

# AWJC Nozzle simulation by 6-way coupling of DEM+CFD+FEM using preCICE coupling library

ECCOMAS Coupled Problems 2021

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- Problem statement & Goals
- Methodology
- Results
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# Problem Statement

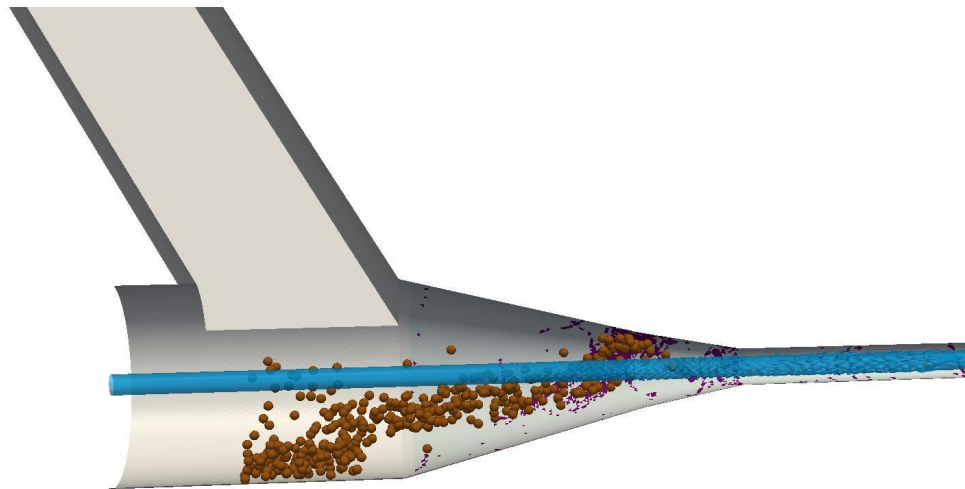
- Abrasive WaterJet Cutting Nozzle
- AWJC Nozzle the first target of abrasive particles
- Erosion difficult to capture through experimentation

of



# Previous Work

- DEM+CFD coupling used to identify erosion zones<sup>[1]</sup>
- Particle impact velocity and angle of attack ignored



[1] Gas, liquid and abrasive particles flow in a AWJC Nozzle

[1] Pozzetti, Gabriele, and Peters, Bernhard. "Evaluating Erosion Patterns in an abrasive water jet cutting nozzle using XDEM." *Advances in Powder Metallurgy & Particulate Materials* (2017): 191-205.

# Challenges and Goals

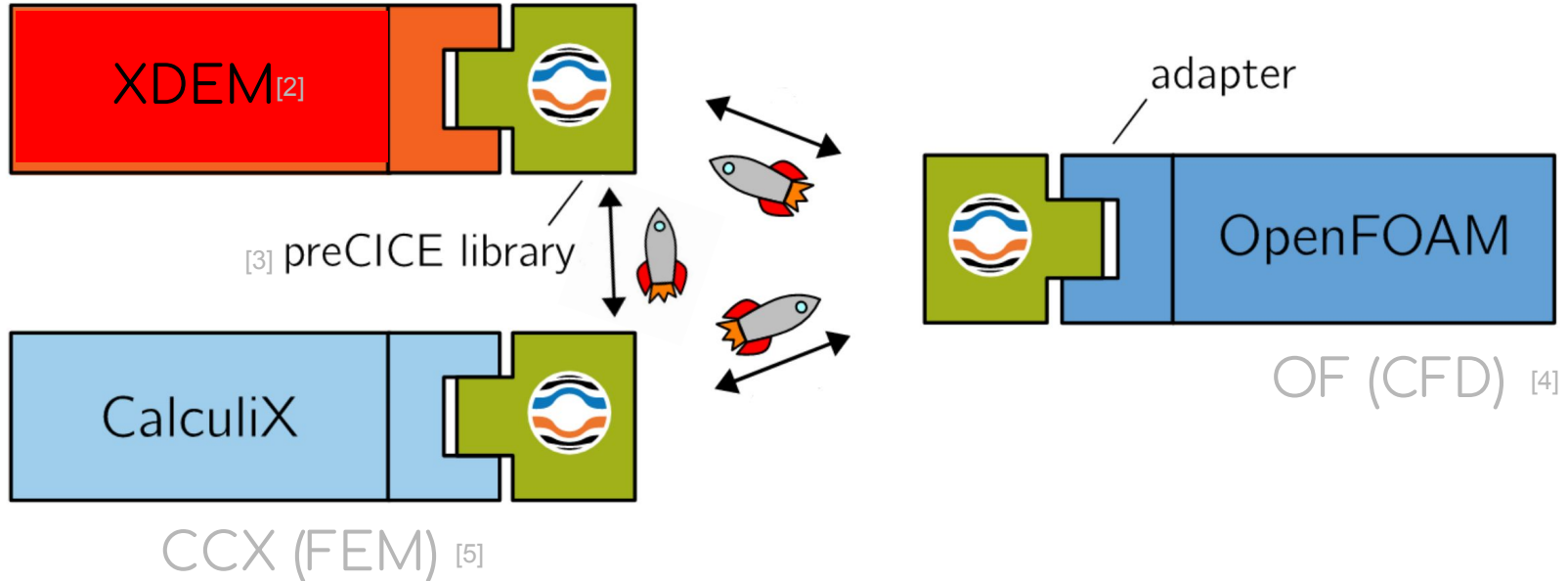
- Evaluation of erosion in AWJC Nozzle by DEM+CFD+FEM coupling
- Using out of the box resources

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# Methodology

Discrete Element Method

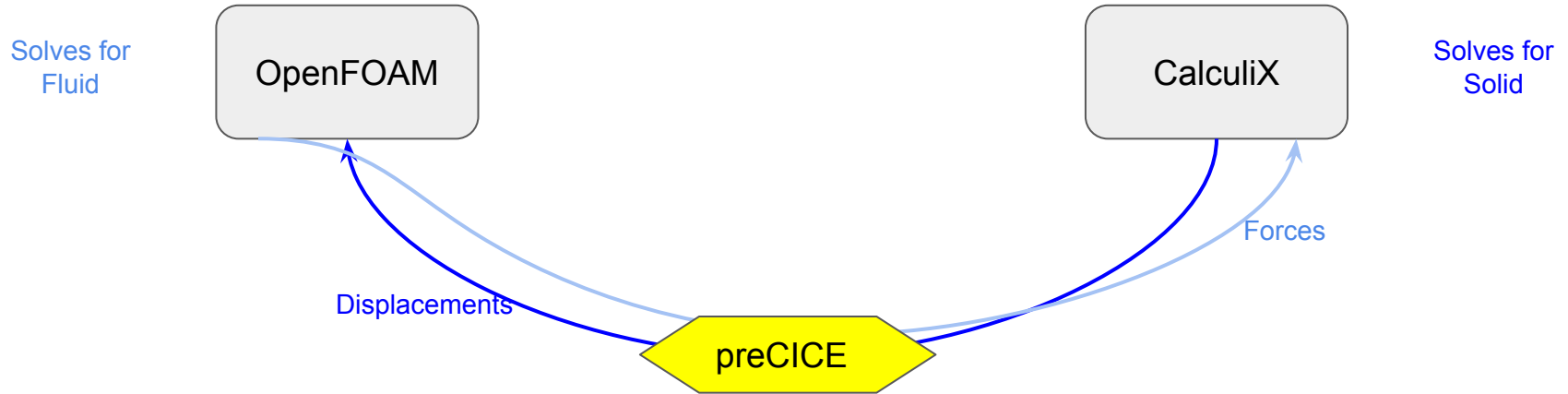


[2] Peters, Bernhard, et al. "XDEM multi-physics and multi-scale simulation technology: Review of DEM–CFD coupling, methodology and engineering applications." *Particuology* 44 (2019): 176-193

