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# Determination of minority carrier lifetime and reflectance for textured and chemically polished Si wafers

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# Determination of minority carrier lifetime and reflectance for textured and chemically polished Si wafers

**An internship with**



**Amorphous solar silicon cell plant, Gurgaon,  
India, 122001**

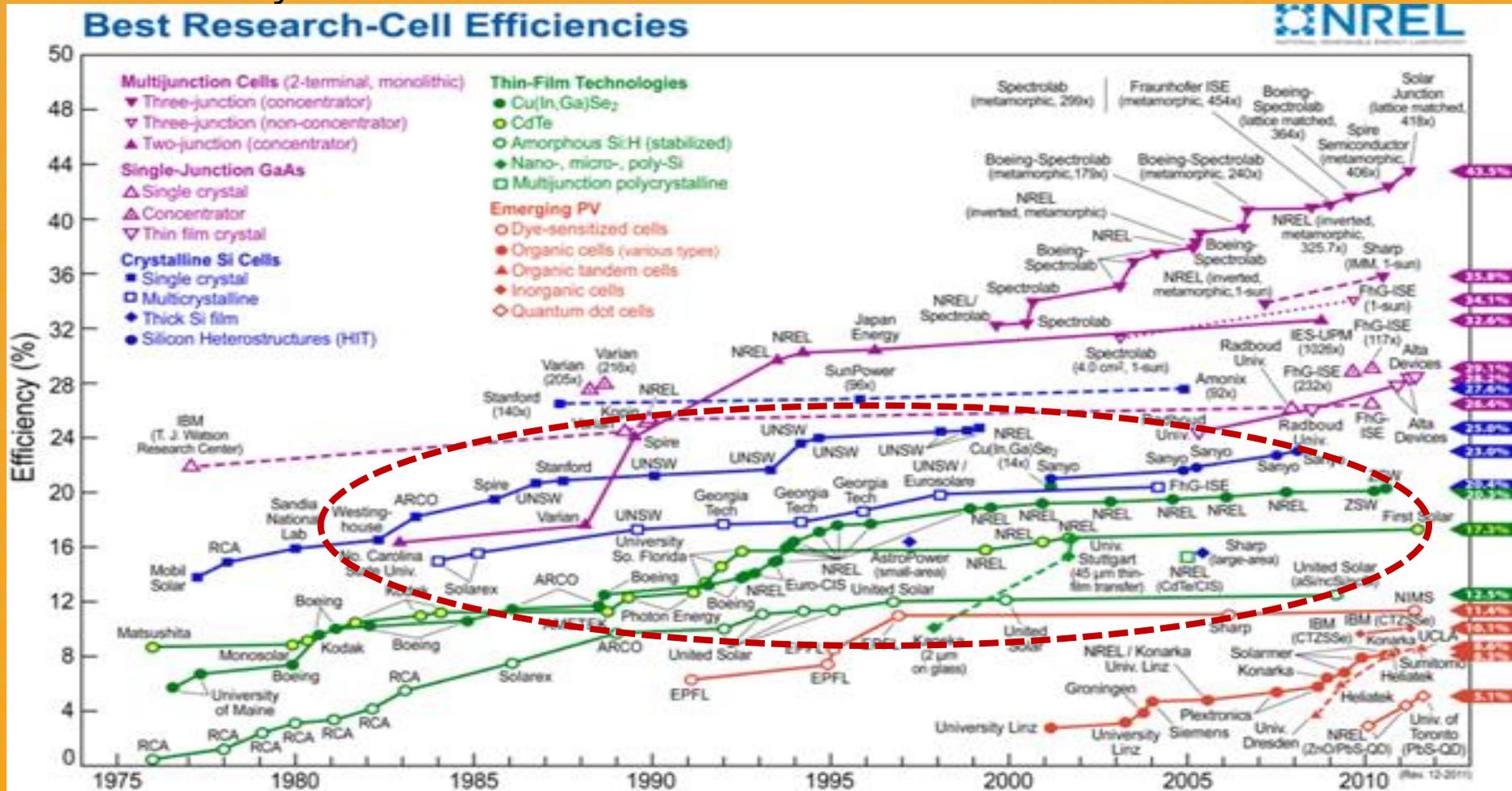
Presented by :

