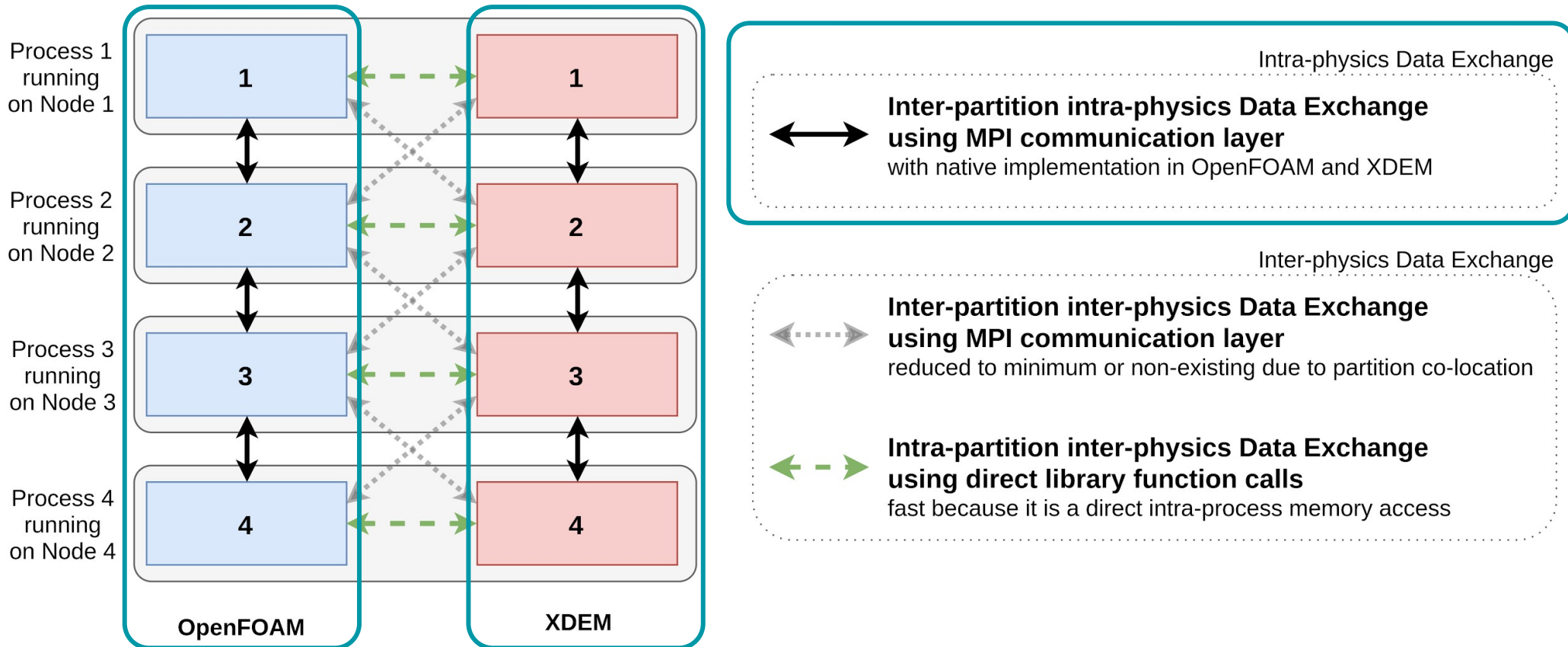
**Inter-partition inter-physic Data Exchange**  
using MPI communication layer  
reduced to minimum or non-existing due to partition co-location

**Intra-partition inter-physic Data Exchange**  
using direct library function calls  
fast because it is a direct intra-process memory access



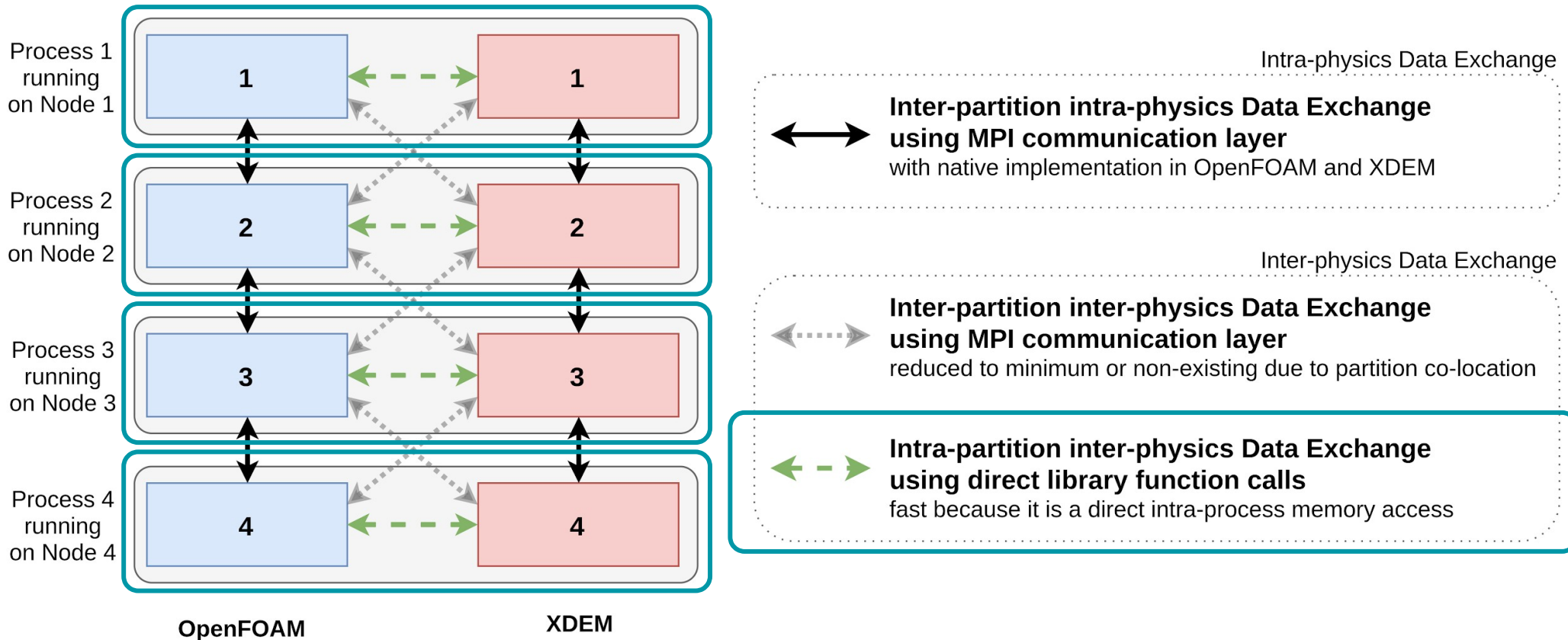


# Co-located Partitioning Strategy: communication



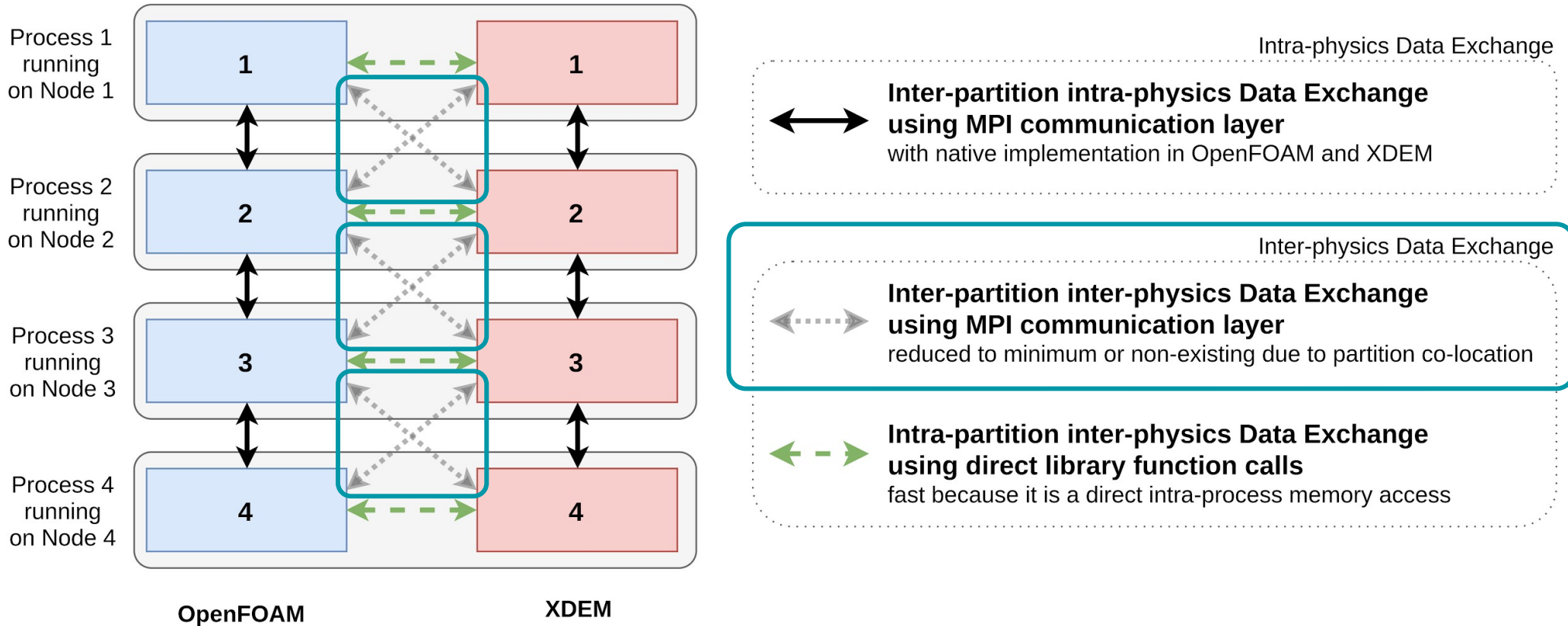
With native implementation of each software

# Co-located Partitioning Strategy: communication



**Use direct intra-proces memory access  
if the two software are linked into one executable,**

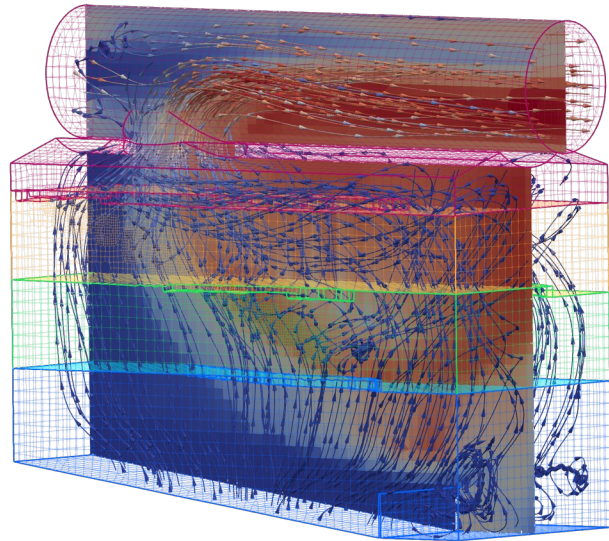
# Co-located Partitioning Strategy: communication



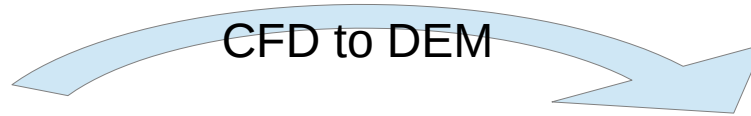
Can be non-existing  
if partitions are perfectly aligned

# Volume Coupling for Biomass Furnace Simulation

## Momentum, Heat and Mass transfer

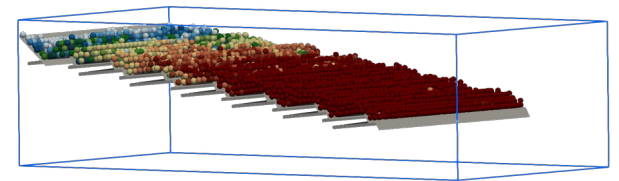


**Fluid** phase in OpenFOAM

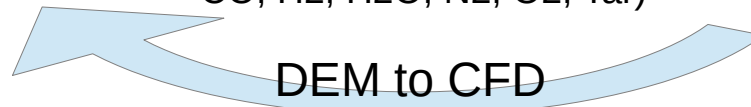


- Fluid velocity, density, dynamic viscosity
- Pressure Gradient
- Temperature
- Thermal conductivity
- Specific heat
- Diffusivity
- Species mass fraction (CH<sub>4</sub>, CO<sub>2</sub>, CO, H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, Tar)