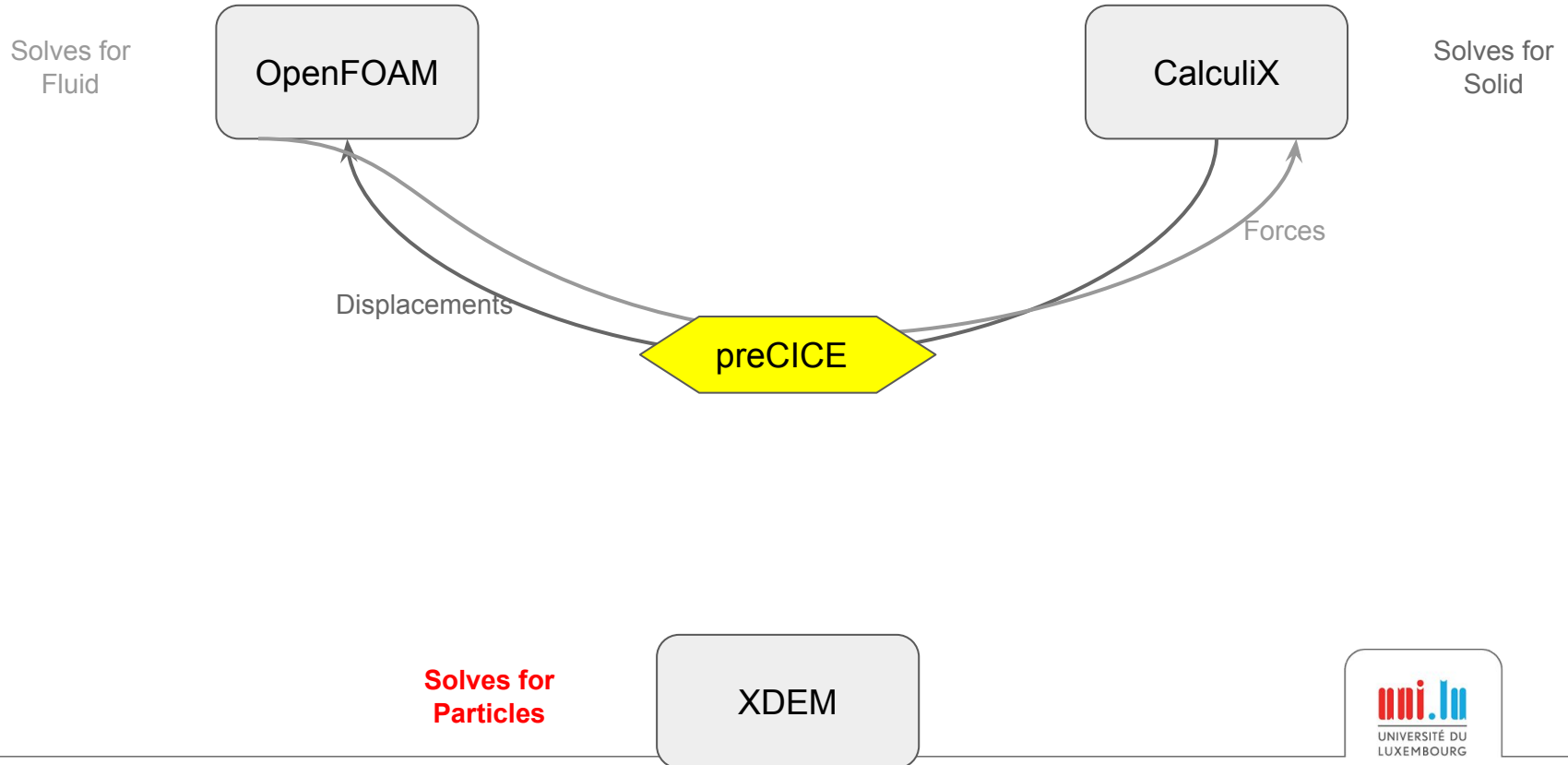
[3] Bungartz, Hans-Joachim, et al. "preCICE—a fully parallel library for multi-physics surface coupling." *Computers & Fluids* 141 (2016): 250-258.