**Ajay Singh**

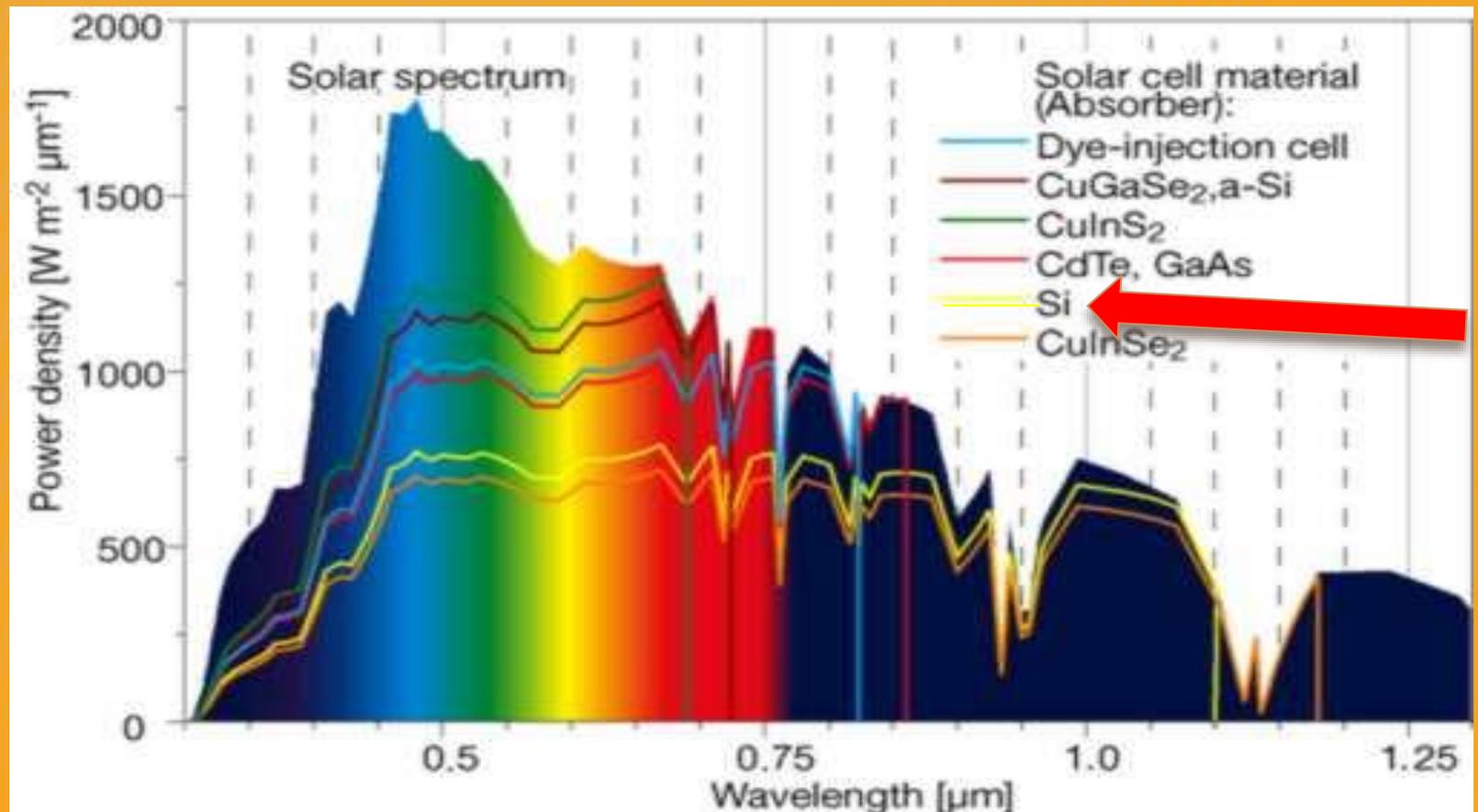
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*Indian Institute of Technology Delhi*