- Porosity
- Momentum source (acceleration, omega)
- Heat source
- Mass sources (CH<sub>4</sub>, CO<sub>2</sub>, CO, H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, Tar)

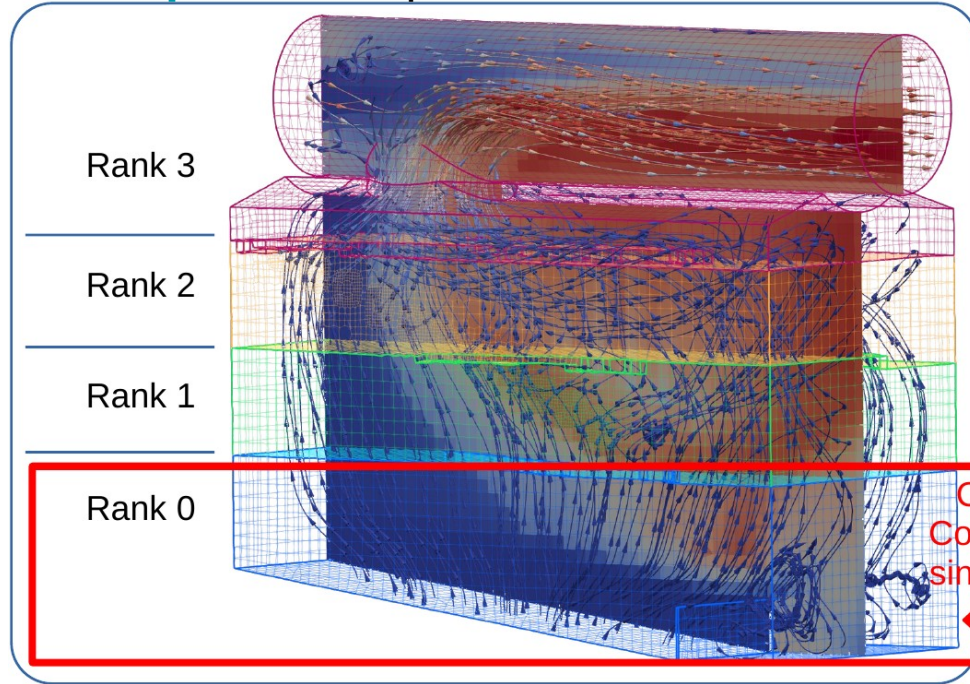


**Particles** in XDEM

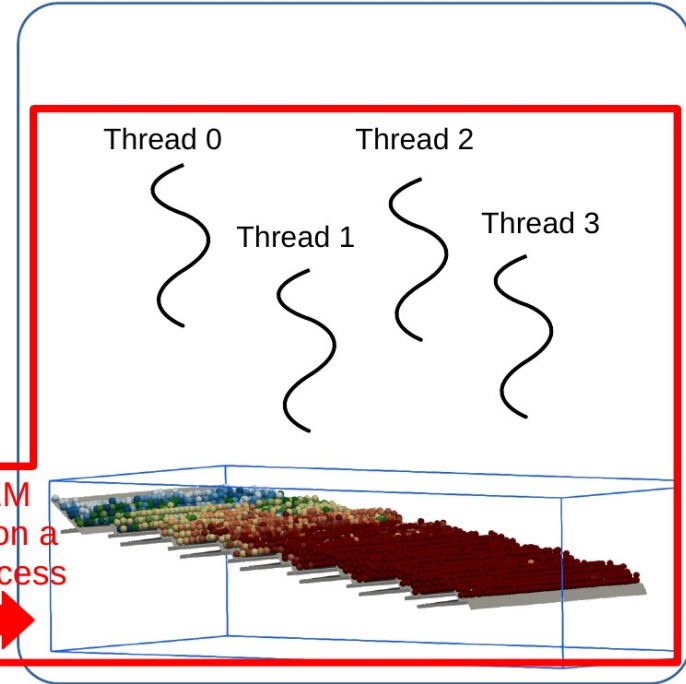


# Parallelization approach for Biomass Furnace Simulation

**OpenFOAM** parallelized with MPI



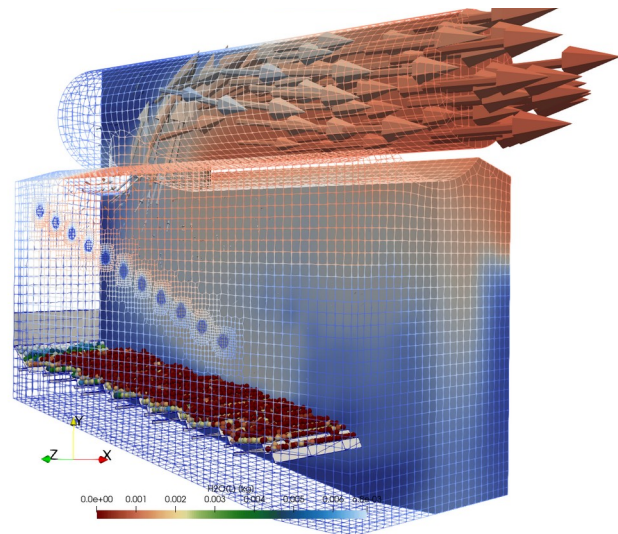
**XDEM** parallelized with OpenMP



Overlapping domains are co-located  $\Rightarrow$  No inter-partition inter-physics communication  
Solvers linked as one executable  $\Rightarrow$  Fast intra-partition inter-physics data exchange

# High Performance Biomass Furnace Simulation

## Simulation and performance results



# Biomass Furnace Setup

based on an experimental furnace at Enerstena UAB in Lithuania

## Furnace

- Dimensions of 2.51m × 1.14m × 2.07m (L × W × H)
- Top exhaust pipe of 0.6m diameter
- 6 primary air inlets from the bottom
- 11 secondary air inlets on each side
- 1 tertiary air inlet on the exhaust pipe

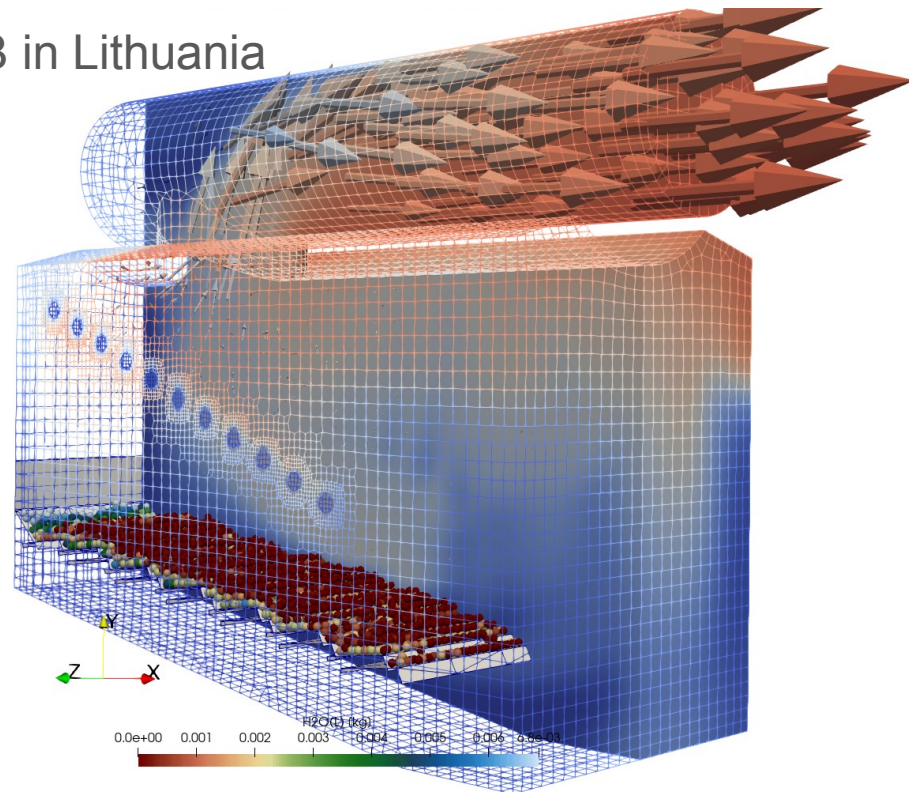
## Grates

- 8 static grates and
- 6 moving grates with an
- average slope of 7.5 degrees

## Fuel bed

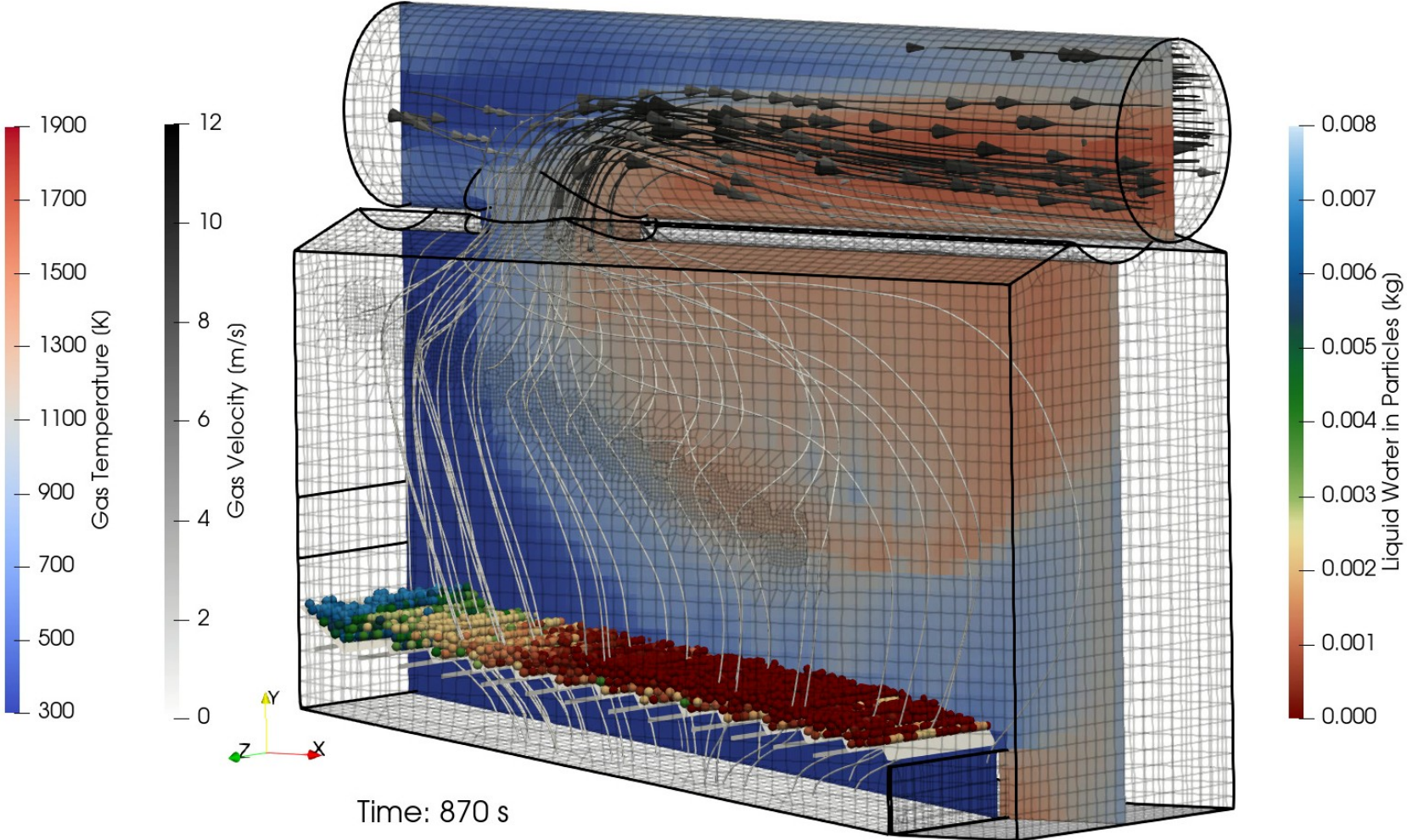
- Initial fuel bed height is 10cm
- Wood particles of 3cm diameter with 40% humidity
- Injected at the top side of the grates at a rate of 439kg/h

- CFD mesh with 60,001 cells
- 9,141 particles initially



Performance measurements were performed on the *Barbora* cluster of the IT4Innovations HPC platform.