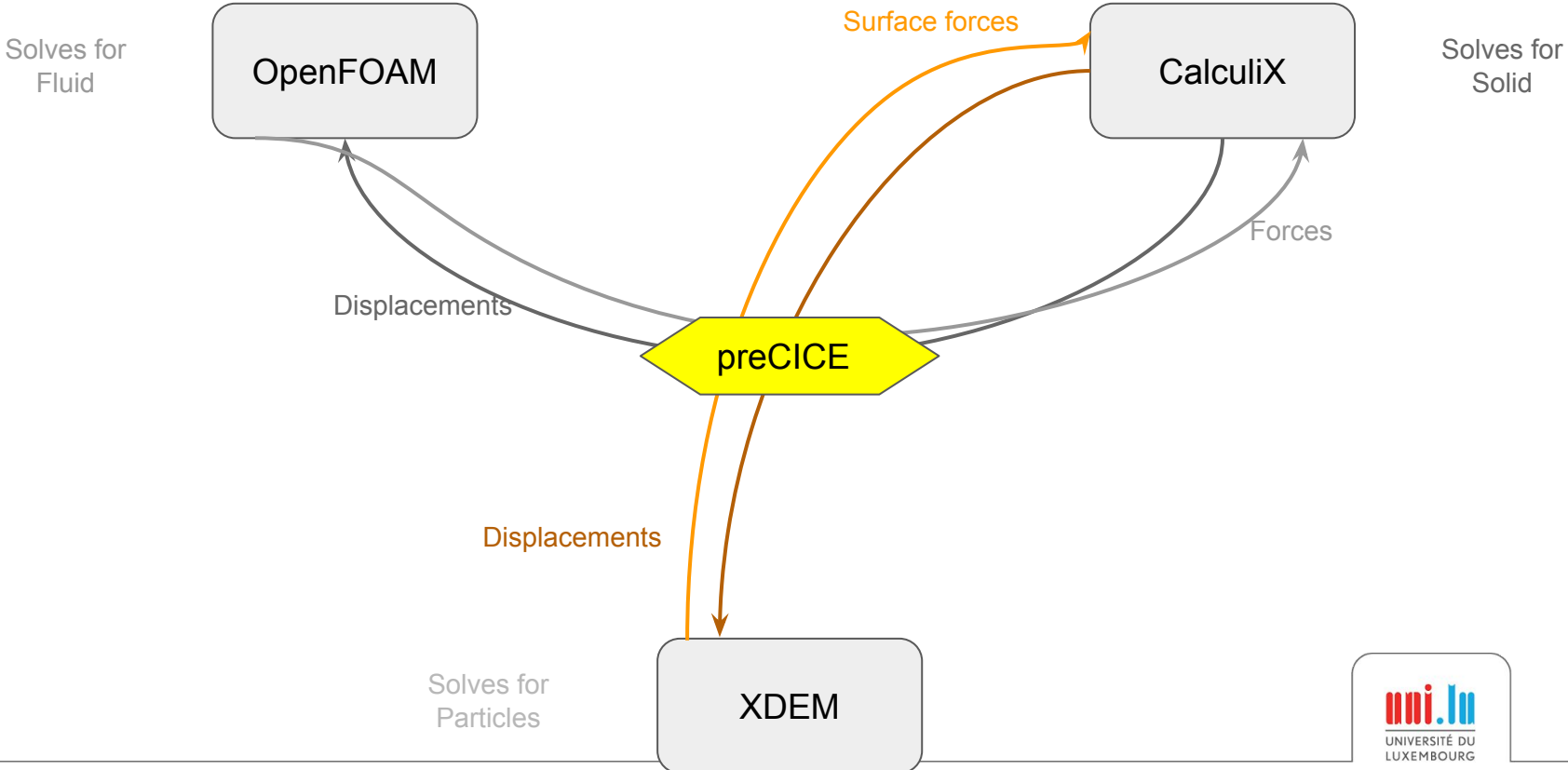
# 6-way DEM+CFD+FEM coupling



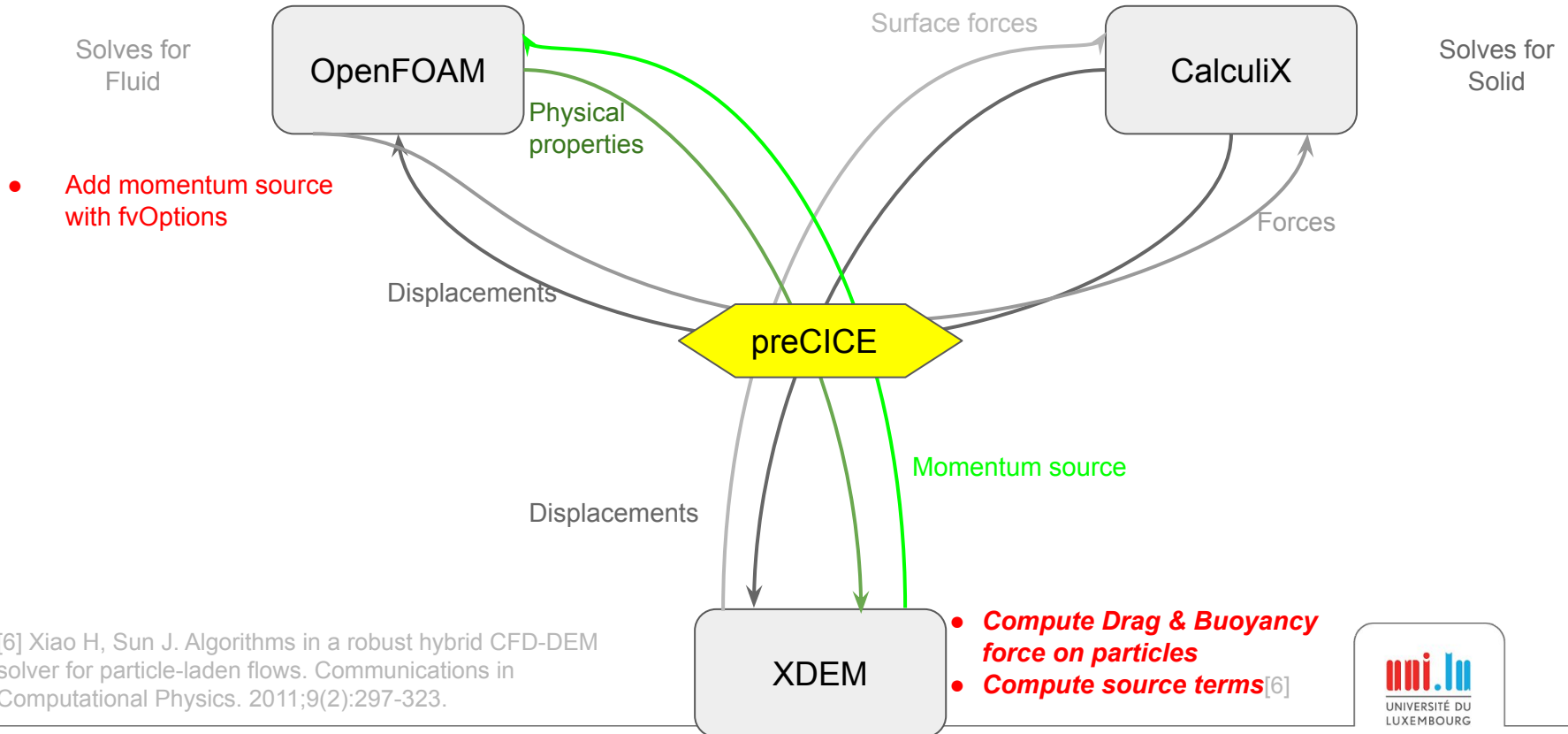
# 6-way DEM+CFD+FEM coupling



# 6-way DEM+CFD+FEM coupling

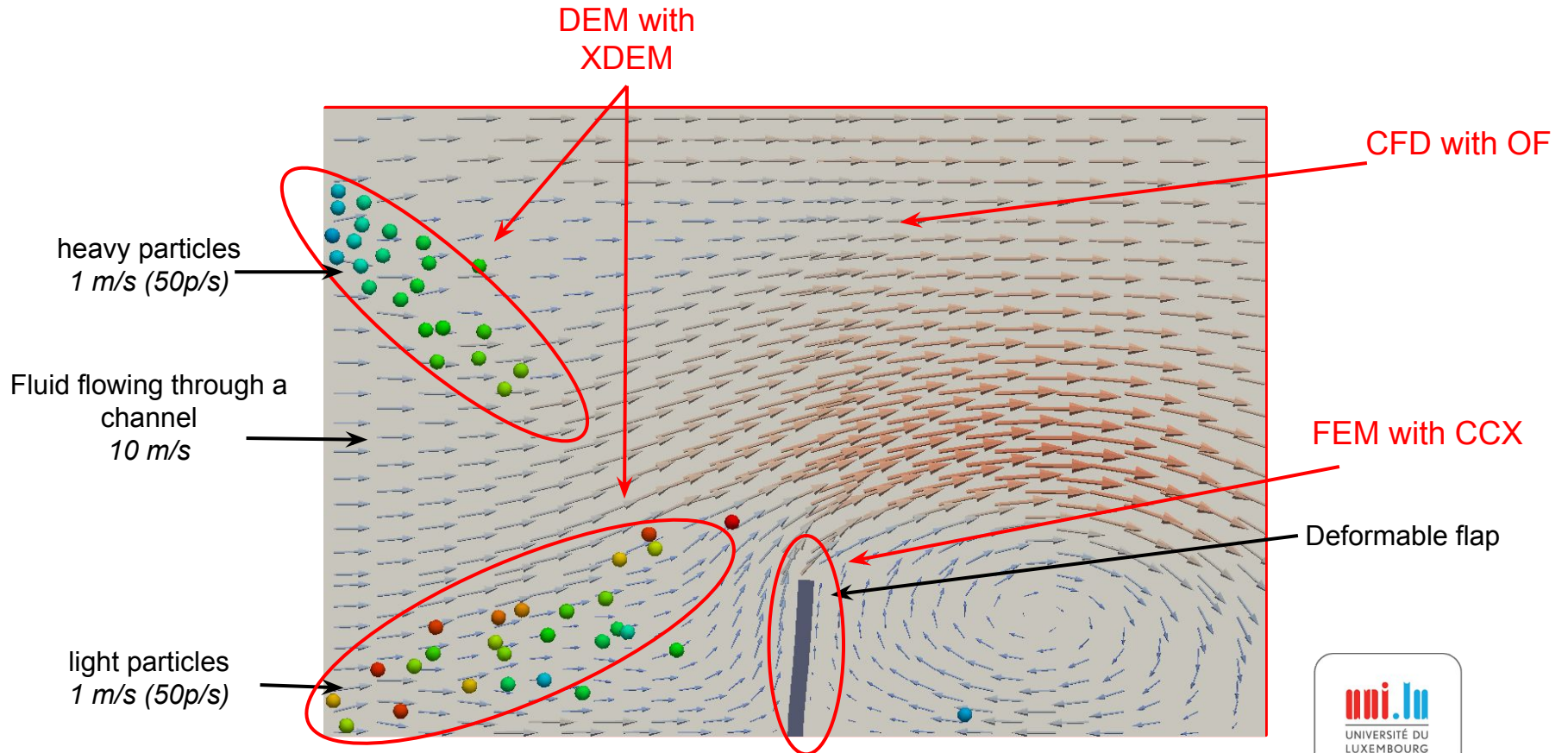


# 6-way DEM+CFD+FEM coupling

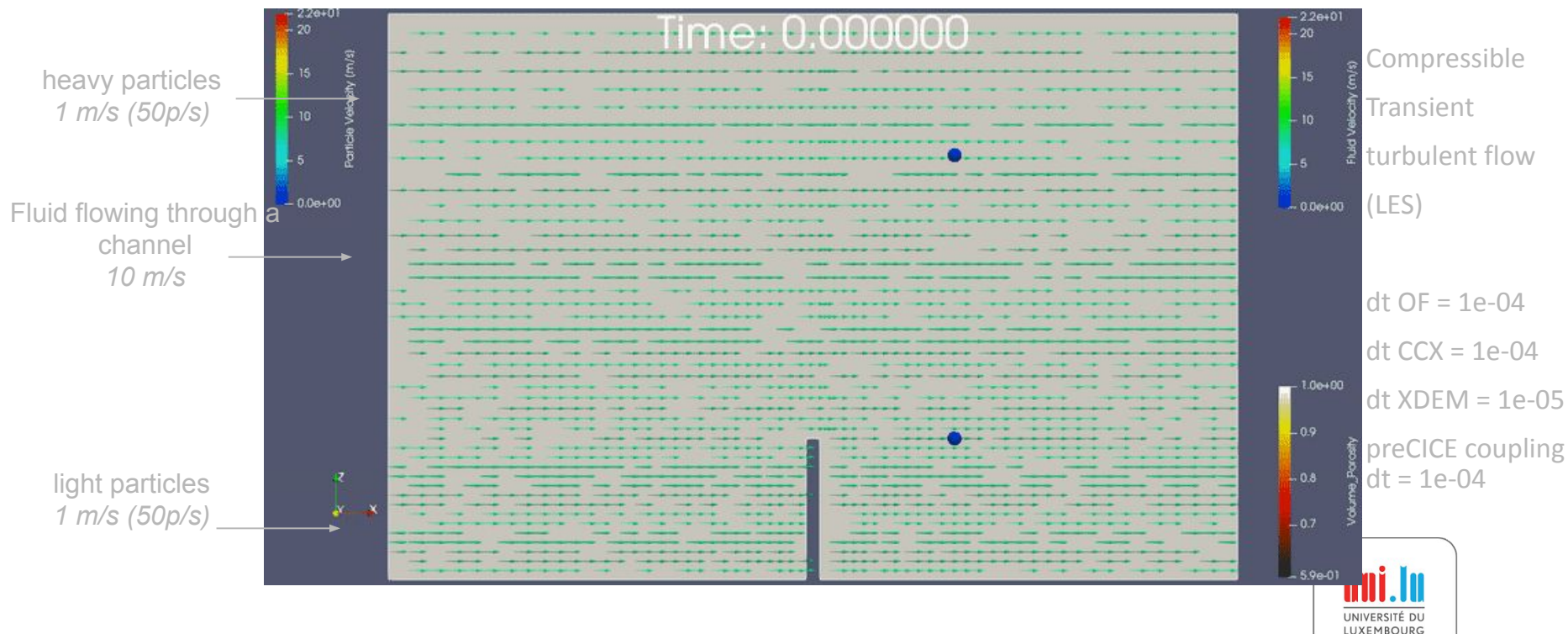


[6] Xiao H, Sun J. Algorithms in a robust hybrid CFD-DEM solver for particle-laden flows. Communications in Computational Physics. 2011;9(2):297-323.