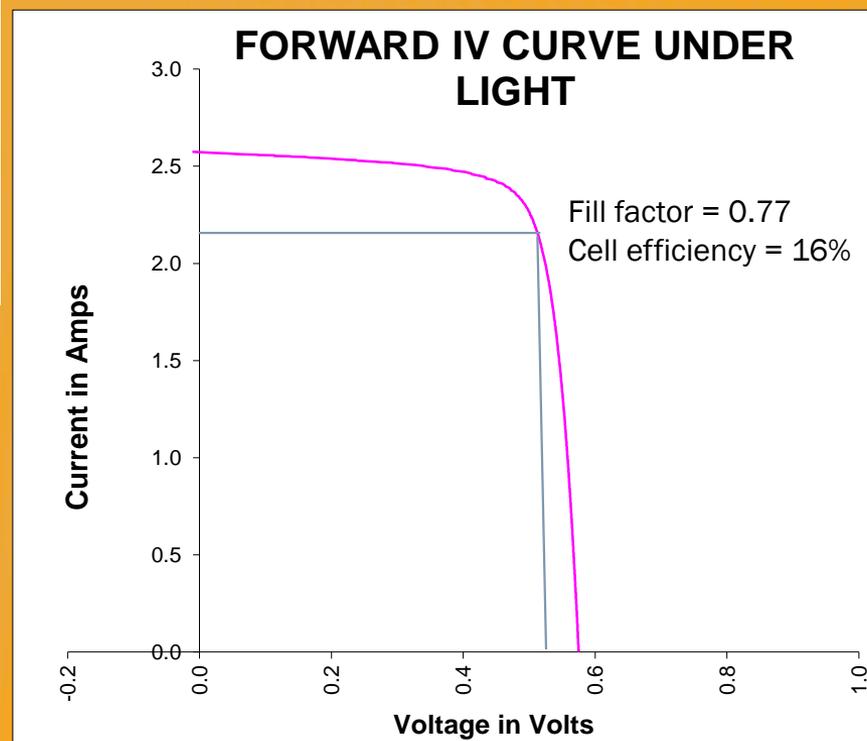
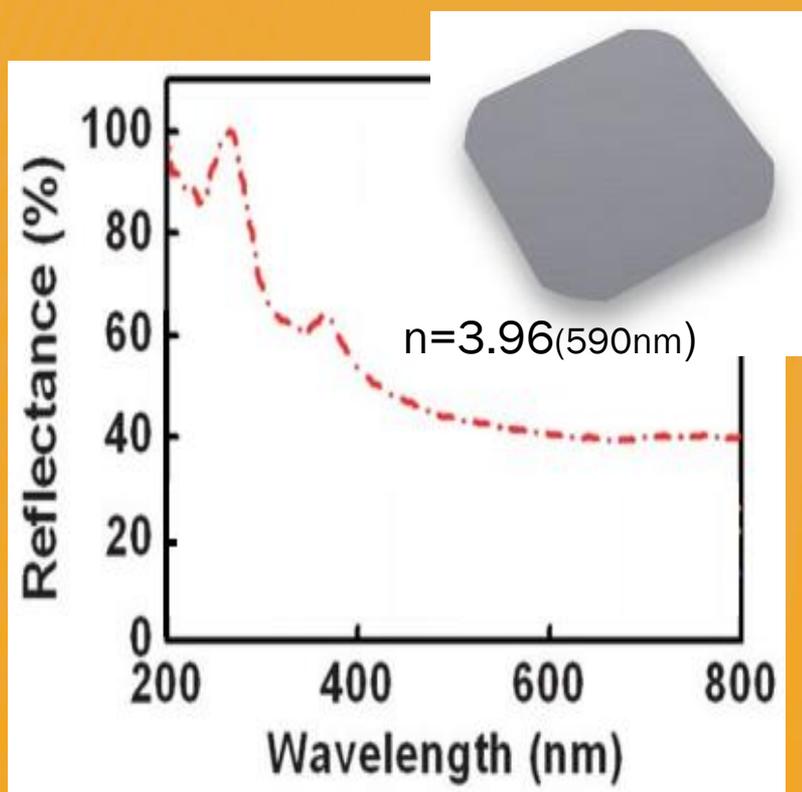
- Solar Cells (Photovoltaic)
- Hetrojunction/Amorphous/**Monocrystalline**/polycrystalline
- Reflection/Absorption
- Texturing and Polishing
- Minority carriers and carrier lifetime