# Biomass Furnace simulation using XDEM+OpenFOAM

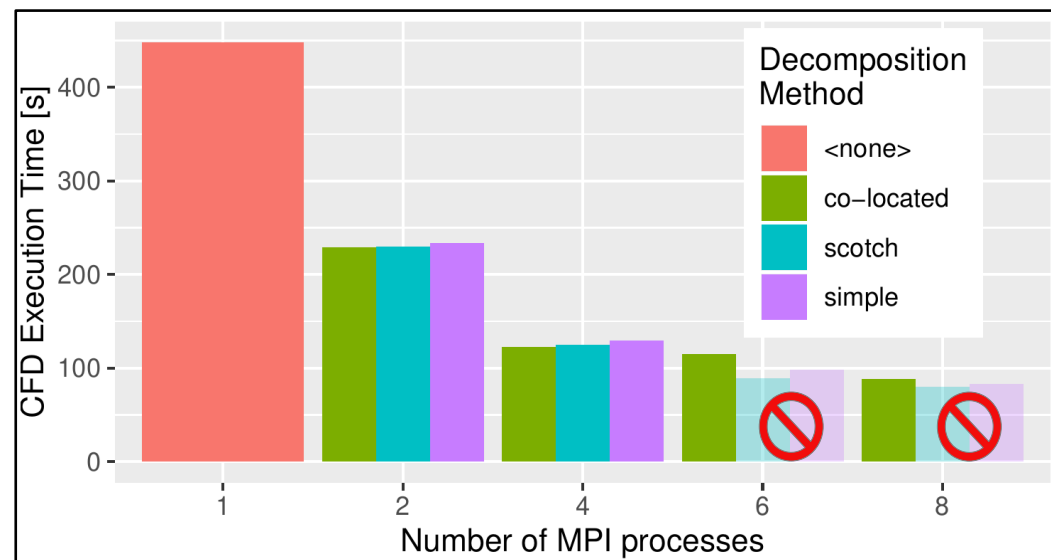
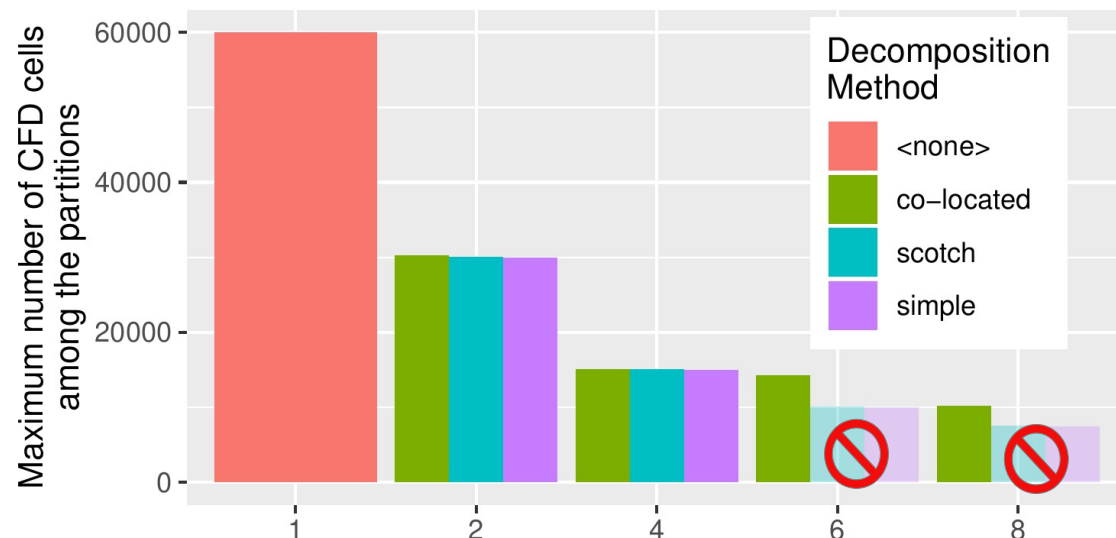




# OpenFOAM decomposition and scalability

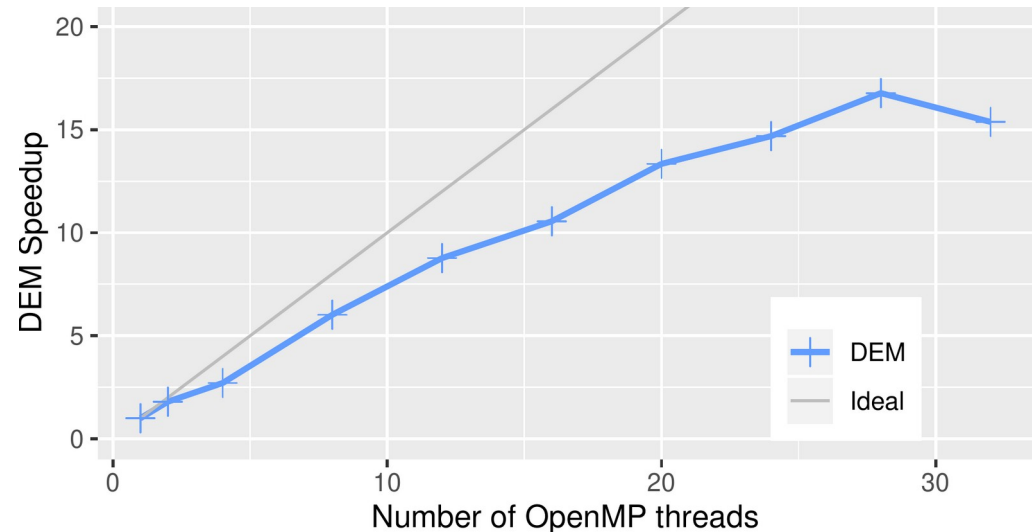
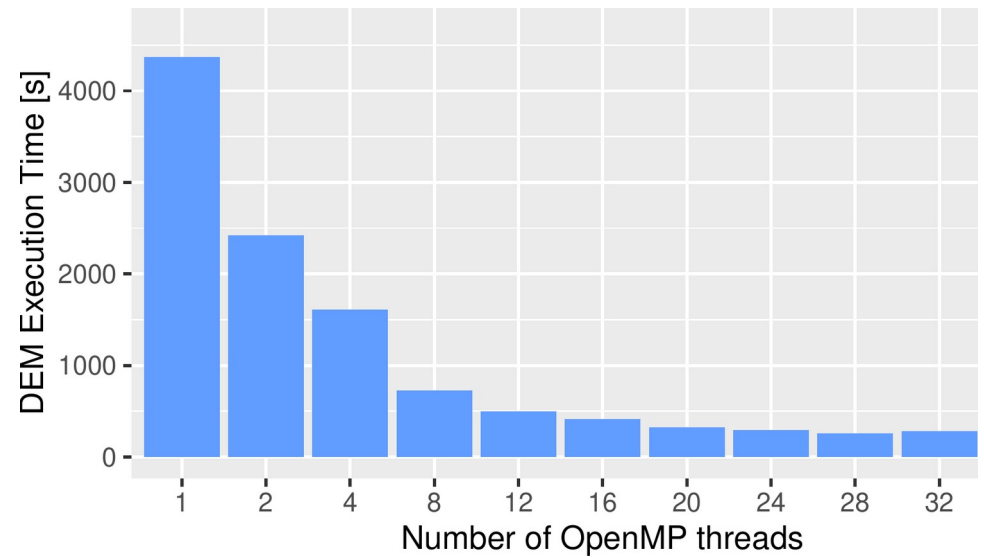
- Execution of the coupled problem, but looking only at the CFD part
- OpenFOAM case is relatively small: only 60k cells
- Execution time for the first 10s of simulation

Only the **co-located** partitioner guarantees the correct results beyond 4 processes due the coupling constraints



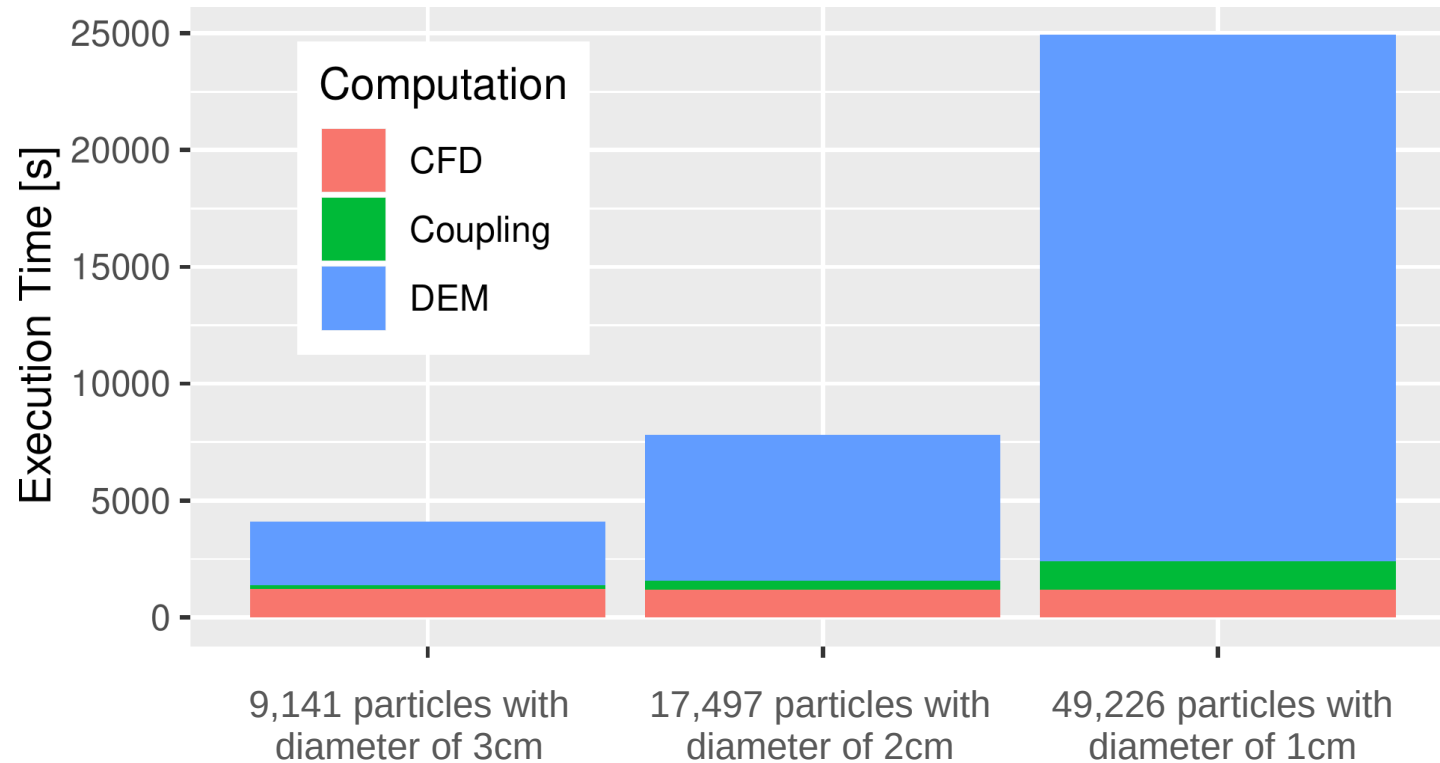
# XDEM Scalability

- Execution of the coupled problem, but looking only at the DEM part
- Around 9k particles
- Execution time for the first 10s of simulation