# Test-case setup



# 6way coupling OF + CCX +XDEM results: rhoPimpleFoam



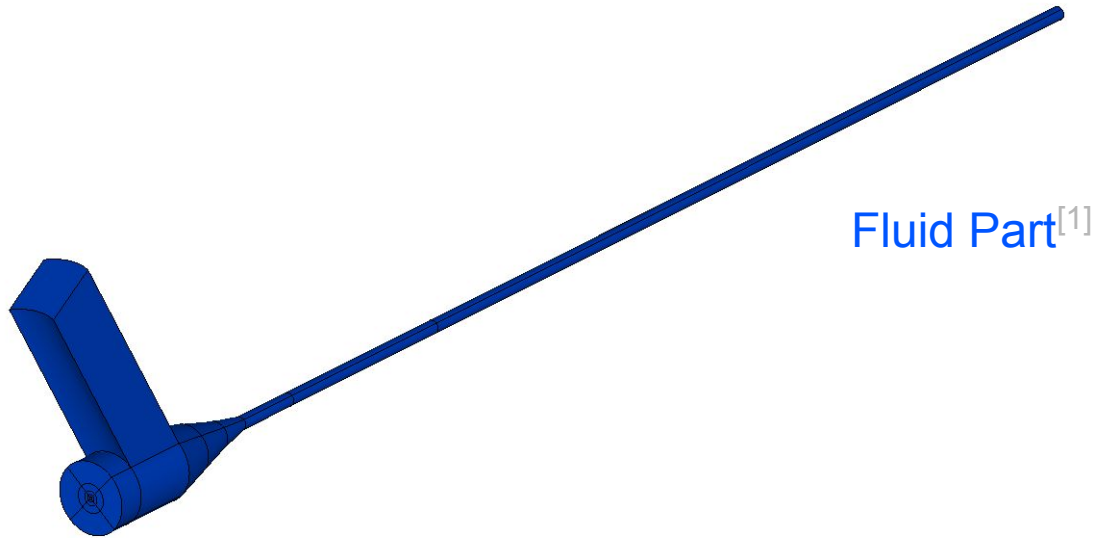
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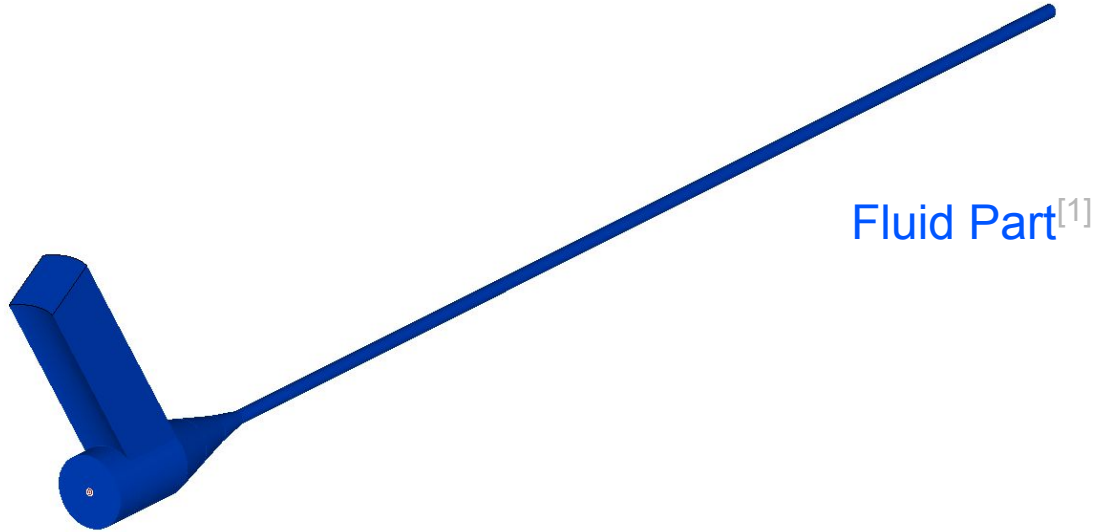
# Nozzle case setup