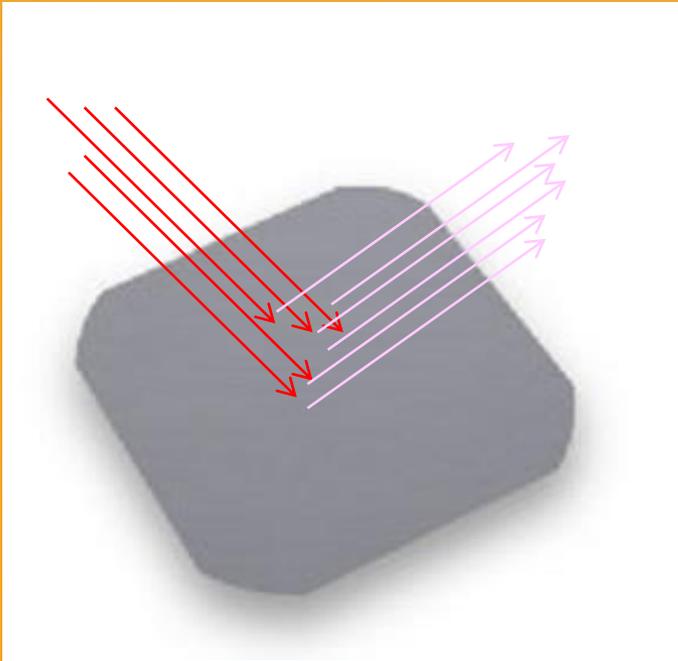
- Objective** :
- To achieve high minority carrier life time
  - To reduce reflection losses
  - Optimizing Open circuit voltage and short circuit current such that fill factor is maximum



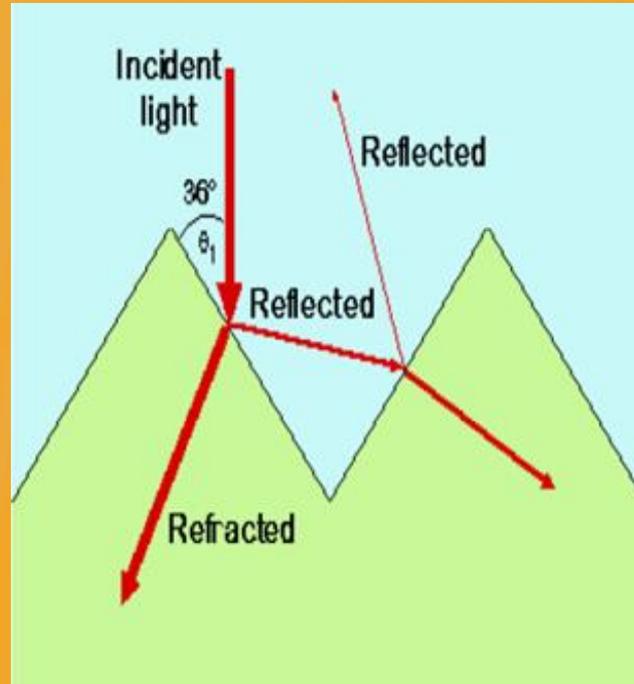
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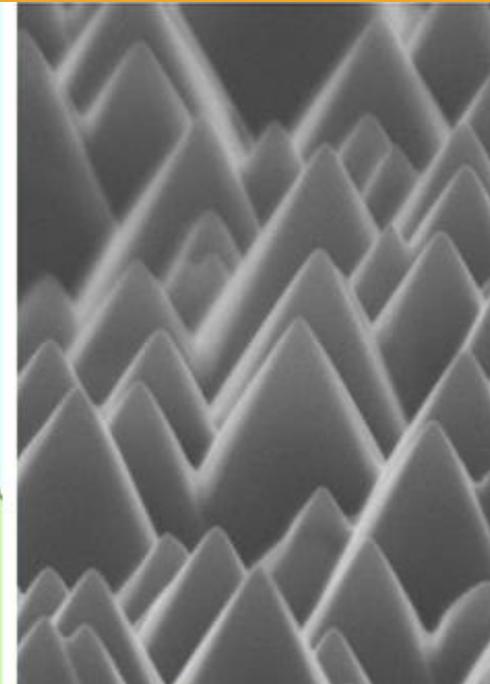
**Texturing** : Increasing roughness to reduce reflection losses. There are several methods to texture silicon wafer surface such as Laser Texturization, Mechanical Texturization, Reactive Ion Etching, [Anisotropic Wet Etching](#), etc. By using these methods we condition the wafer surface such that the reflection loss is minimal.