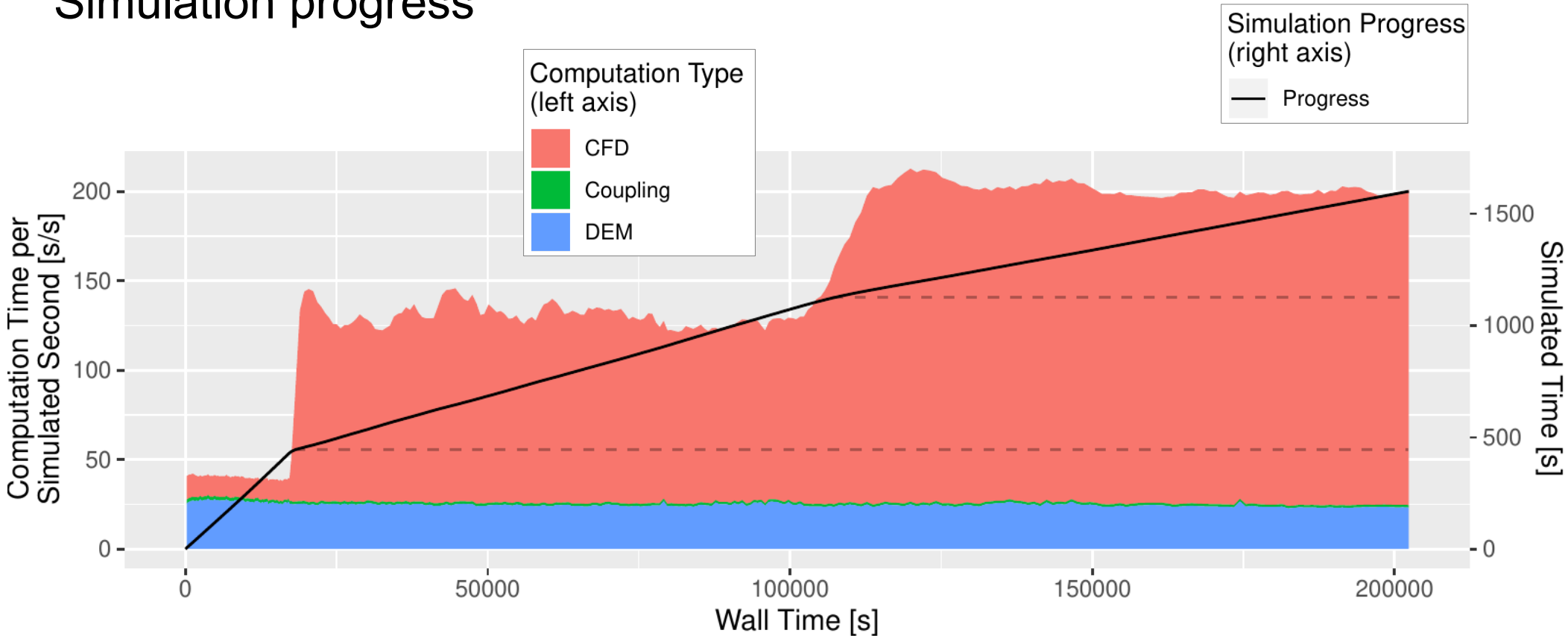


# Influence of the number of particles

Same furnace settings and bed height, only changing the size of wood particles



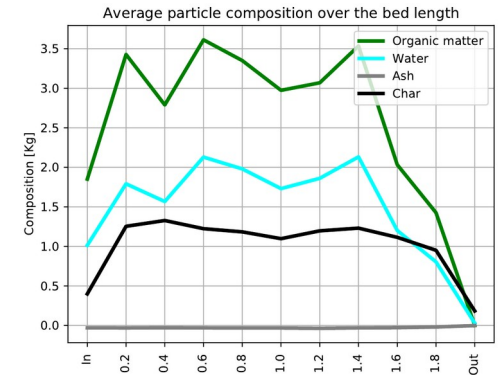
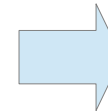
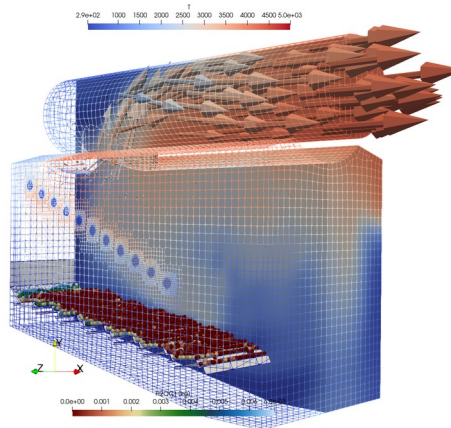
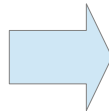
# Simulation progress



- At 445s of simulated time, lighting-up of the furnace
- Around 1125s, furnace reaches the steady state (all hot gases are burning)

# Cloud-based Workflow for Biomass Furnace Simulation

## Objectives



# Complexity of biomass furnace simulation workflow

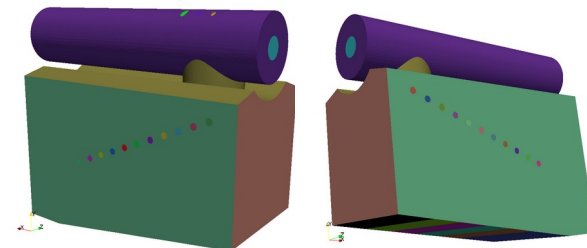
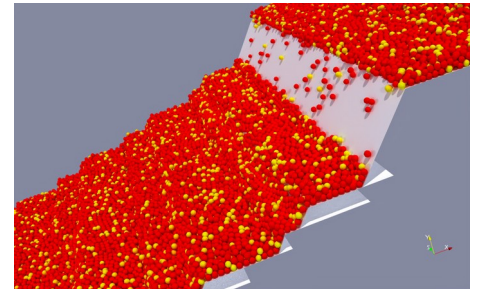
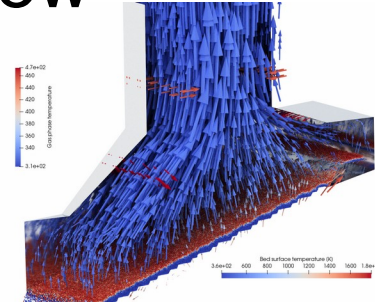
The setup, execution and post-processing of biomass furnace simulations is challenging.

The necessary steps include:

- Generation of furnace and grate geometry
- CFD mesh generation and CFD case setup
- Calculation of the initial particle bed
- DEM case setup
- Calculation of fuel properties from ultimate analysis

This complexity is a serious obstacle, in particular for SMEs

- The adoption of such technologies requires substantial investment in computer hardware, software licenses and training of engineering staff.



# CloudiFacturing Overview



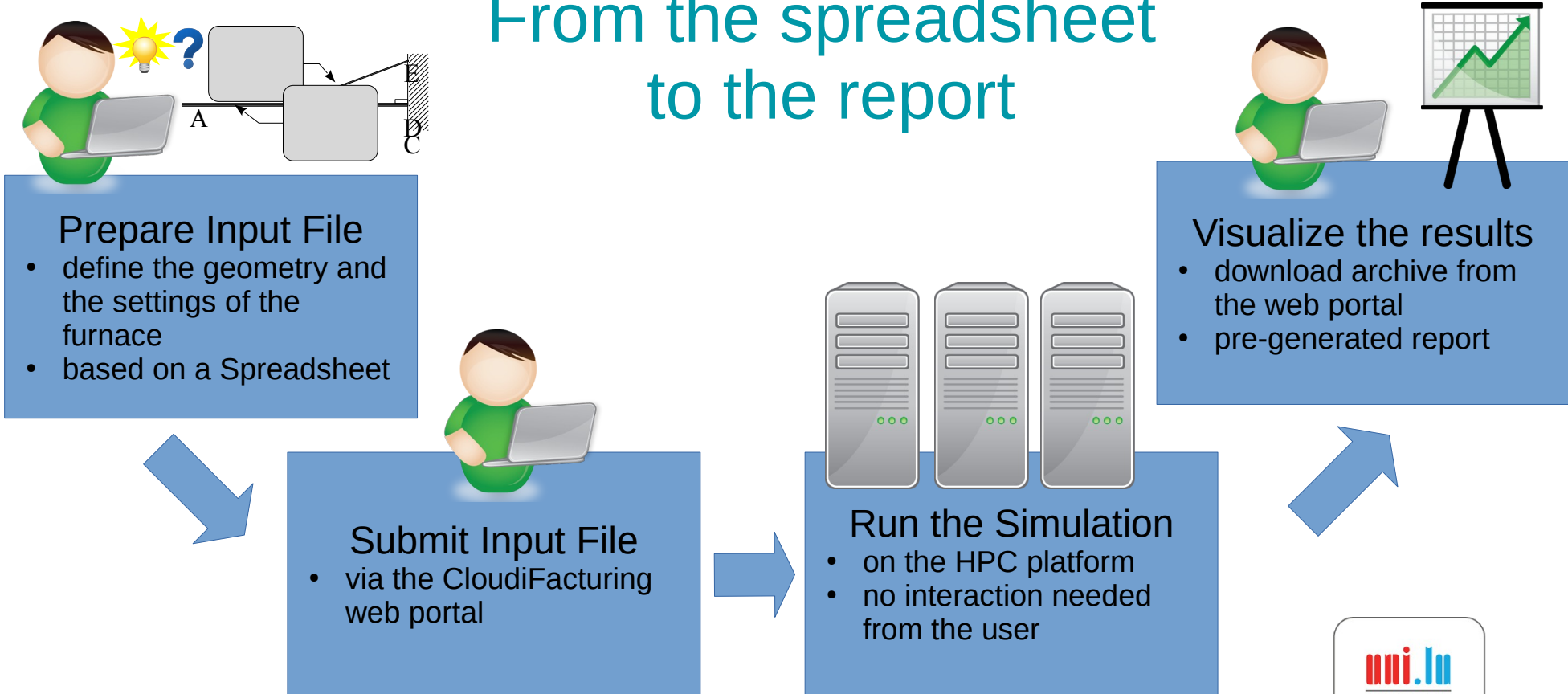
<https://www.cloudifacturing.eu>



- Support manufacturing SMEs and their needs for advanced cloud- or HPC-based ICT solutions
- Open solutions, empowering different stakeholders to become members of the community
- Services offered based on a pay-per-use or subscription business model with a unified billing process

# Objective: a simple user workflow

## From the spreadsheet to the report





# Cloud-based Workflow for Biomass Furnace Simulation

Under the hood



# How to much input is required?

## Furnace and grate design

- parametrised with a few numbers
- geometry is generated automatically

## Fuel / Wood chip

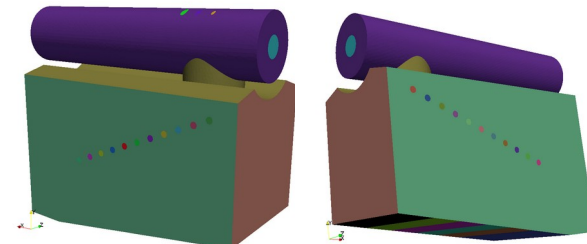
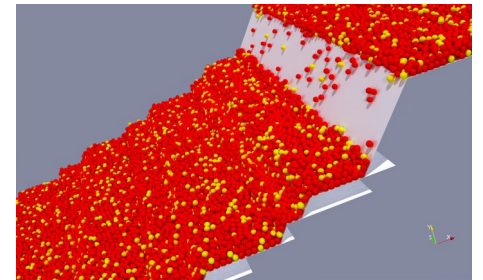
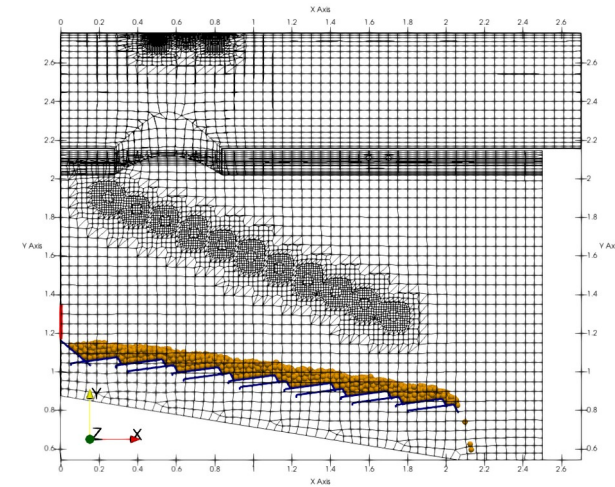
- characterised by ultimate analysis
- thermo-physical values obtained from standard experiments

## Air inlets

- can be placed at any position
- require the full composition when recirculation is used