# Nozzle coupled simulation set-up



# Nozzle coupled simulation set-up

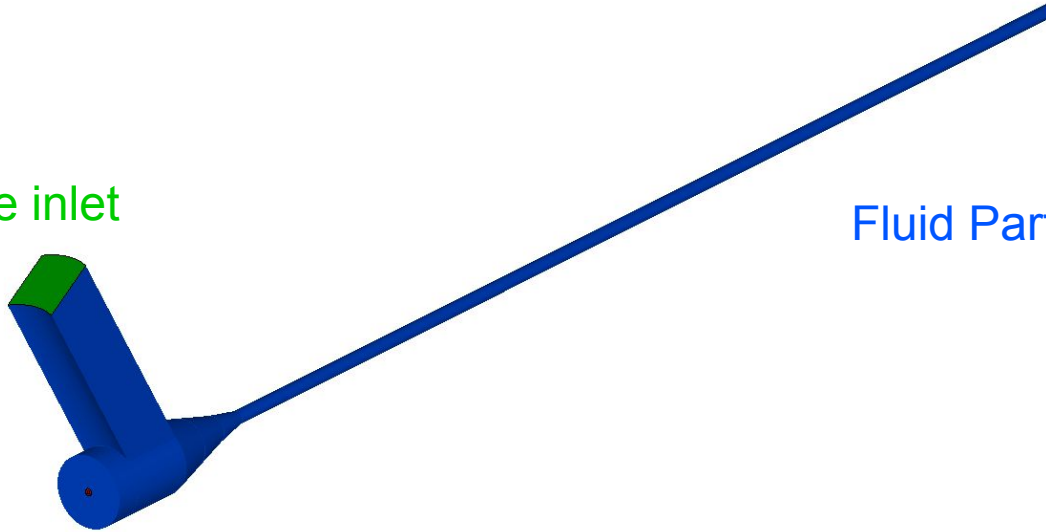


Fluid Part<sup>[1]</sup>

**Water Jet**  
**Inlet = 300 m/s**

# Nozzle coupled simulation set-up

Particle inlet



Fluid Part<sup>[1]</sup>

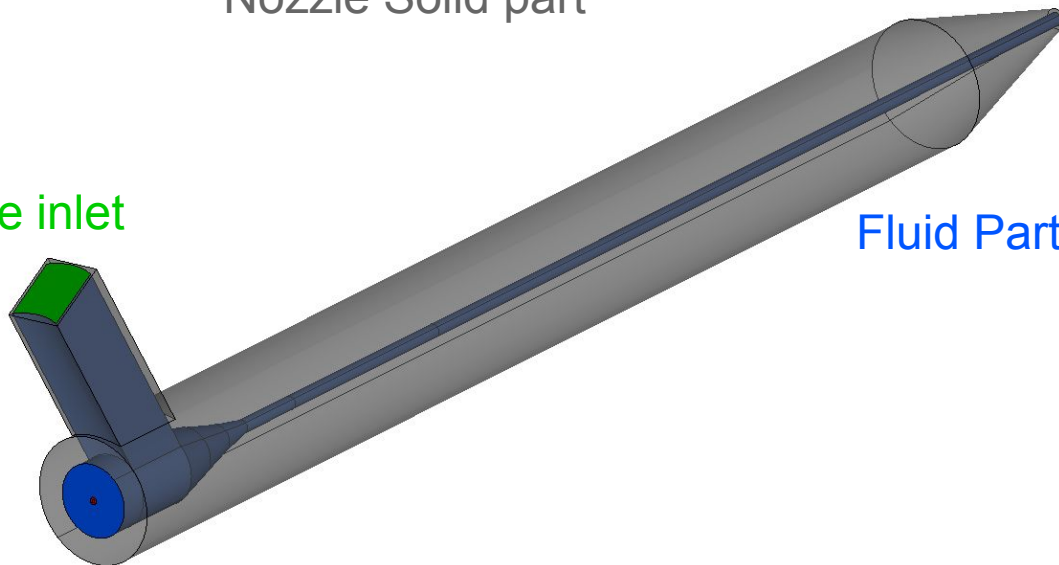
Water Jet  
Inlet = 300 m/s

# Nozzle coupled simulation set-up

Nozzle Solid part

Particle inlet

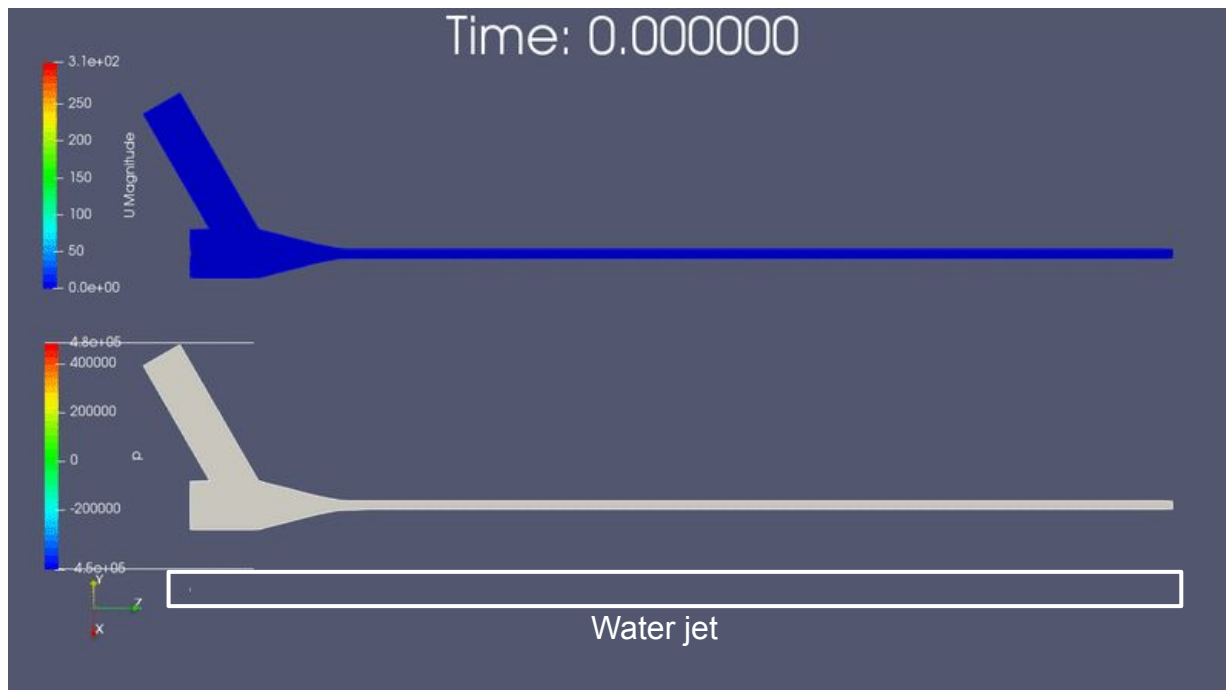
Fluid Part<sup>[1]</sup>



Water Jet  
Inlet = 300 m/s

# Nozzle CFD results

# Nozzle CFD results



Incompressible

Transient

multiphase: 2  
immiscible  
phases

isothermal

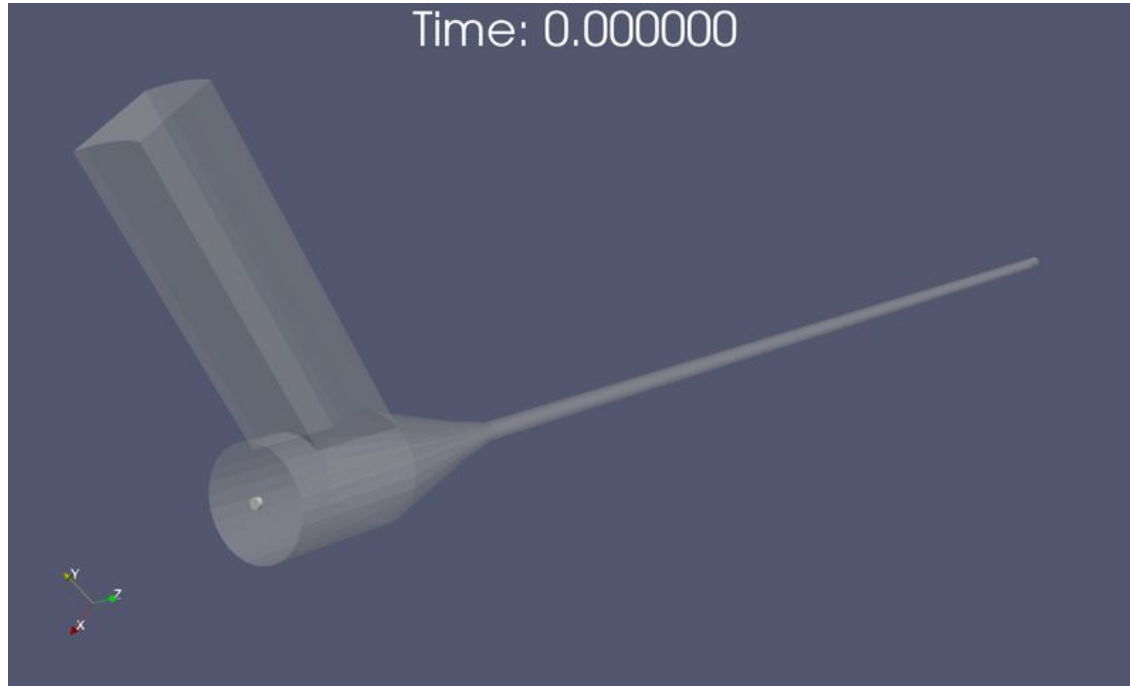
turbulent flow  
(LES)

dt OF = 1e-08

dt CCX = 1e-07

preCICE coupling  
dt = 1e-07

# Nozzle CFD results (waterjet)



Incompressible

Transient

multiphase: 2  
immiscible  
phases

isothermal

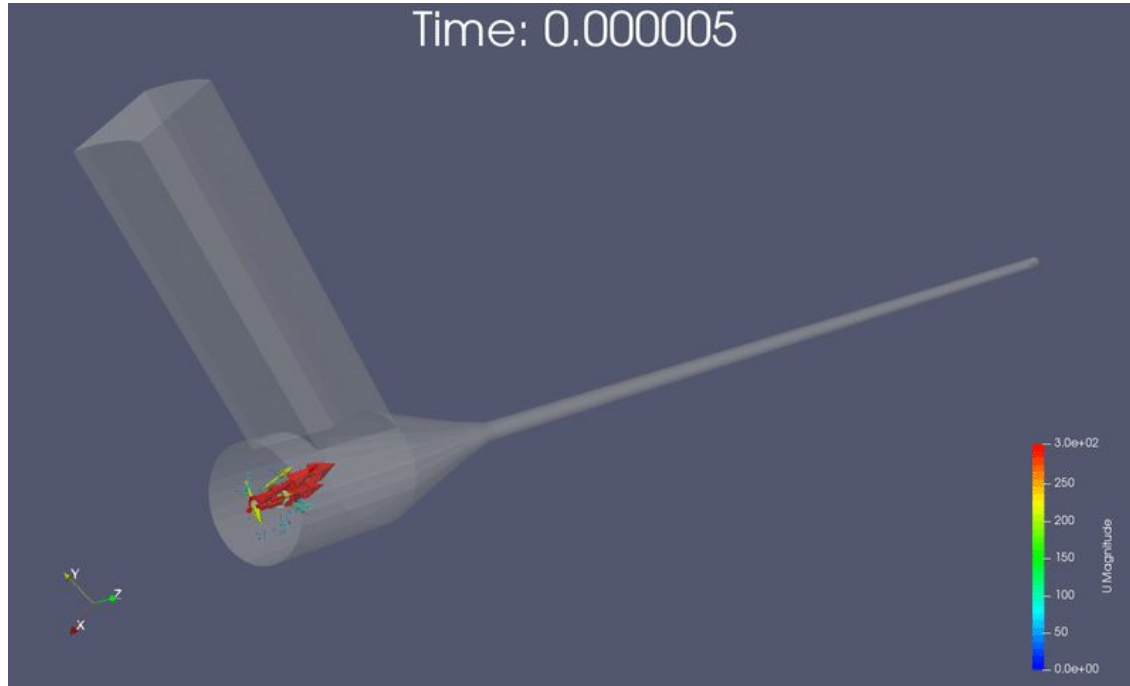
turbulent flow  
(LES)