[www.vacsol.com/en/products/materials/wafer](http://www.vacsol.com/en/products/materials/wafer)



<http://pveducation.org/pvcdrom/design/light-trapping>



# Experimental work

## Texturing

Anisotropic wet etching (alkaline etching): Etching is slower in [111] direction as compared [100] and [110], which lead to formation of pyramid like structures on [100] type wafer (p-type).

- **KOH + IPA** : Isopropyl alcohol along with 3% KOH solution and performed texturing for 16 min. → (Non uniform)
- **KOH + Additive** : 3% KOH solution + 30 ml additive. Additive (GP ALKA-TEX .+2) was used to increase boiling point of texturisation solution as well as it reduces the etch rate which in turn aids the peak formation and selective etching.

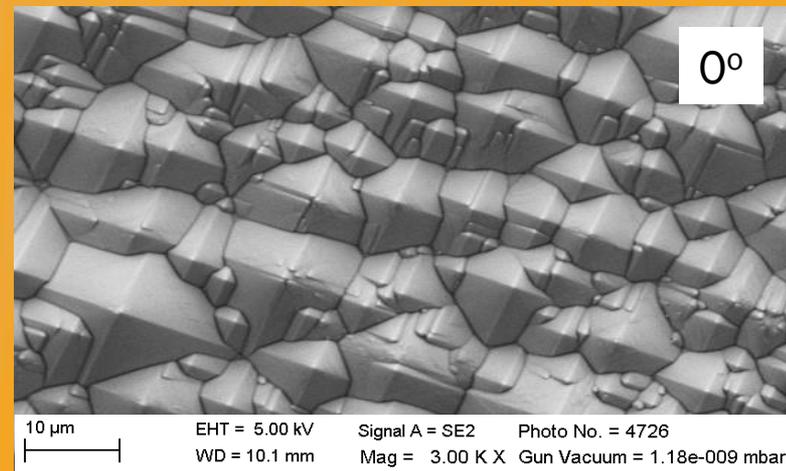
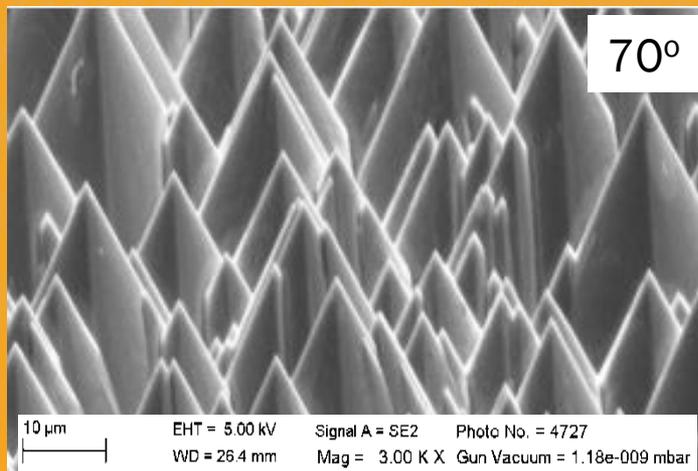


Fig : SEM images (Mag. 3K X) for textured wafer (IPA + 3% KOH) taken from the angle 70° and 0°

## CHEMICAL POLISHING

Roundness of pyramids to increase Voc as well as minority carrier life. Though higher Voc can be achieved on a hetero junction solar cell without any surface texturing , but high reflectance/low current !!!!

HF (5%) /HNO<sub>3</sub> : performed CP for 5,10,15 sec. at room temperature.

HF(10%)/HNO<sub>3</sub> : performed CP for 5,10,15 sec. at room temperature.

HF/HNO<sub>3</sub>/CH<sub>3</sub>COOH ■ 1:6:3 ,CP for 5,10,15 sec. at room temperature.

DI/HNO<sub>3</sub>/HF : 50 % concentrated HNO<sub>3</sub>-HF solution in DI. 5.75 litter DI 5 litter HNO<sub>3</sub> and 0.75 litter HF and performed Polishing for 5,10,15 and 30 sec at low temperature 5 °C.