→ **A few hundred degrees of freedom!**

- Designing and implementing a web interface was out of scope



# Spreadsheet Input File

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
1																									
2																									
3	xi	[m]		2.00																					
4	xi	[m]		2.072																					
5	yi	[m]		2.236																					
6	xi	[m]		0.870																					
7	xi	[m]		1.257																					
8	xi	[m]		0.000																					
9	xi	[m]		0.550																					
10	xi	[m]		0.560																					
11	xi	[m]		2.248																					
12	xi	[m]		0.600																					
13	xi	[m]		2.700																					
14	xi	[m]		0.336																					
15	xi	[m]																							
16	xi	[m]																							
17	xi	[m]																							
18	xi	[m]																							
19	xi	[m]																							
20	alpha1	[deg]		8																					
21	alpha2	[deg]		15.5																					
22																									
23	beta1	[deg]																							
24	beta2	[deg]																							
25	beta3	[deg]																							
26	beta4	[deg]																							
27	beta5	[deg]																							
28	beta6	[deg]																							
29	beta7	[deg]																							
30	beta8	[deg]																							

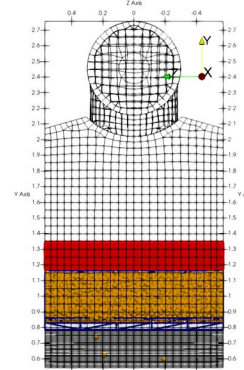
## Furnace Geometry

Name	Units	Value	
1	mass_flux	[kg/s]	0.047
2	initial_bed_height	[m]	0.100
3	composition	[id]	wood_chips
4	mass_flux	[kg/s]	0.047
5	D_min	[m]	0.030
6	D_max	[m]	0.030
7	initial_temperature	[K]	293.15
8			
9			
10			
11	fuel_types		
12	wood_chips		

## Air inlet settings

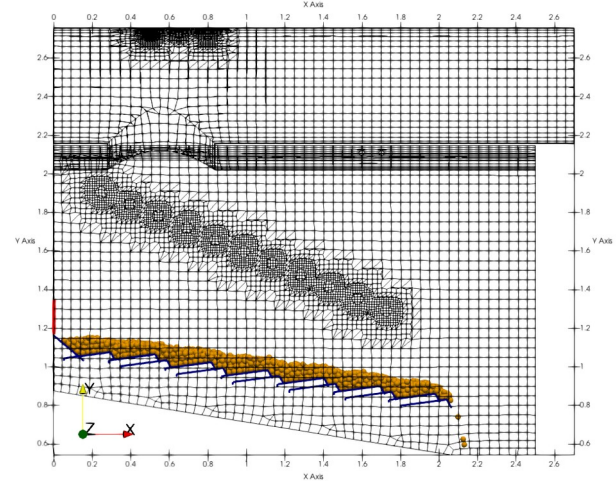
Position	Normal (inwards)	Boundary Condition	
1			
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Automatic generation of the CFD+DEM case

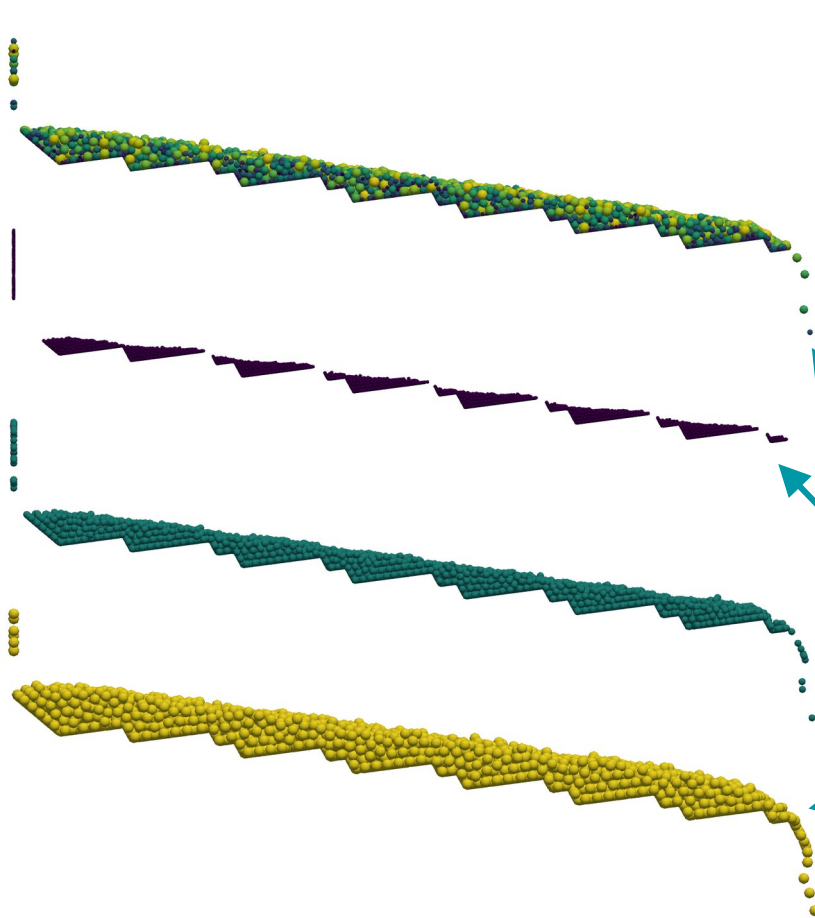


## Fuel composition

Name	Units	Value	
1	mass_flux	[kg/s]	0.047
2	initial_bed_height	[m]	0.100
3	composition	[id]	wood_chips
4	mass_flux	[kg/s]	0.047
5	D_min	[m]	0.030
6	D_max	[m]	0.030
7	initial_temperature	[K]	293.15
8			
9			
10			
11	fuel_types		
12	wood_chips		
13	Y_C	[kg/kg]	0.301
14	Y_H	[kg/kg]	0.000
15	Y_O	[kg/kg]	0.500
16	Y_N	[kg/kg]	0.004
17	Y_S	[kg/kg]	0.000
18	Y_Cl	[kg/kg]	0.000
19	Y_Ash	[kg/kg]	0.010
20	Y_H2O	[kg/kg]	0.400
21			1.000
22	lower_heating_value	[J/kg]	1.02E+07
23	conductivity		1.60E-01
24	specific heat capacity		2.45E+03
25	density	[kg/m^3]	7.59E+02
26	internal_porosity	[m^3/m^3]	7.00E-01
27	mechanical_properties		



# Spreadsheet settings and many more



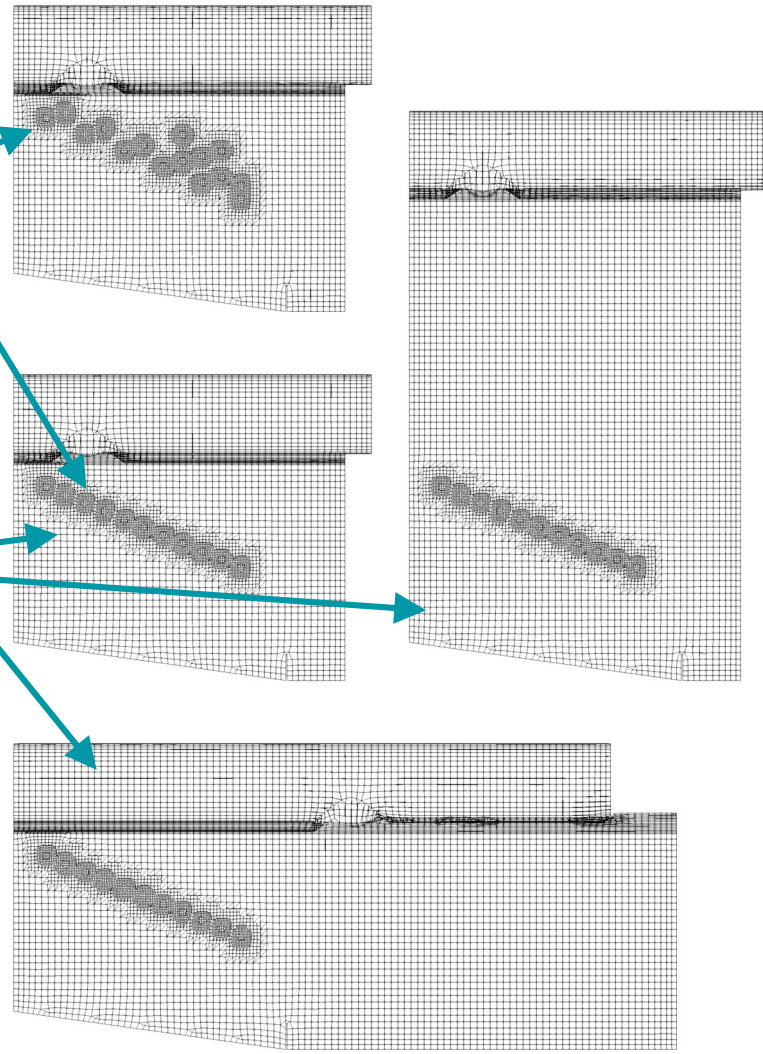
	A	B	C	D	E	F	G	H	I
1	Position								Boundary Condition
2	name	x	y	z	v_x	v_y	v_z	0	max_flux
3	[m]	[m]	[m]	[m]	[m/s]	[m/s]	[m/s]	[m]	[kg/s]
4	sec_ar1	0.047	1.804	-0.570	0.000	0.000	1.000	0.061	0.017652
5	sec_ar2	0.394	1.843	-0.570	0.000	0.000	1.000	0.061	0.017652
6	sec_ar3	0.543	1.782	-0.570	0.000	0.000	1.000	0.061	0.017652
7	sec_ar4	0.690	1.721	-0.570	0.000	0.000	1.000	0.061	0.017652
8	sec_ar5	0.838	1.659	-0.570	0.000	0.000	1.000	0.061	0.017652
9	sec_ar6	0.986	1.598	-0.570	0.000	0.000	1.000	0.061	0.017652
10	sec_ar7	1.134	1.537	-0.570	0.000	0.000	1.000	0.061	0.017652
11	sec_ar8	1.281	1.476	-0.570	0.000	0.000	1.000	0.061	0.017652
12	sec_ar9	1.429	1.415	-0.570	0.000	0.000	1.000	0.061	0.017652
13	sec_ar10	1.577	1.353	-0.570	0.000	0.000	1.000	0.061	0.017652
14	sec_ar11	1.725	1.292	-0.570	0.000	0.000	1.000	0.061	0.017652
15	sec_ar12	1.873	1.231	-0.570	0.000	0.000	1.000	0.061	0.017652
16	sec_ar13	2.021	1.170	-0.570	0.000	0.000	1.000	0.061	0.017652
17	sec_ar14	2.169	1.109	-0.570	0.000	0.000	1.000	0.061	0.017652
18	sec_ar15	2.317	1.048	-0.570	0.000	0.000	1.000	0.061	0.017652
19	sec_ar16	2.465	0.987	-0.570	0.000	0.000	1.000	0.061	0.017652
20	sec_ar17	2.613	0.926	-0.570	0.000	0.000	1.000	0.061	0.017652
21	sec_ar18	2.761	0.865	-0.570	0.000	0.000	1.000	0.061	0.017652
22	sec_ar19	2.909	0.804	-0.570	0.000	0.000	1.000	0.061	0.017652
23	sec_ar20	3.057	0.743	-0.570	0.000	0.000	1.000	0.061	0.017652
24	sec_ar21	3.205	0.682	-0.570	0.000	0.000	1.000	0.061	0.017652
25	sec_ar22	3.353	0.621	-0.570	0.000	0.000	1.000	0.061	0.017652
26	sec_ar23	3.501	0.560	-0.570	0.000	0.000	1.000	0.061	0.017652
27	sec_ar24	3.649	0.500	-0.570	0.000	0.000	1.000	0.061	0.017652
28	sec_ar25	3.797	0.439	-0.570	0.000	0.000	1.000	0.061	0.017652
29	sec_ar26	3.945	0.378	-0.570	0.000	0.000	1.000	0.061	0.017652
30	sec_ar27	4.093	0.317	-0.570	0.000	0.000	1.000	0.061	0.017652

**Air inlet settings**

	A	B	C	D	E	F
1	Name	Units	Value			
2	sec					
3	mass_flux	[kg/s]	0.047			
4	initial_bird_height	[m]	0.100			
5	composition	[d]	wood_chips			
6	mass_flux	[kg/s]	0.047			
7	D_min	[m]	0.030			
8	D_max	[m]	0.030			
9	initial_temperature	[K]	293.15			
10	fuel_type					
11	wood_chips					
12	v_c	[kg/kg]	0.301			
13	v_H	[kg/kg]	0.036			
14	v_O	[kg/kg]	0.249			
15	v_Ash	[kg/kg]	1.000			
16	v_H2O	[kg/kg]	0.000			
17	lower_heating_value	[kJ/kg]	1.02E+07			
18	conductivity	[W/mK]	1.60E-01			
19	specific_heat_capacity	[J/kgK]	2.45E+03			
20	density	[kg/m³]	7.59E+03			
21	internal_porosity	[m³/m³]	7.00E-01			
22	mechanical_properties		BeechWood(burgjals)			

**Furnace geometry**

**Fuel settings**



# Job submission

## Biomass Furnace Simulation Workflow

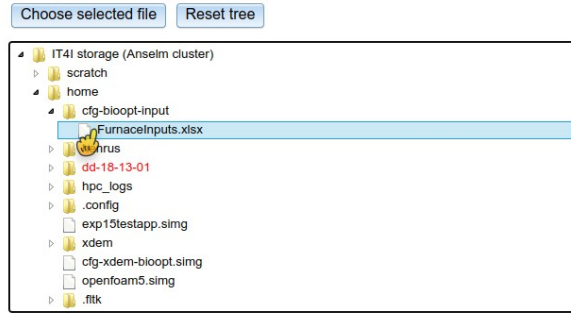
Welcome! This workflow takes an Excel file that contains the input parameters of a bio mass furnace simulation. The simulation uses XDEM (discrete particles) and foam-extend (computational fluid dynamics). It automatically generates all necessary inputs (geometry, mesh, input files) and returns a report for download.