dt OF = 1e-08

dt CCX = 1e-07

preCICE coupling  
dt = 1e-07

# Nozzle CFD results (waterjet)



Incompressible

Transient

multiphase: 2  
immiscible  
phases

isothermal

turbulent flow  
(LES)

dt OF = 1e-08

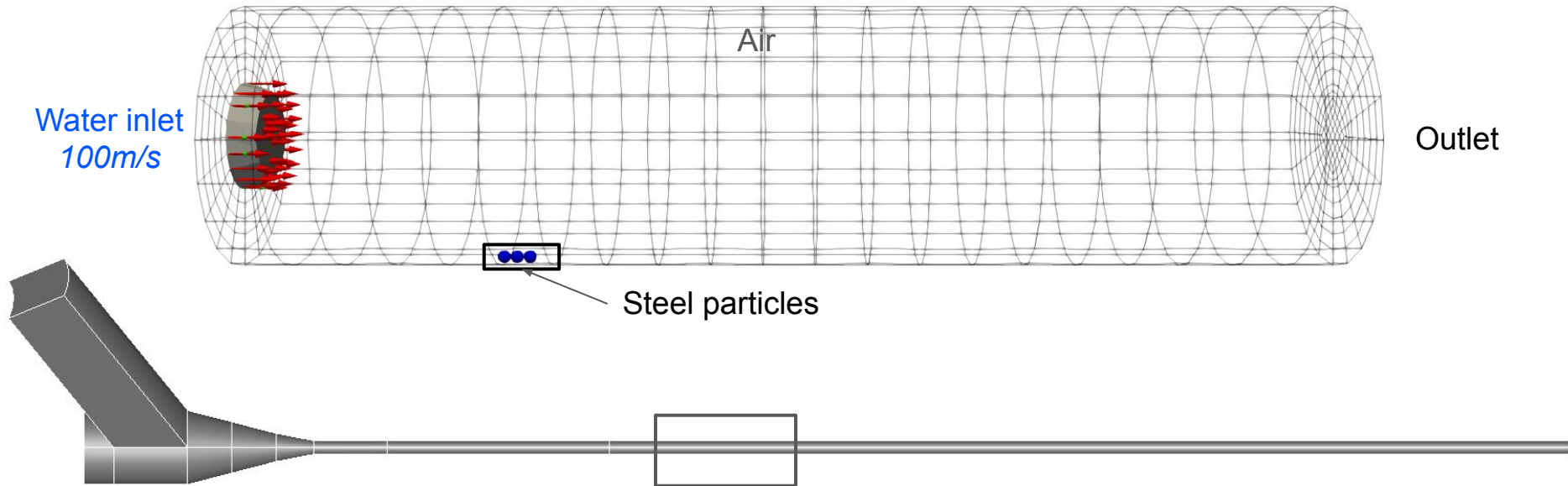
dt CCX = 1e-07

preCICE coupling  
dt = 1e-07



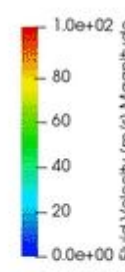
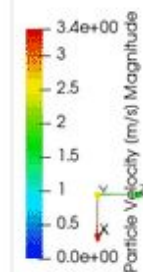
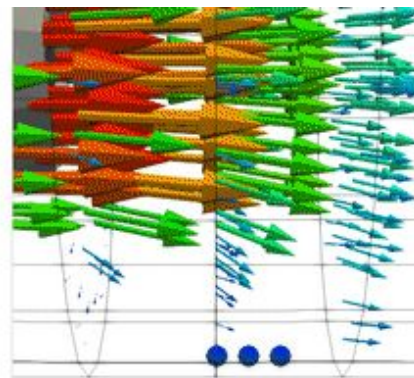
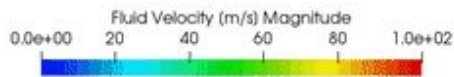
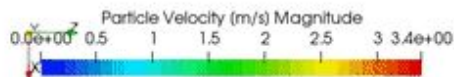
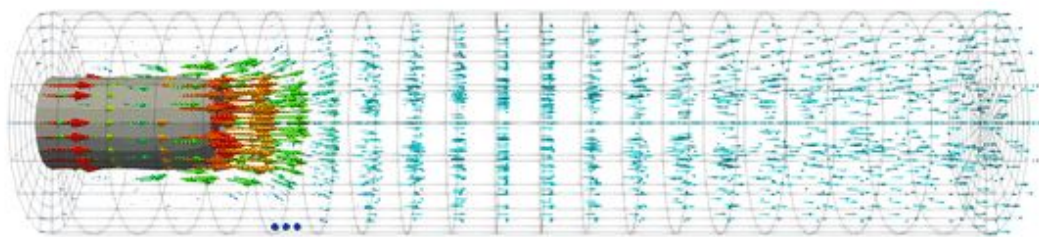
# Nozzle 2way CFD+XDEM results

# 2way CFD+XDEM Nozzle test case



# 2way CFD+XDEM Nozzle test results

Time: 0.002476(s)



Incompressible

Transient

multiphase: 2  
immiscible  
phases

isothermal

turbulent flow

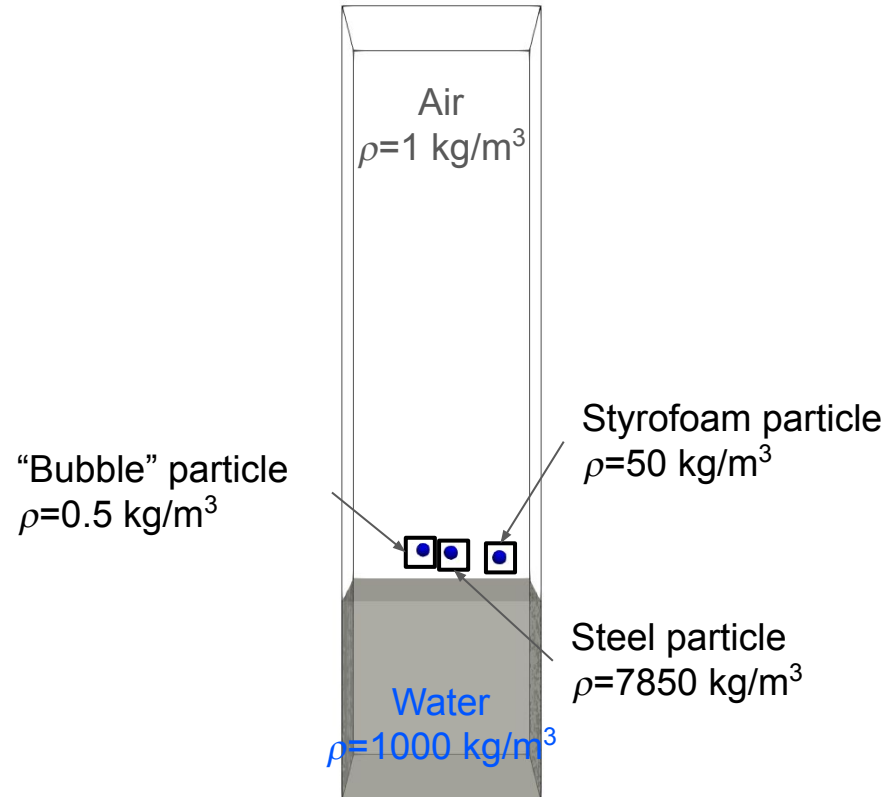
(LES)