# Results :

process	CP Temp ( ° C)	Process Time (Tex + CP)	Reflection (%) (650nm)	Minority carrier Lifetime (µS)
Non-Textured	-	-	-	83.1
Texturing	-	16 min + 0 sec	12.898501	65.3
Texturing	-	30min + 0 sec	12.68177	63.7
Texturing + CP (1)	30	16min + 10 sec		28.4
Texturing + CP (2)	30	16min + 5 sec	18.995174	26.2
Texturing + CP (3)	30	16min + 5 sec	13.099466	
Texturing + CP (4)	5	16min + 5 sec	14.183234	66.1
Texturing + CP (4)	5	16min + 10 sec	13.323968	69.3
Texturing + CP (4)	5	16min + 15 sec	12.229622	65.6

CP(1) = chemical polish by 5% HF/HNO3 Solution

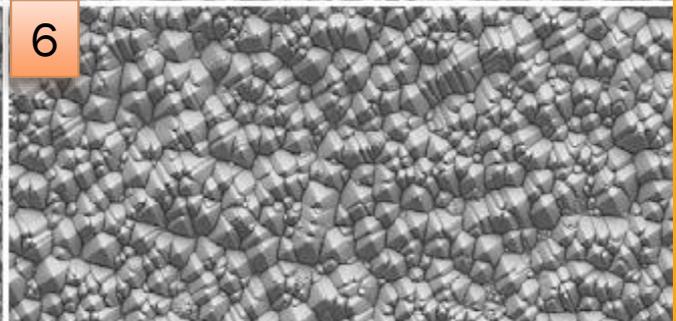
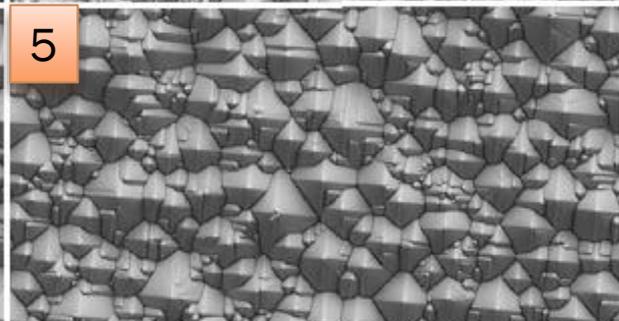
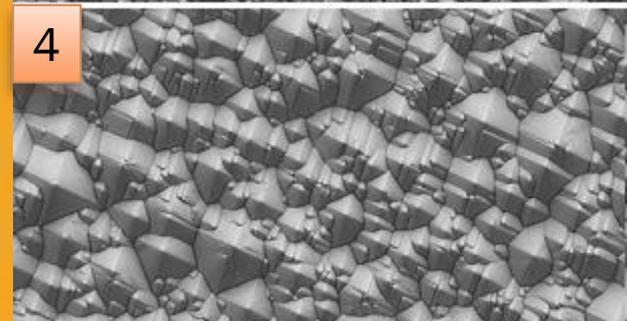
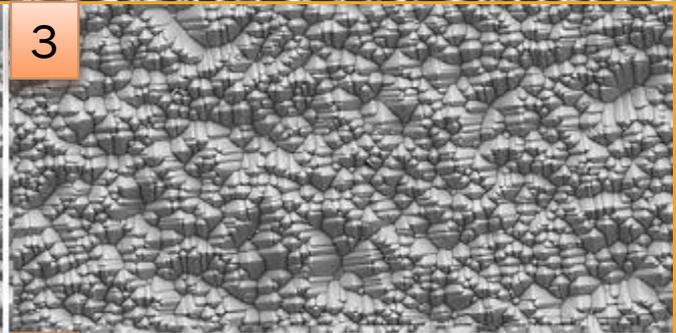
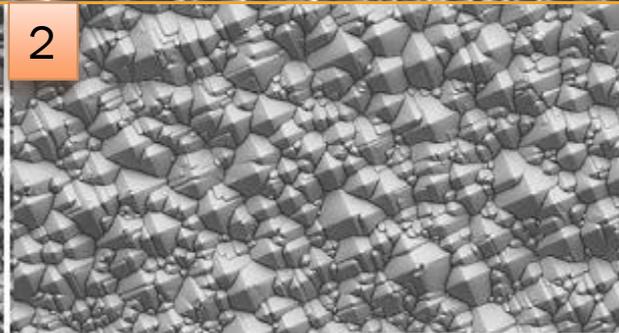
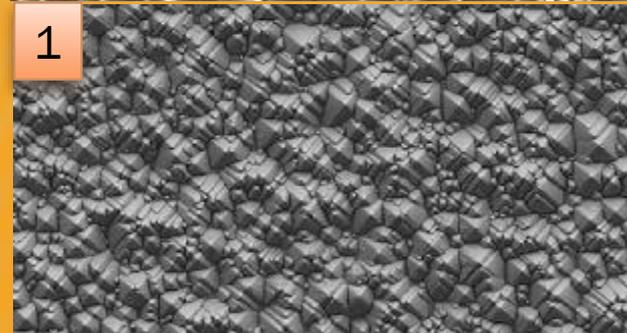
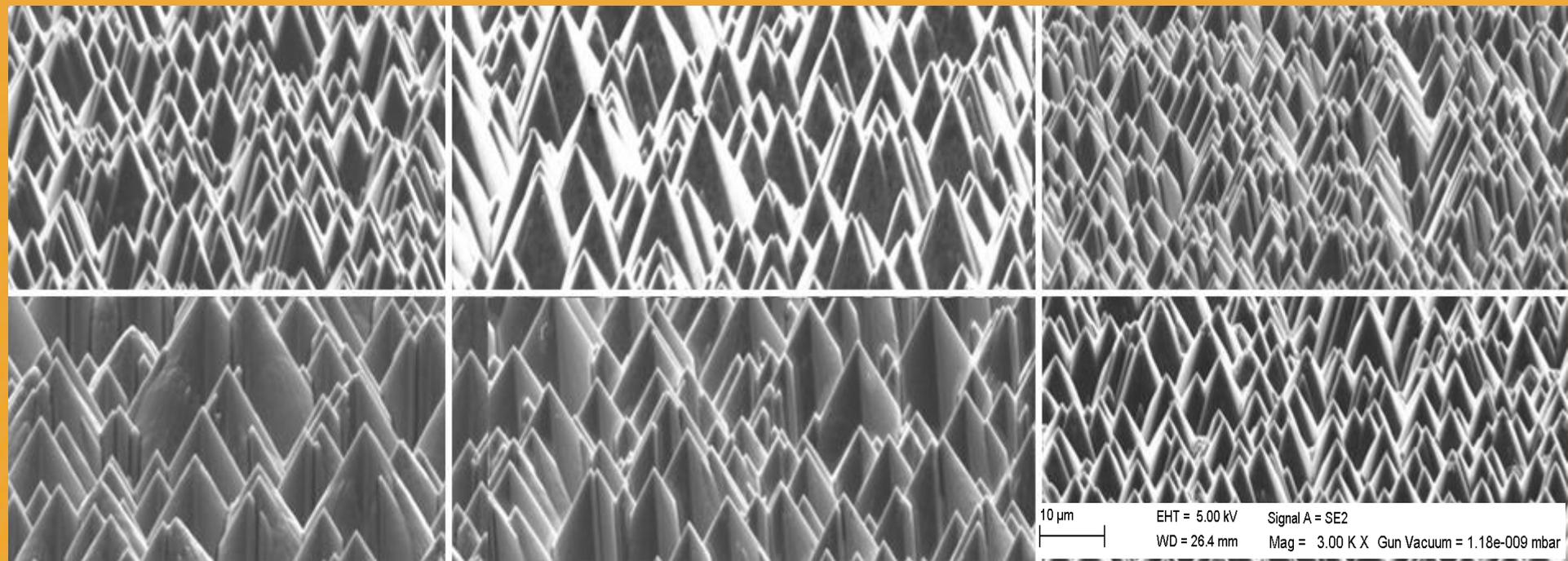
CP(2)= chemical polish by 10% HF/HNO3 Solution