### Workflow steps

1. Select input Excel file
2. Perform simulation
3. Download results

### Step 1: Excel-file selection

Select the Excel file that contains the inputs for the furnace simulation.



Submission Web Portal

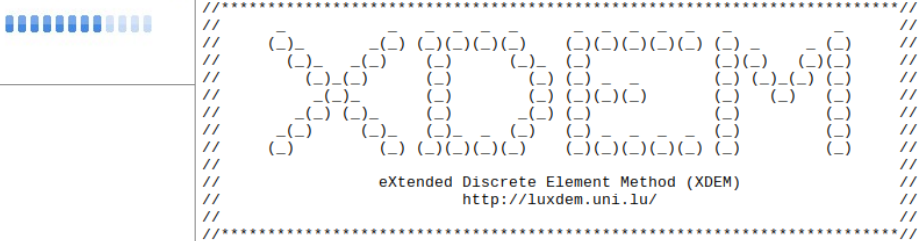
# HPC Simulation with Singularity on IT4T HPC cluster

IT4Innovations  
national01\$#&0  
supercomputing  
center@#01%101



## HPC job running

The job is running but didn't set its own status yet. Please wait ...



Versions  
XDEM version: heads/cfg-bioopt-NEW-0-g7a10073  
BioOpt version: heads/master\_WR30000-0-g11299e4  
Input File  
File path: /scratch/FurnaceInputs.xlsx

Execution Progress  
Step: 1/3 Pre-processing started at Sat Oct 9 23:57:14 CEST 2021  
- parse -> done  
- render\_controlDict -> done  
- grateGeometry -> done  
- prepareFuel -> done  
- mappingRegion -> done  
- geometry -> done  
- renderMeshDict -> done  
- surfaceFeatureEdges -> done  
- cartesianMesh -> done  
- prepareFoam -> done  
- cellSet -> done  
- adjustFurnaceGeometry -> done  
- prepareXDEMPackedBed -> done  
- BedPackingInput -> done  
- runXDEMBedPacking -> done  
- prepareXDEM -> done  
- BioOptInput -> done  
- checkBioOptInput -> done  
- renderDecomposeParDict -> done  
- decomposePar -> done  
Step: 2/3 Simulation started at Sun Oct 10 00:02:44 CEST 2021  
- runXDEM -> done

Real-time  
progress  
report

Execution of the  
workflow is delegated to  
the SemWES engine



# Internal workflow

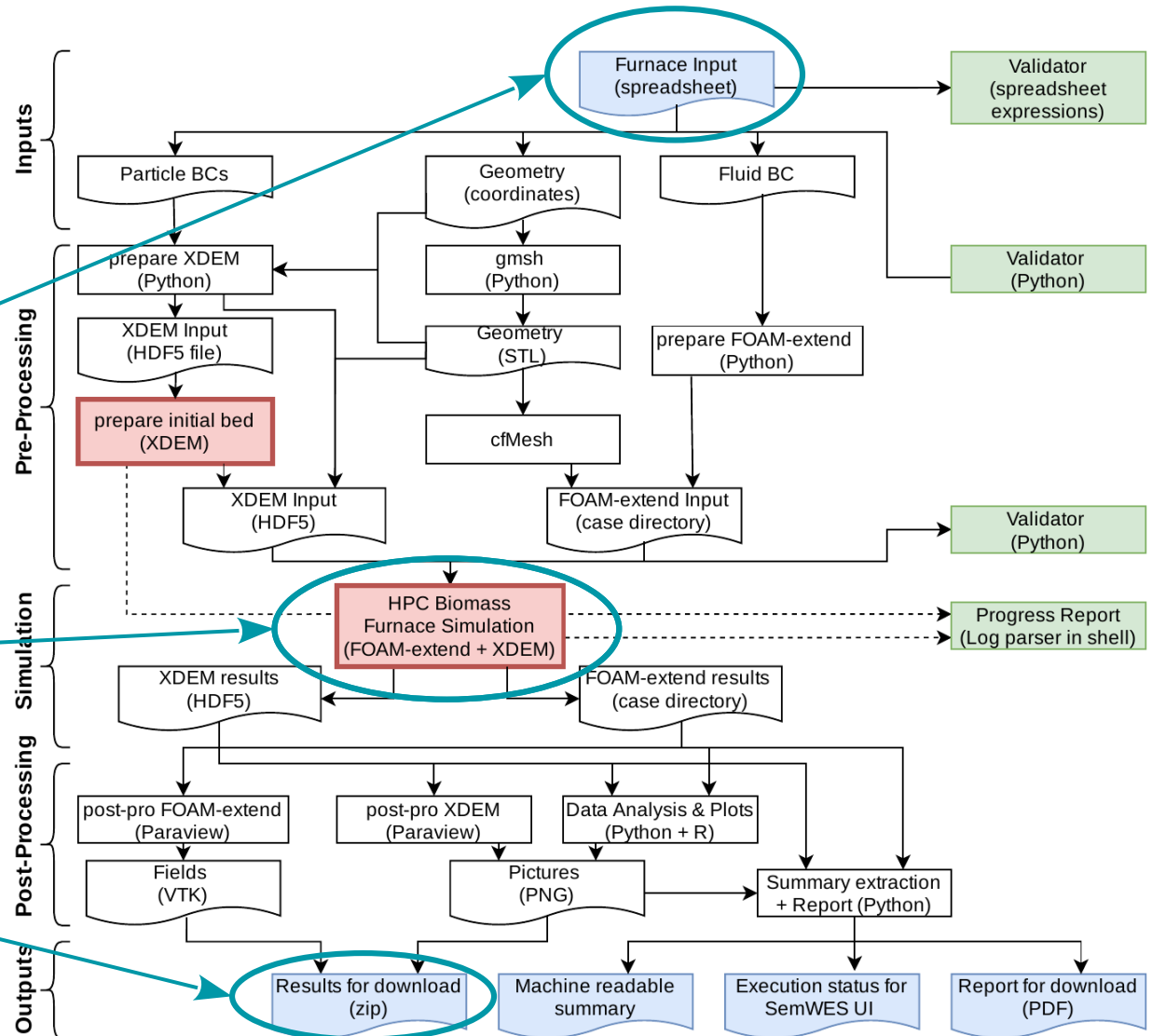
running on HPC in a Singularity container



User Input

HPC Furnace Simulation

Simulation Output



# Simulation Results



This workflow has finished

The execution of this workflow is done. You may now inspect the results.

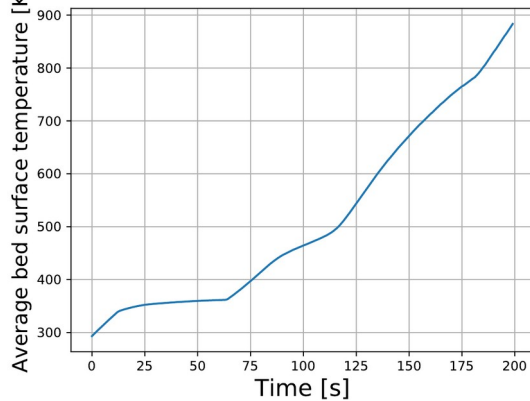
Results

OUTPUT

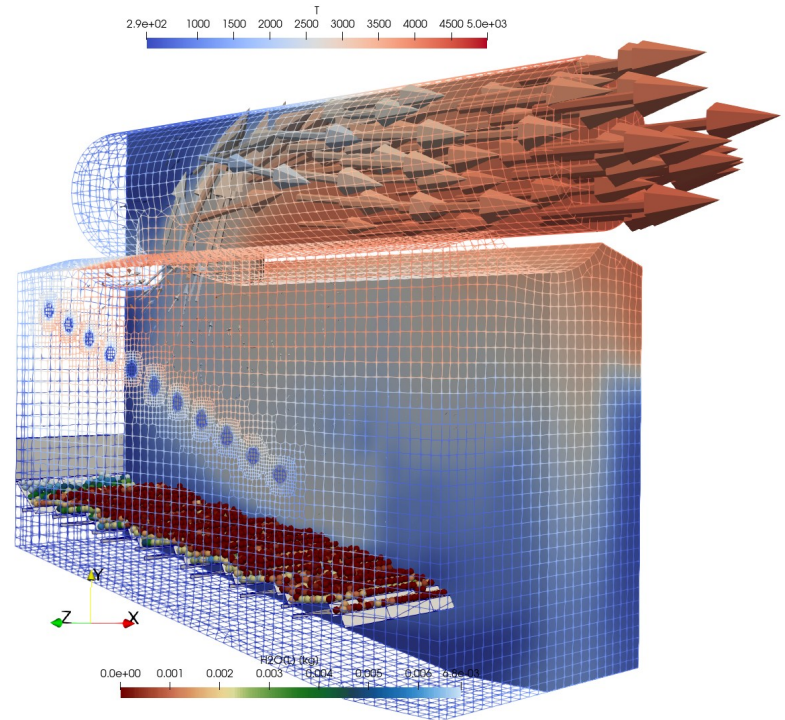
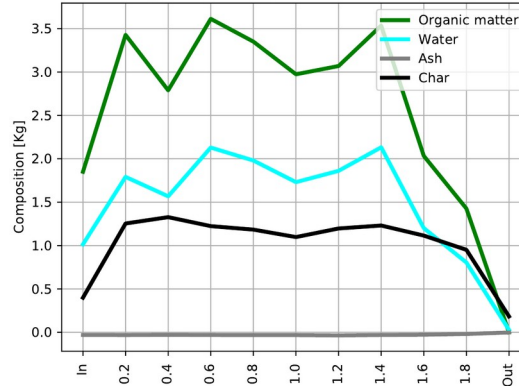
[it4i\\_anseIm://scratch/CFG-XDEM-BioOpt\\_2020-09-15\\_16-03-18/XDEM\\_output\\_2020-09-15\\_16-03-18.zip](file:///it4i_anseIm://scratch/CFG-XDEM-BioOpt_2020-09-15_16-03-18/XDEM_output_2020-09-15_16-03-18.zip)

## Download link

Average bed surface temperature over time



Average particle composition over the bed length



# Report



# Extracts of the Simulation Reports

```

//*****//
//
//  ( )_      ( ) ( ) ( ) ( )      ( ) ( ) ( ) ( ) ( )      ( )      ( )
//  ( )_      ( )      ( )_      ( )      ( ) ( )      ( ) ( )
//  ( )_      ( )      ( ) ( )      ( ) ( )_      ( )
//  ( )_      ( )      ( ) ( ) ( )      ( )      ( )
//  ( )_      ( )      ( )_      ( )      ( )      ( )
//  ( )_      ( )_      ( )_      ( )_      ( )_      ( )
//  ( )_      ( )_      ( )_      ( )_      ( )_      ( )
//
//
//          eXtended Discrete Element Method (XDEM)
//          http://luxdem.uni.lu/
//
//*****//

Versions
XDEM version:  heads/cfg-bioopt-NEW-0-gfbec735
BioOpt version: heads/master-0-g91cd409

Input File
File path: /scratch/FurnaceInputs.xlsx
sha256sum: c27d9bc300b2eb8e333884a1724cda00c444399f9a0d693b46d27992bbbcd0bd

Output Files
Results report: /scratch/CFG-XDEM-BioOpt/526544.isrv1/CFG-XDEM-BioOpt_Report_2021-09-27_09-00-04.zip
Execution Log file: /scratch/CFG-XDEM-BioOpt/526544.isrv1/XDEM_output_RANK0.log