dt OF = 1e-04

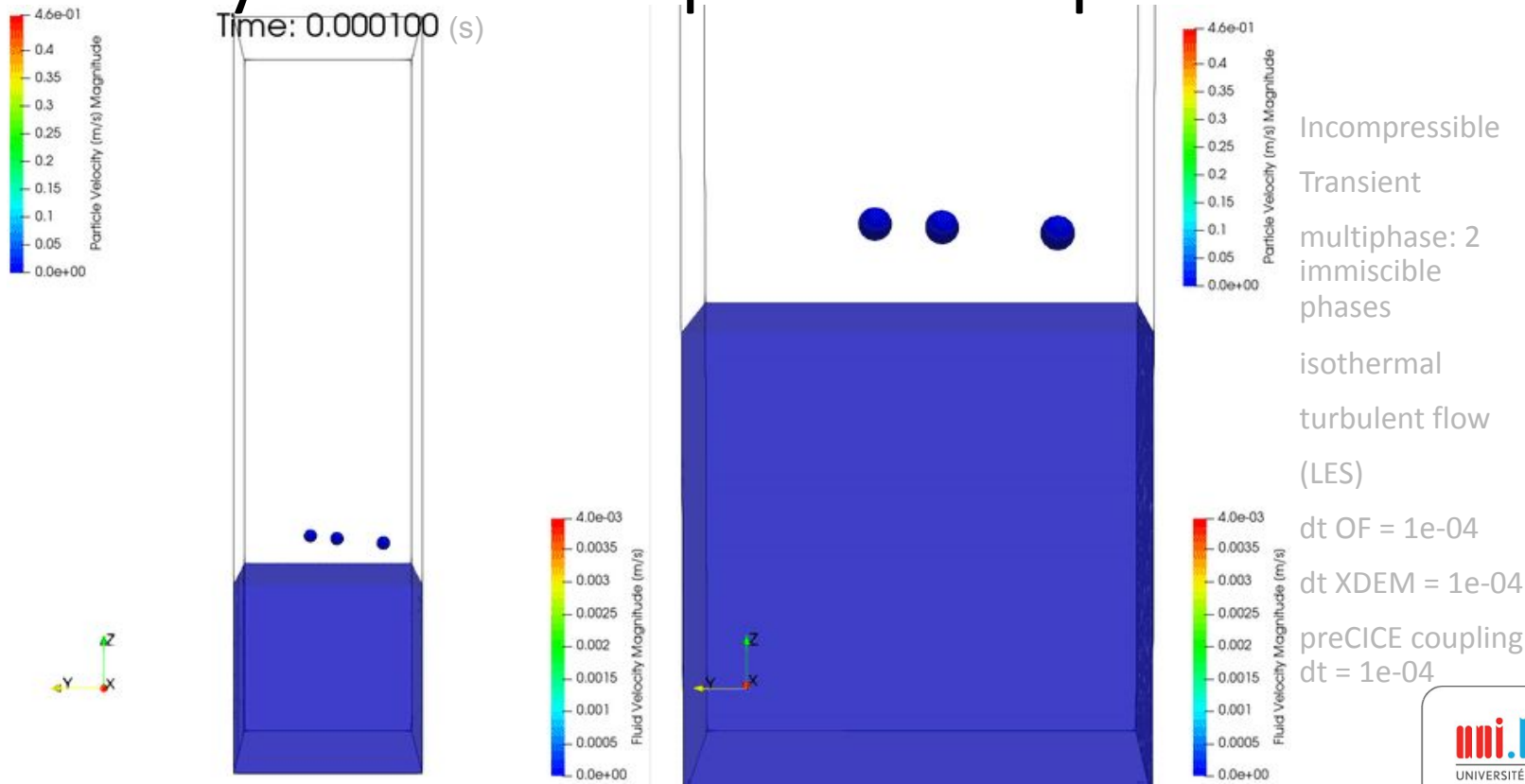
dt XDEM = 1e-04

preCICE coupling  
dt = 1e-04

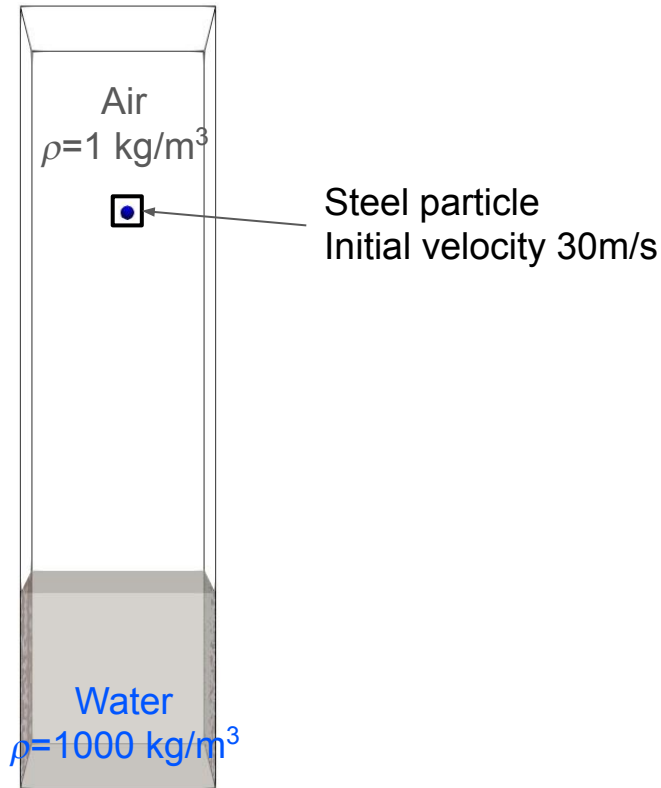
# 2way CFD+XDEM particle drop test results



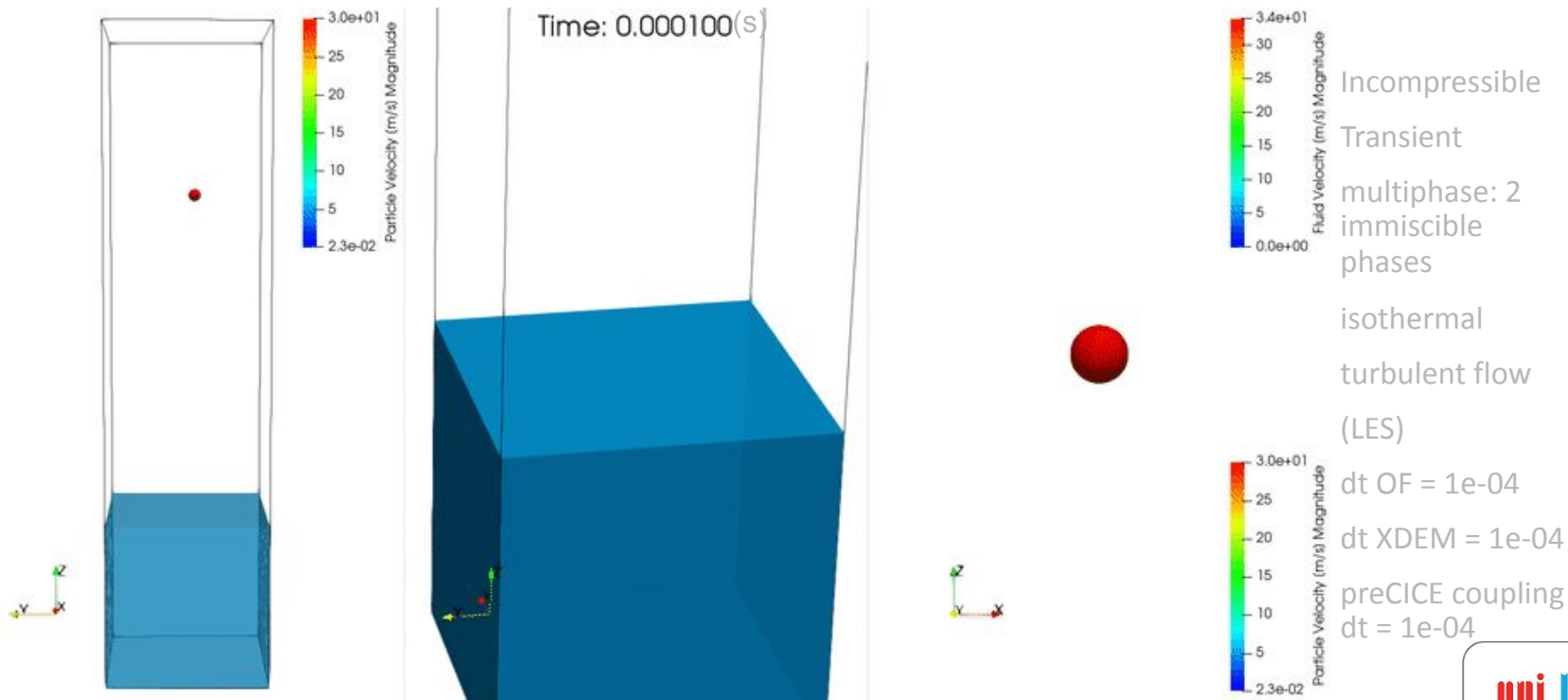
# 2way CFD+XDEM particle drop test results