CP(3)= chemical polish by HF/HNO3/CH3COOH Solution

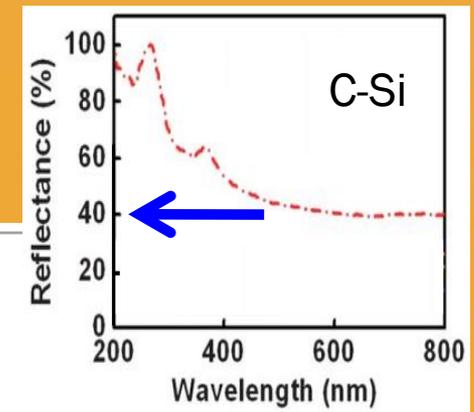
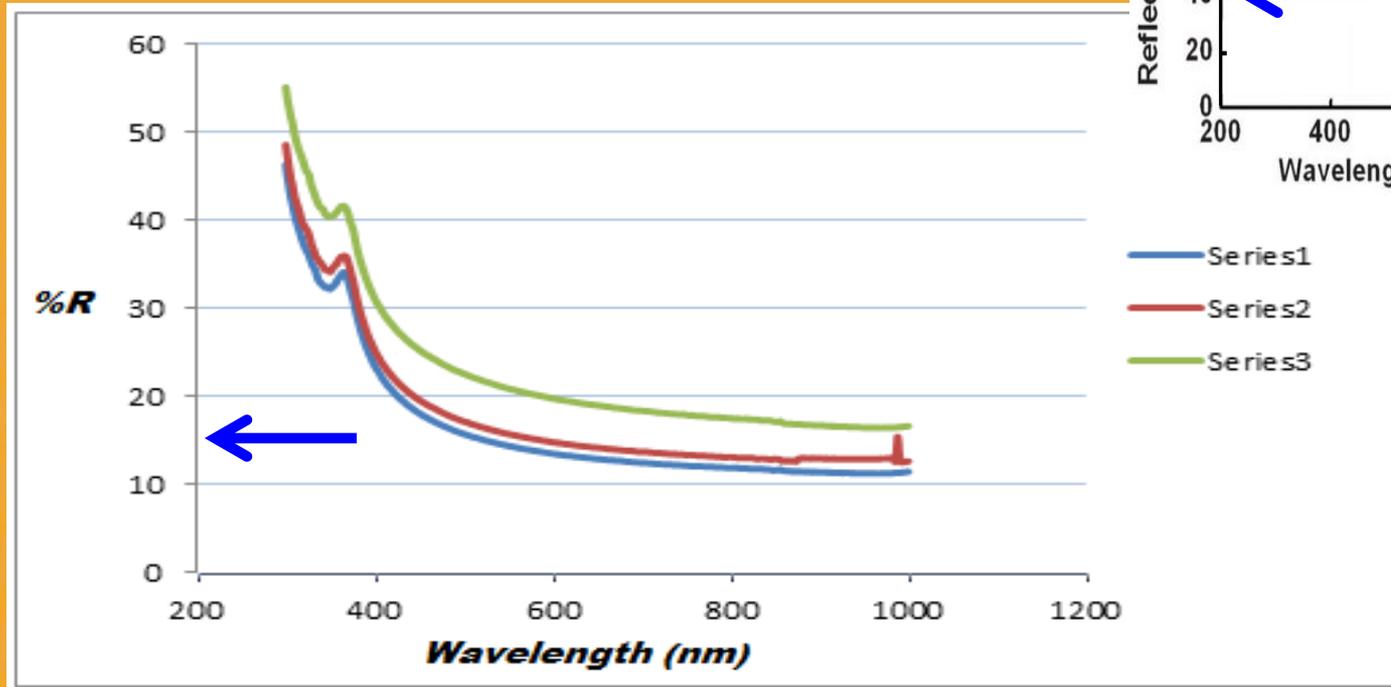
CP(4)=chemical polish by 50% diluted HF/HNO3 Solution

SEM images for the wafers **1.tex(16min)** **2.tex(30min)** **3.tex(16min)+CP1 (10sec)**

**4.tex(16min)+ CP2(5sec)** **5.tex(16min)+CP3(5sec)** **6.tex(16min)+CP4(5sec)** are shown:



10  $\mu$ m EHT = 5.00 kV Signal A = SE2  
WD = 10.1 mm Mag = 3.00 K X Gun Vacuum = 1.18e-009 mbar



Reflectance measurement carried out by Spectrophotometer (Lambda 1050nm ,150mm sphere / downward view)

Series1 : textured 15min (3% KOH,RT )

Series2 : textured 15min (3% KOH , RT) +CP by 50% diluted HF/HNO3 (5 ° C)

Series3 : textured 15min (3% KOH , RT) +CP by 10% HF/HNO3 Solution

*Thank you  
for your attention !*

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