```

Header of the report with software versions and checksum of the input file





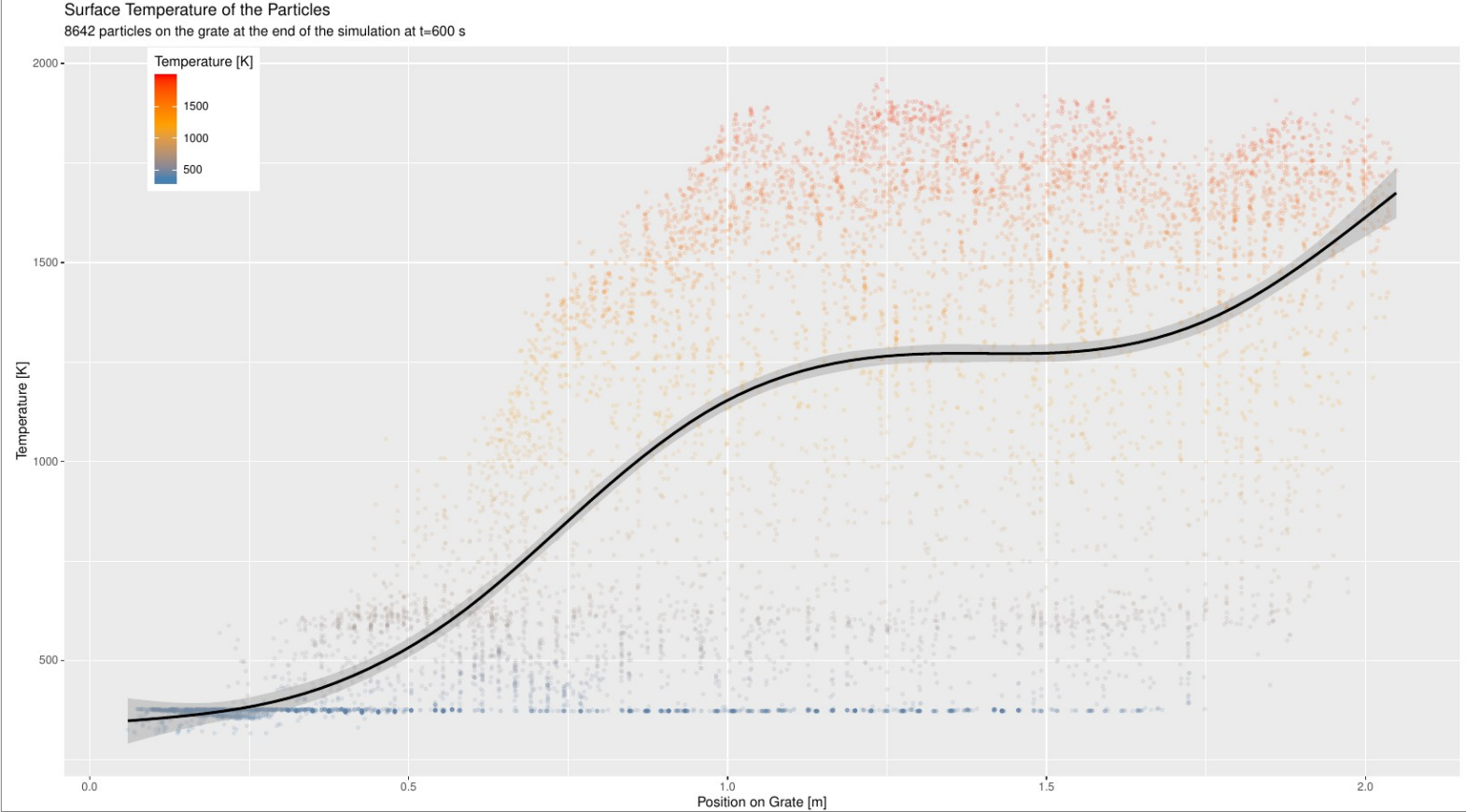
# Extracts of the Simulation Reports

Average properties at the outlet

```
Average of T over patch outlet[3] = 1422.4505  
Average of rho over patch outlet[3] = 0.23866349  
Average of CH4 over patch outlet[3] = 0.0002149707  
Average of CO over patch outlet[3] = 0.023597323  
Average of CO2 over patch outlet[3] = 0.12360054  
Average of H2 over patch outlet[3] = 0.00014842204  
Average of H2O over patch outlet[3] = 0.18191674  
Average of O2 over patch outlet[3] = 0.078764601  
Average of TarLithuania_1 over patch outlet[3] = 0.029753928
```

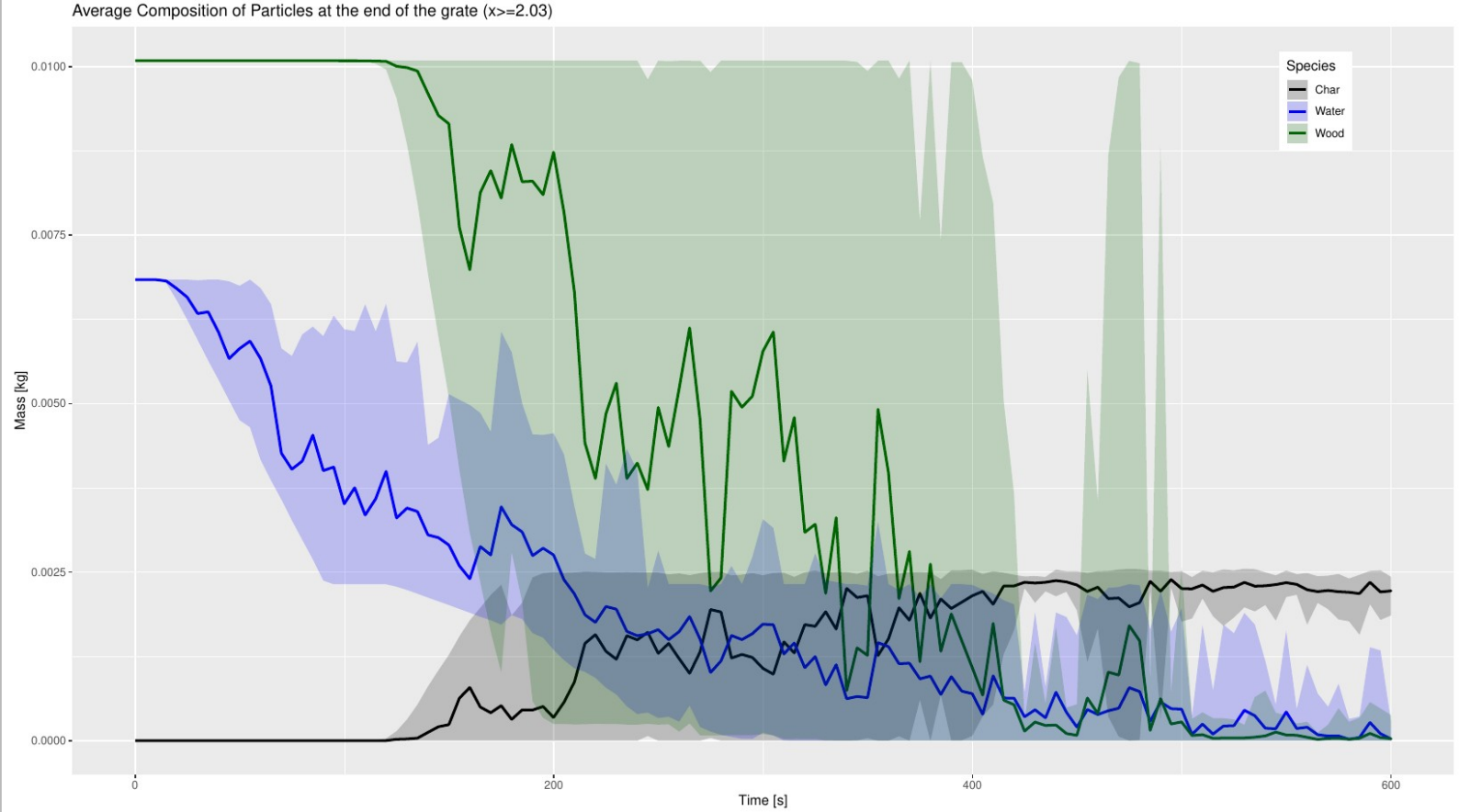
Average properties at exit of the exhaust pipe