# 2way CFD+XDEM particle drop test results



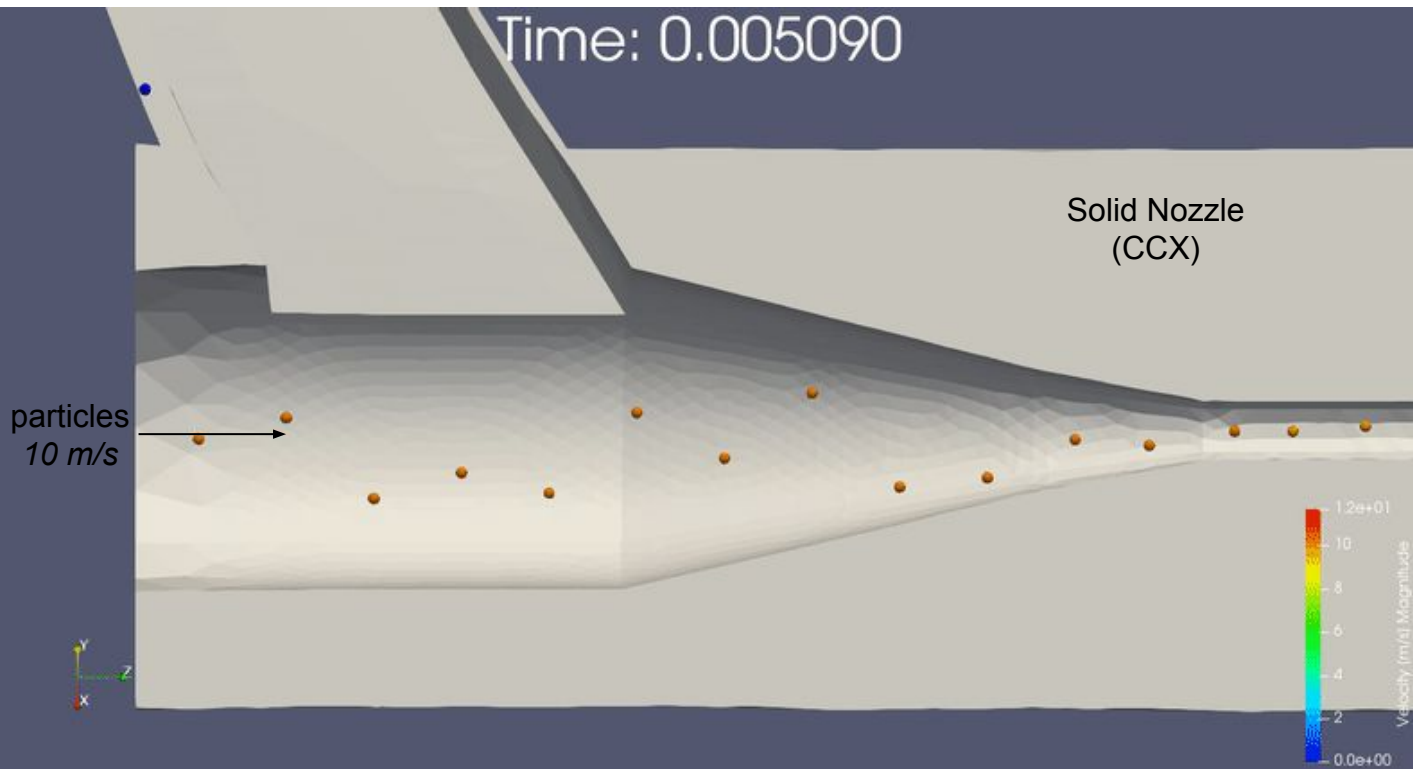
# 2way CFD+XDEM particle drop test results



# Nozzle 2way XDEM+FEM results



# Nozzle XDEM + CCX results

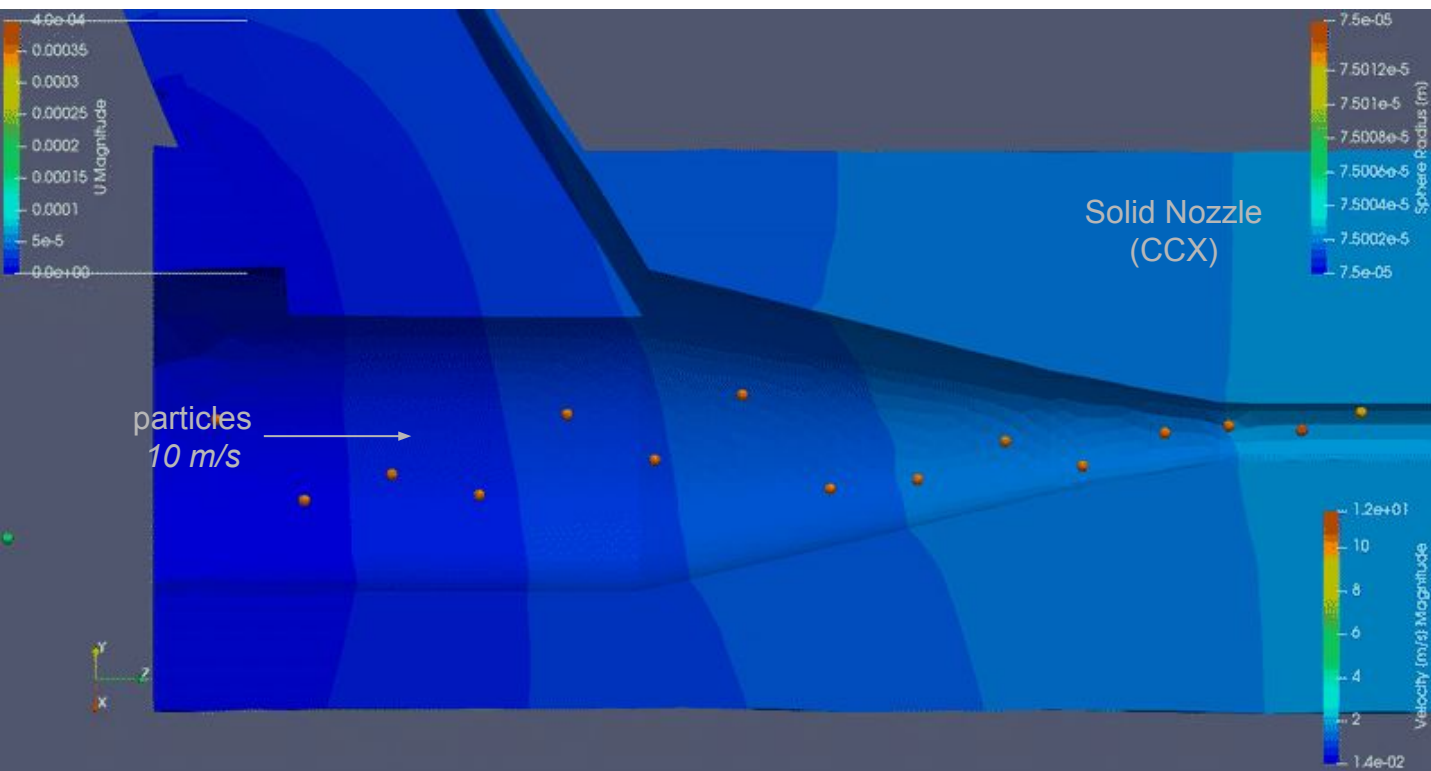


dt CCX = 1e-06

dt XDEM = 1e-06

time-window-size  
= 1e-06

# Nozzle XDEM + CCX results



dt CCX =  $1e-06$

dt XDEM =  $1e-06$

time-window-size  
=  $1e-06$

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# Conclusions

- General 6-way coupling achieved
- Strong CFD to DEM coupling
- Weak DEM to CFD coupling
- Particle interaction with Air-Water interface incomplete
- DEM+FEM coupling working as expected

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# Next Steps

- Particle effects in Transport and pressure equations
- Particle volume in CFD
- Validation of CFD+XDEM coupling
- Erosion predictions and calculations inside Nozzle
- Vibrational analysis of Nozzle through FEM

# Thank you for your attention!

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# References

- [1] Pozzetti, Gabriele, and Peters, Bernhard. "LES-VOF simulations of a pure water jet developing inside an AWJC nozzle: preliminary observations and guidelines." Proceedings of 2017 WJTA-IMCA (2017).
- [2] Peters, Bernhard, et al. "XDEM multi-physics and multi-scale simulation technology: Review of DEM–CFD coupling, methodology and engineering applications." Particuology 44 (2019): 176-193.
- [3] Bungartz, Hans-Joachim, et al. "preCICE—a fully parallel library for multi-physics surface coupling." Computers & Fluids 141 (2016): 250-258.
- [4] <https://openfoam.org/> (Online; accessed 01 April 2020)
- [5] Dhondt, G. and Wittig, K., Calculix: a free software three-dimensional structural finite element program. MTU Aero Engines GmbH, Munich. (1998)
- [6] Xiao, Heng, and Jin Sun. "Algorithms in a robust hybrid CFD-DEM solver for particle-laden flows." Communications in Computational Physics 9.2 (2011): 297-323.

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