# Extracts of the Simulation Reports



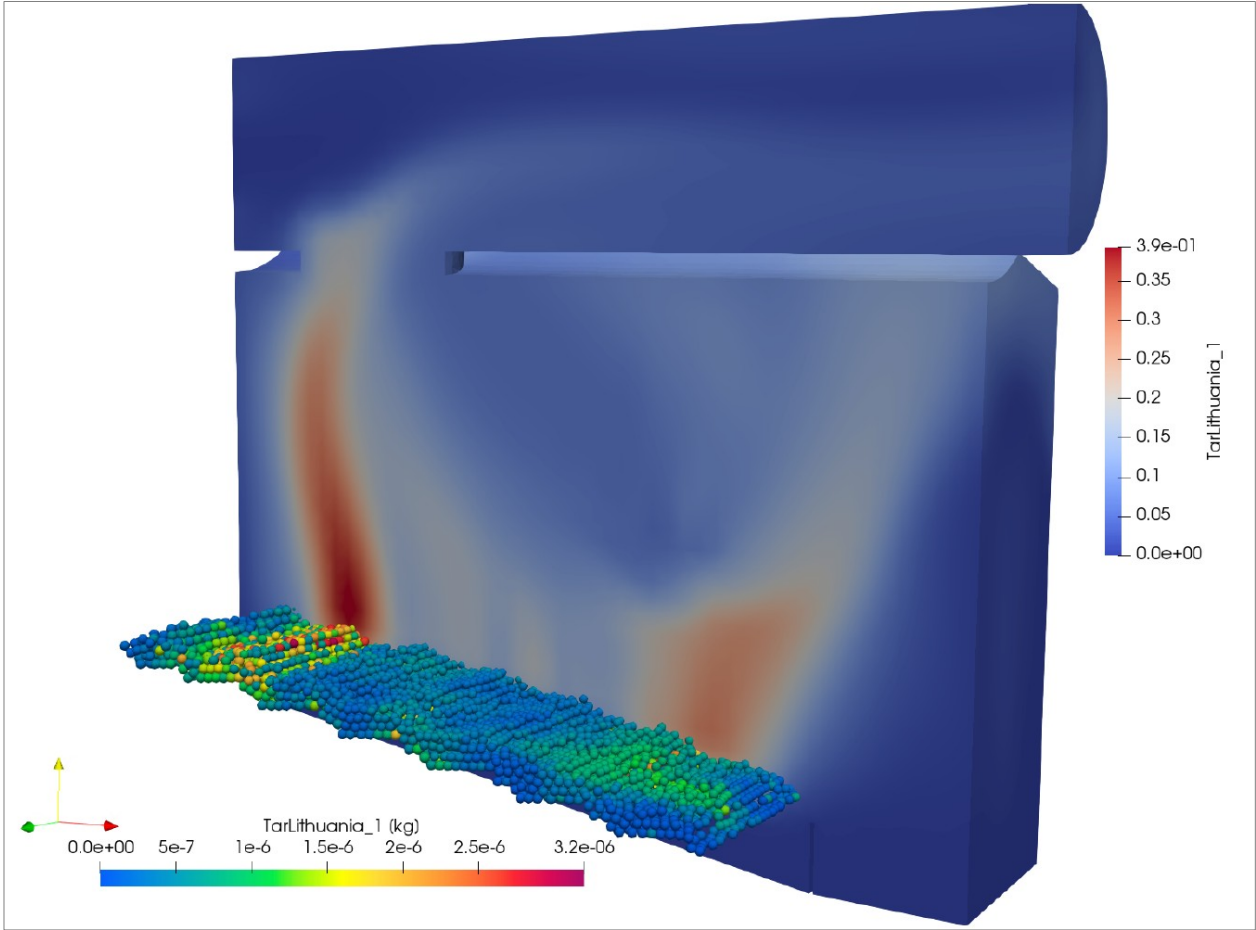
Surface temperature along the grate

# Extracts of the Simulation Reports



Evolution of particle composition at the exit of the grate

# Extracts of the Simulation Reports

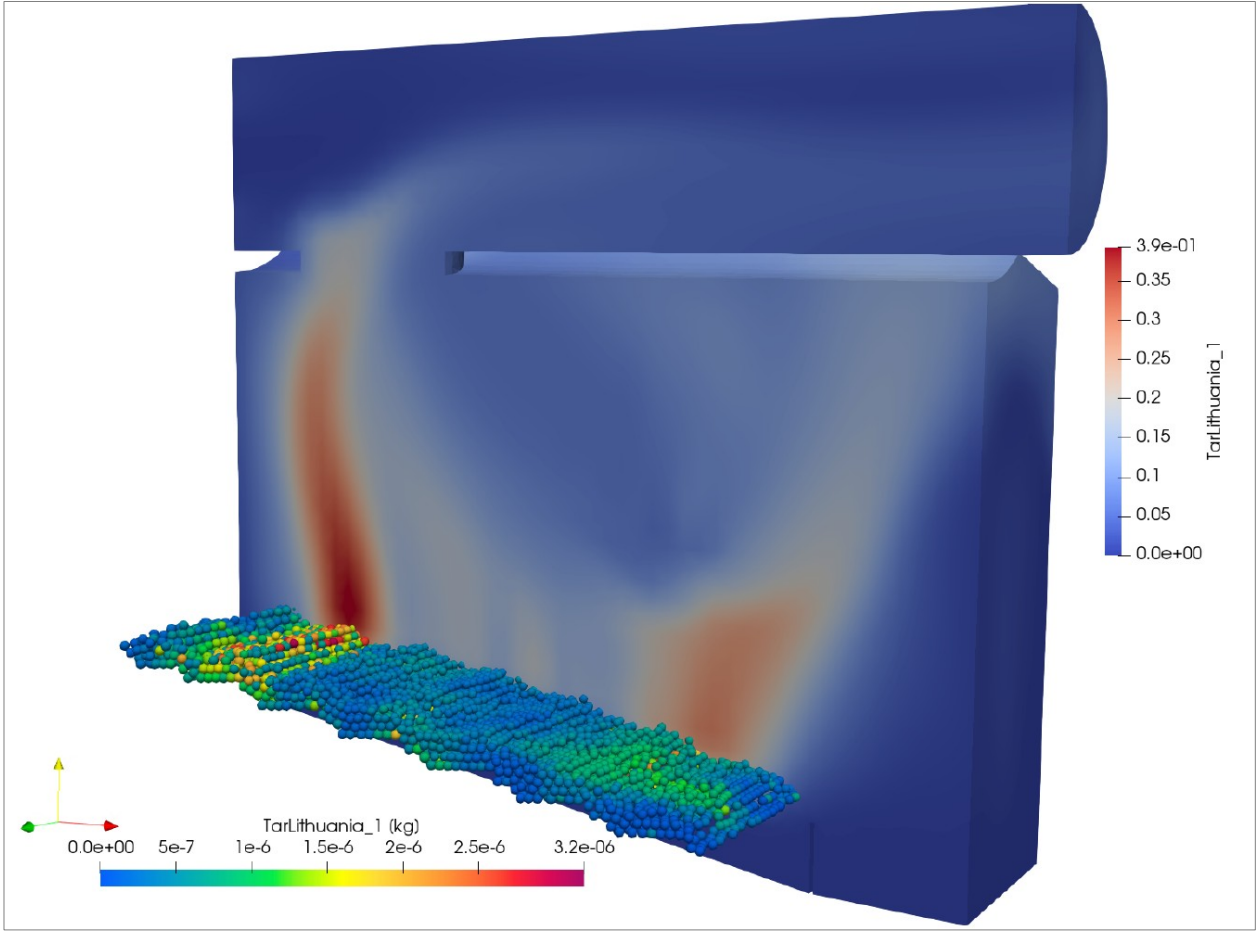


Tar content of the particles and in the gas



# Extracts of the Simulation Reports

and many more...



Tar content of the particles and in the gas



# Breakdown of the workflow execution time

Same setup as before, for 1200s of simulated time

<b>Pre-processing</b>	<b>5min 30s</b>	
- in XDEM bed packing	5min 10s	32 OpenMP threads
<b>Simulation</b>	<b>34h 10min 30s</b>	
- in FOAM-extend code	31h 51min 2s	4 MPI processes
- in XDEM code	2h 19min 28s	28 OpenMP threads
<b>Post-processing</b>	<b>29min 33s</b>	
- in FOAM-extend reconstructPar	25min 21s	

The CFD-DEM simulation represents the main part of the computation.

# Summary: Biomass Furnace Simulation as a Service



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center

## Multi-Physics Biomass Furnace Simulation

- Two-way 'in-memory' coupling CFD ↔ DEM
- Hybrid parallelization scheme: MPI + OpenMP

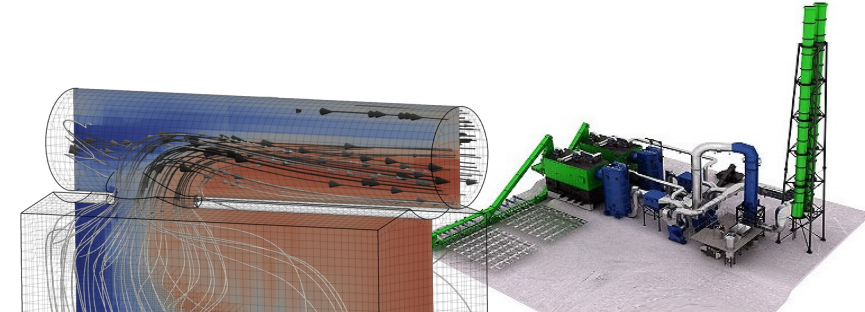
## Cloud-based interface and submission portal

- Portable execution using Singularity
- HPC Job submission using SemWES
- Execution on IT4Innovations HPC platform

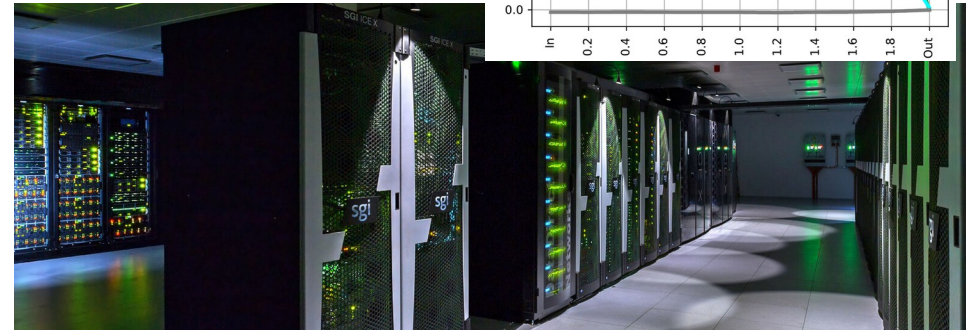
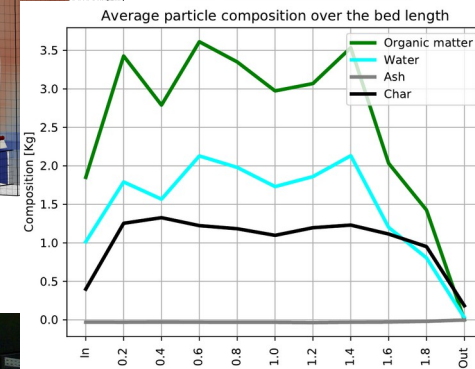
## Simplified Workflow for end user

- All input settings provided in a spreadsheet
- Automatic generation of the case
- Automatic execution on HPC platform
- Generation of a report with the results

→ **Application as a Service (AaaS)**



Time: 1200 s



# Difficulties & Future Work

## Technical difficulties & constraints

- Application portability with Singularity
- Flexibility of the workflow with SemWES
- Numerous configuration options
  - Specifications given by industrial partner
  - Verification of user input is hard but necessary
  - Need robust code, regular checks, and clear error messages
  - Best configuration/parallelization for all cases is nearly impossible
    - Conservative choices in the implementation and optimization
- Fast results required
  - Small biomass furnace

## Next Steps

- Remove coupling-related constraints
  - preCICE coupling library to handle the communication
- Develop coupling-aware partitioning techniques
- Tackle larger biomass furnaces in a shorter time



# References

Xavier Besseron, Henrik Rusche, and Bernhard Peters. **Parallel Multi-Physics Simulation of Biomass Furnace and Cloud-based Workflow for SMEs**. In *Practice and Experience in Advanced Research Computing (PEARC '22)*, July 10–14, 2022, Boston, MA, USA.

<https://doi.org/10.1145/3491418.3530294>

Gabriele Pozzetti, Xavier Besseron, Alban Rousset, Bernhard Peters. **A co-located partitions strategy for parallel CFD–DEM couplings**. In *Advanced Powder Technology*, Volume 29, Issue 12, 2018.

<https://doi.org/10.1016/j.appt.2018.08.025>

More details about the CloudiFacturing BioOpt Experiment:

[http://luxdem.uni.lu/projects/2020-CloudiFacturing\\_BioOpt/](http://luxdem.uni.lu/projects/2020-CloudiFacturing_BioOpt/)

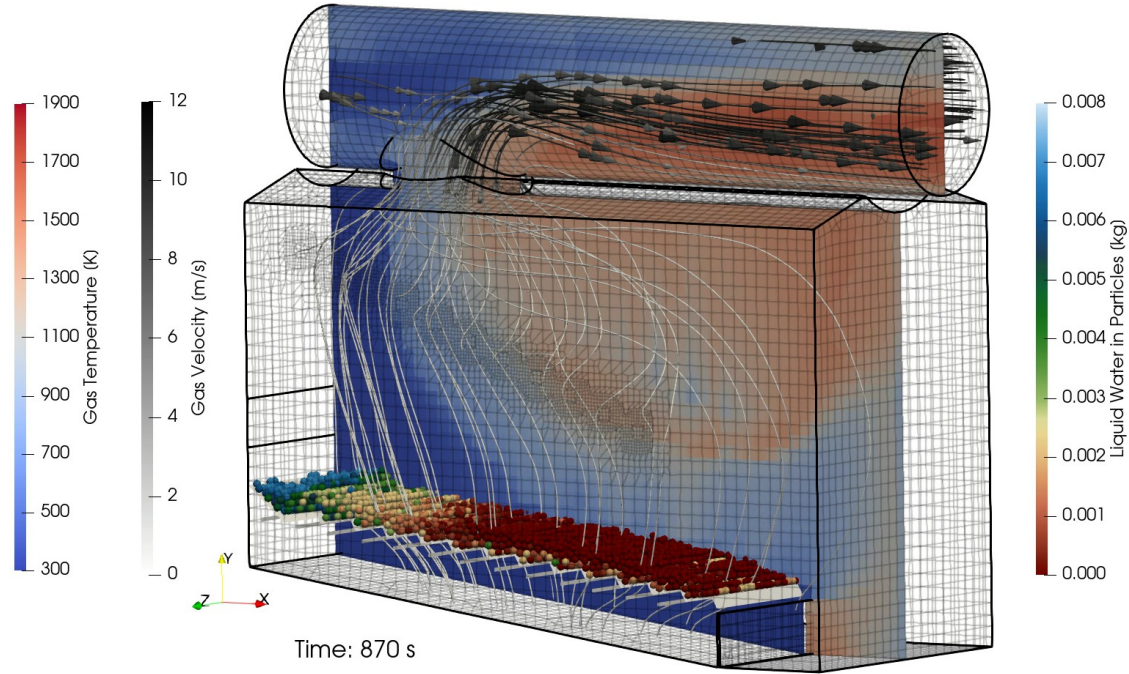
CloudiFacturing project:

<https://www.cloudifactoring.eu>

# Thank you for your attention!

Luxembourg XDEM Research Centre  
<http://luxdem.uni.lu/>  
University of Luxembourg

## Acknowledgements



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